



2025 CATALOG

YOUR GUIDE TO NRCA RESOURCES

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YOUR ROOFING NEEDS

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SYSTEM



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SYSTEM



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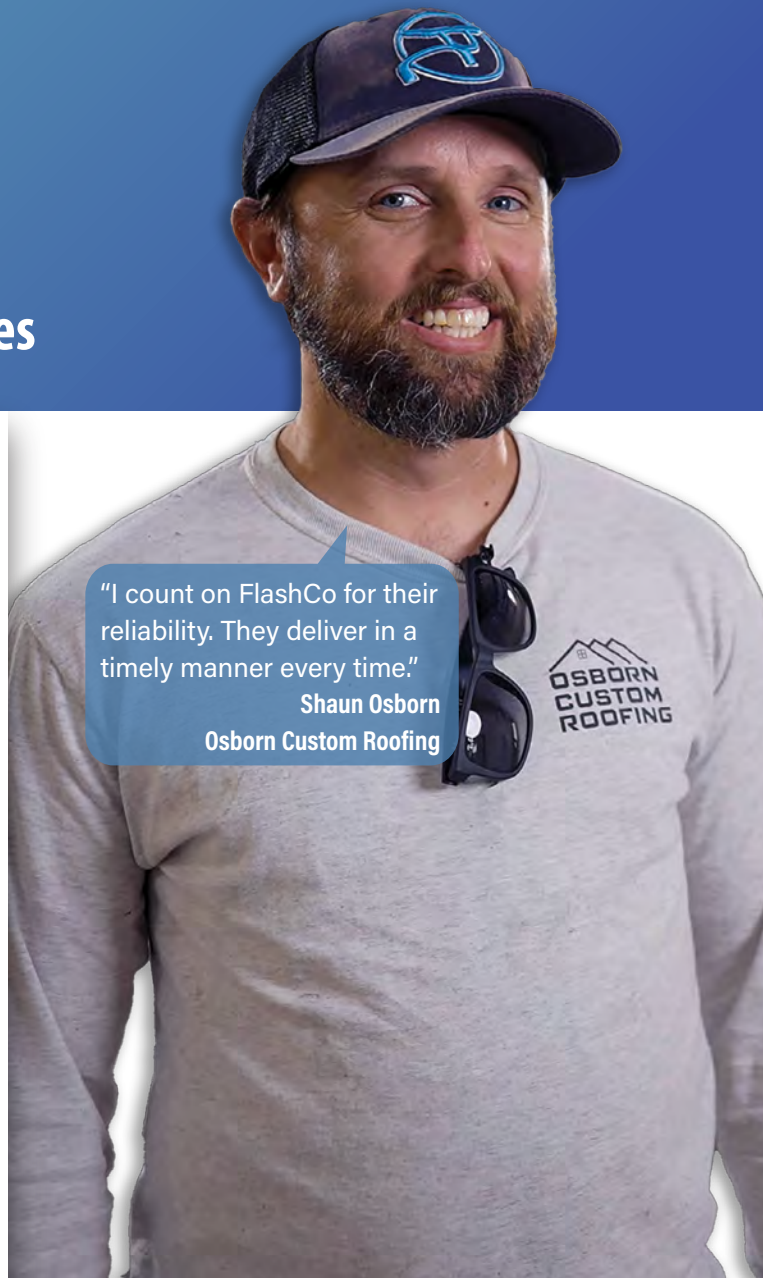
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Experience the FlashCo Edge

-  Save Time
-  Save Labor Costs
-  Save Headaches

with FlashCo Pre-Fab Accessories



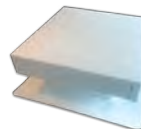
STANDARD & MAKE-TO-ORDER



FLASHINGS



DRAINS



VENTS



EDGE METAL



ACCESSORIES

VISION

Since 1886, the National Roofing Contractors Association has been the home for generations of entrepreneurial craftsmen and enterprises who shelter and protect America's families and businesses and each other. Our vision is the recognition of our members as professionals and to unite the industry to that purpose.

We strive to realize NRCA's vision and mission by providing high-quality products, programs, services, advocacy and more, allowing members to build, sustain and successfully manage their businesses.

NRCA represents all segments of the roofing industry, including contractors; manufacturers; distributors; architects; engineers; consultants; building owners; and city, state and government agencies.

To read NRCA's Strategic Plan, visit nrca.net/strategicplan.

SOCIAL RESPONSIBILITY

Diversity and inclusion of different perspectives ensure rich, collaborative decision making in all organizations. To remain focused on its dedication to building open, honest, inclusive spaces, NRCA has incorporated diversity and inclusion into its strategic plan and operations.

MISSION

Since 1886, the National Roofing Contractors Association has been the home for generations of entrepreneurial craftsmen and enterprises who shelter and protect America's families and businesses and each other. Our vision is the recognition of our members as professionals and to unite the industry to that purpose.

We strive to realize NRCA's vision and mission by providing high-quality products, programs, services, advocacy and more, allowing members to build, sustain and successfully manage their businesses.



Make GAF your attic ventilation destination



GAF AtticVentilation



Whichever style of roof you're working with, GAF has a ventilation product for the job. Our weather-resistant ridge and off-ridge solutions are eligible for premier roofing system incentive points and feature qualifying components for the WindProven™ Limited Wind Warranty.*

Visit gaf.com/Ventilation or gaf.com/VentCalculator for help calculating ventilation needs.

A **stanðard** INDUSTRIES COMPANY

We protect what matters most™



* 15-year WindProven™ Limited Wind Warranty on GAF shingles with LayerLock® Technology requires the use of GAF starter strips, roof deck protection, ridge cap shingles, and leak barrier or attic ventilation. See GAF Roofing System Limited Warranty for complete coverage and restrictions. Visit gaf.com/LRS for qualifying GAF products. For installations not eligible for the GAF WindProven™ Limited Wind Warranty, see the GAF Shingle & Accessory Limited Warranty for complete coverage and restrictions.



NRCA MEMBERSHIP

Membership in NRCA is widely recognized as a mark of commitment to professionalism and the advancement of the roofing industry.

ALL ROADS LEAD TO NRCA!



NRCA provides invaluable member services, including programs, products and information to improve, protect and grow your business.

Now is the time to join more than 3,600 NRCA members who represent the top tier of professionals in the roofing industry.

You belong here! Visit nrca.net/becomeamember to sign up today!



MEMBERSHIP

Membership continues to grow at a steady pace as NRCA adds an average of **12 new members per week.**

MEMBRISIA EN ESPANOL

The NEW **NRCA Spanish Membership** provides essential business knowledge and a wide range of benefits tailored to the unique needs of Spanish-speaking business owners and workers. The content includes educational documents, videos and products focused on finance, legal business, operations and planning, professional certifications, safety and training.

Current NRCA members can access Spanish-only content by logging into their NRCA accounts.

MEMBERSHIP COMPOSITION

76% CONTRACTORS

11% ARCHITECTS/ENGINEERS/CONSULTANTS

4% INTERNATIONAL

2% INDUSTRIAL/INSTITUTIONAL

2% MANUFACTURERS

1% DISTRIBUTORS

<1% Manufacturer's Reps; Raw Material Providers; and Rooftop Photovoltaic System Manufacturers, Utilities and Service Providers

MEMBERSHIP BENEFITS

NRCA'S PARTNER PROGRAMS

NRCA has aligned with industry partners to provide you with incentives for your first year of NRCA membership. You may be eligible to receive exclusive discounts on membership dues and more.

To determine your eligibility, visit nrca.net/partnerprograms.



3,600+
TOTAL MEMBERSHIP

667
NEW MEMBERS JOINED
DURING THE PAST YEAR.

- **Use workforce tools** to help recruit, engage, onboard and train entry-level employees.
- **Connect one-on-one** with fellow contractor members to share advice, knowledge and experiences through our Peer Networking Program.
- **Take advantage** of significant discounts on essential education, training and NRCA PRO-Certification.®
- **Get priority access** to NRCA's staff experts.
- **Shield your organization** from financial losses caused by cyber-attacks by accessing the Cyber Liability Insurance program.
- **Draw from powerful representation** in Washington, D.C., where NRCA lobbies on your behalf to advance the roofing industry and protect your business.
- **Tap into NRCA's Business Resources Program**, which offers products and services at generous member discounts—possibly enough to cover your dues.
- **Create a fully enhanced digital listing on NRCA's website, nrca.net.**
- **Access resources** to help you differentiate your company as a NRCA member at nrca.net/shop/marketing.
- **Get free subscriptions** to *Professional Roofing* magazine.

Visit nrca.net/benefits to learn more.

FREE
UNLIMITED ELECTRONIC
ACCESS TO
NRCA PUBLICATIONS



FREE
ACCESS TO LEGAL
COUNSEL, SERVICES AND
INFORMATION

NRCA'S ONE VOICE INITIATIVE



NRCA's One Voice initiative incorporates a transformational approach to addressing the roofing industry's most critical issues.

There is a clear consensus to move the industry forward together, and NRCA is reaching out to manufacturers, distributors, architects, engineers, consultants and service providers with the goal of having them become fully engaged NRCA partners. We invite you to join us!

Visit nrca.net/onevoice for more information.



INDUSTRY ISSUES

Workforce development

Effecting meaningful change in Washington, D.C.

Building codes and insurance

Increasing professionalism throughout the industry

We have roofs that last decades.
And partnerships, a lifetime.



NOBODY COVERS YOU BETTER.™ Grounded by a 40-year legacy of proven experience, your people and your success are at the heart of everything we do. At Elevate, we're committed to helping your business rise above with an expansive, trusted portfolio of commercial roofing solutions that save you time, perform reliably, and protect our communities. And with a relentless commitment to excellence, we're dedicated to making the climb with you, and becoming a part of your legacy for generations to come.



LEARN MORE

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Do you know where you stand?



Tackle the toughest challenges in the roofing industry with our all-new **Peak Performance: 2025 Roofing Industry Benchmarks for Success** report.

Discover what sets top-performing roofing companies apart and get actionable strategies to drive your own business forward. Loaded with data-driven trends, industry insights, and practical takeaways, this comprehensive report is your roadmap to staying ahead of the competition.

INFORMATION

NRCA helps you respond to the unique challenges you face—on job sites, in your shop and in your business.



Find out how your business compares.
Download the full report now:
jobnimbus.com/peak-performance



COMMUNICATIONS

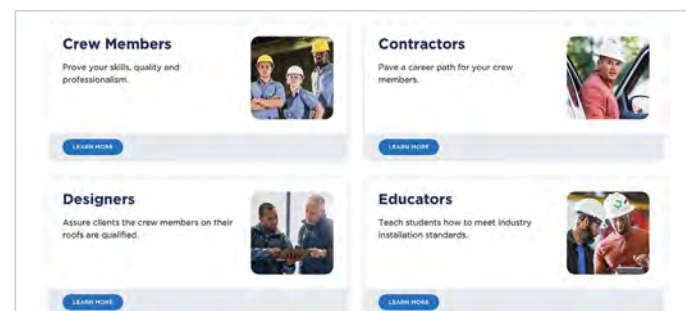
You can rely on NRCA's print and electronic resources to keep you informed of breaking news and important industry developments.

209,000

visits to
professionalroofing.net



30,499+
E-News subscribers



849,000+
visits to nrca.net

NRCA.NET/ESPAÑOL

NRCA has launched **online Spanish content** for business owners and roofing workers with valuable benefits and resources to help Spanish-speaking professionals elevate their businesses and enhance their skills.

Visit spanish.nrca.net for more information.

NRCA/PROFESSIONAL ROOFING E-NEWS

Delivered biweekly, NRCA's electronic newsletter keeps you in the know.

PODCAST: GROWING AMERICA'S ROOFING WORKFORCE

This podcast highlights workforce development activities in the roofing industry, such as grant funding, connecting with local trade schools, recruiting women to the roofing industry and available training.

PODCAST: STORIES OF AN EXTRAORDINARY INDUSTRY

This podcast is meant to enlighten, educate and inspire. The roofing industry is made up of incredibly talented people; this is where we tell their stories.

PROFESSIONAL ROOFING

Professional Roofing magazine is the roofing industry's leading publication, and members and their key employees receive free subscriptions.

LEGAL RESOURCES

NRCA's legal expertise is here for you. Issues such as contract language, employee policies and practices, regulatory compliance, payment provisions, insurance coverage, and codes and standards can threaten your company's profitability and existence. NRCA provides members with legal assistance, ultimately saving time and legal fees, by offering the following resources:

- **Two legal** conferences per year: LEGALCon Live in the fall and LEGALCon Virtual in the spring
- **Legal webinars**
- **Legal resources**, including white papers, contract provisions and notifications about cases of interest to the industry
- **Legal library**

Visit nrca.net/legal for more information about how NRCA's legal expertise can help you respond effectively to legal issues affecting your business.

LEGAL HELP LINE

NRCA's Legal Help Line is designed to help members obtain information about legal issues encountered in their day-to-day businesses.

WORKFORCE RECRUITMENT, CAREER AND TECHNICAL EDUCATION AND CAREER OPPORTUNITIES

NRCA offers tools and resources to help you recruit, engage, onboard and train entry-level and transition employees to the roofing industry. You can use these resources to show potential employees:

- The **opportunities** to work, earn, learn and advance in the roofing industry
- **Skilled training** and **certification opportunities**
- **Safety** and **technological** advances
- **Earnings potential**
- **Multi-faceted career opportunities** available across all sectors of the roofing industry

MENTAL HEALTH RESOURCES

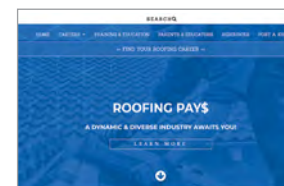


Mental health awareness can reduce the time frame between symptoms and treatment and help clarify misconceptions. NRCA's online resources can support a healthy company culture through leadership, engagement, communication and education.

Learn more at nrca.net/mental-health.

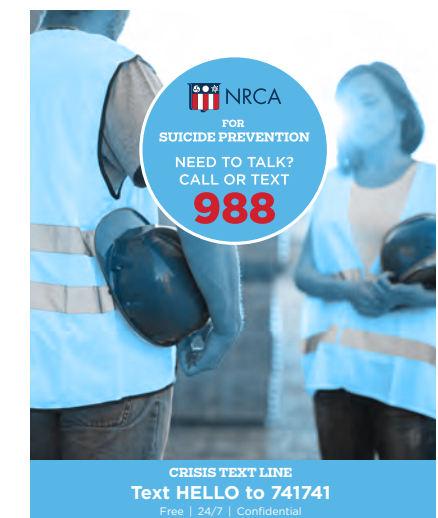
WORKFORCE RECRUITMENT

NRCA's workforce recruitment web page at nrca.net/workforce-recruitment helps members develop and recruit entry-level and transitioning employees.



NRCA's **careersinroofing.com** inspires, engages and attracts the next generation of roofing workers.

As a **SkillsUSA Official Business Partner**, NRCA increases the roofing industry's outreach in career and technical fields. We help facilitate opportunities for roofing professionals to engage with their local CTE students who will be graduating and looking for job opportunities.

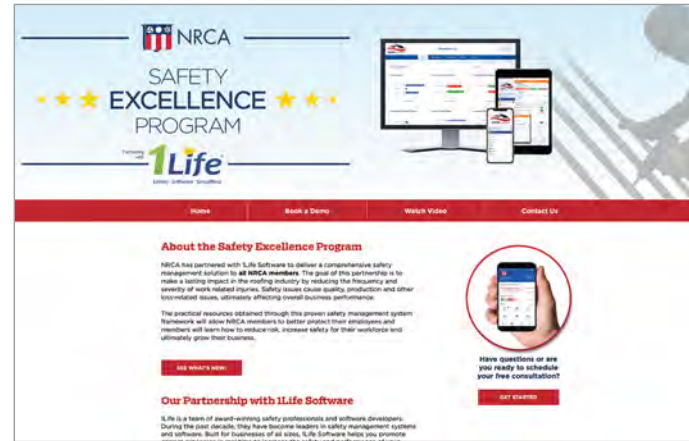


SAFETY EXCELLENCE PROGRAM

NRCA has partnered with 1Life Software to launch the Safety Excellence Program. NRCA members can systemize and communicate safety standards while monitoring and coaching in real time to drive performance and safety outcomes.

Available via web and mobile applications, safety professionals and software developers created the safety management system framework to empower and protect NRCA members. The Safety Excellence Program can help you effectively reduce risk, increase workforce safety and grow your businesses.

Additional information is available at nrca.net/1life.



NRCA-SPONSORED CNA ROOFING CONTRACTORS BUSINESS INSURANCE PROGRAM

The NRCA-endorsed CNA Roofing Contractor Business Insurance Program was designed specifically for roofing contractors to help them safeguard their businesses against property, liability, automobile and workers' compensation risks.

To learn more about the NRCA/CNA business insurance, visit nrca.net/cna.

For information about other available insurance options, visit nrca.net/insurance.

NRCA RETIREMENT PROGRAM

NRCA offers members a qualified retirement program with a full range of flexible, competitive investment choices to meet their own—and their employees'—retirement program needs. The program includes legal, administrative and investment-management services at a cost that may be far less than an individually managed plan.

To learn more, NRCA members can visit nrca.net/retirement or contact Jack Krapf with the Krapf-Bonfim Group at **(478) 471-4105** or Jack_Krapf@ml.com.



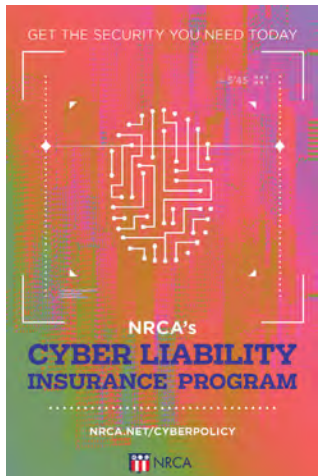
CYBER LIABILITY INSURANCE PROGRAM

NRCA offers members insurance coverage for business interruption exposures (any business reliant on technology for its day-to-day operations has this exposure), as well as the privacy risks posed by storing sensitive data and costs associated with cyber incident response. Importantly, coverage also includes theft of personal assets from company owners and officers.

In addition, NRCA's program offers key risk management services, including employee training addressing how to recognize and manage cyber threats.

Cyber liability is one of the biggest risks your business currently faces. Protect your company!

Learn more at nrca.net/cyberpolicy.

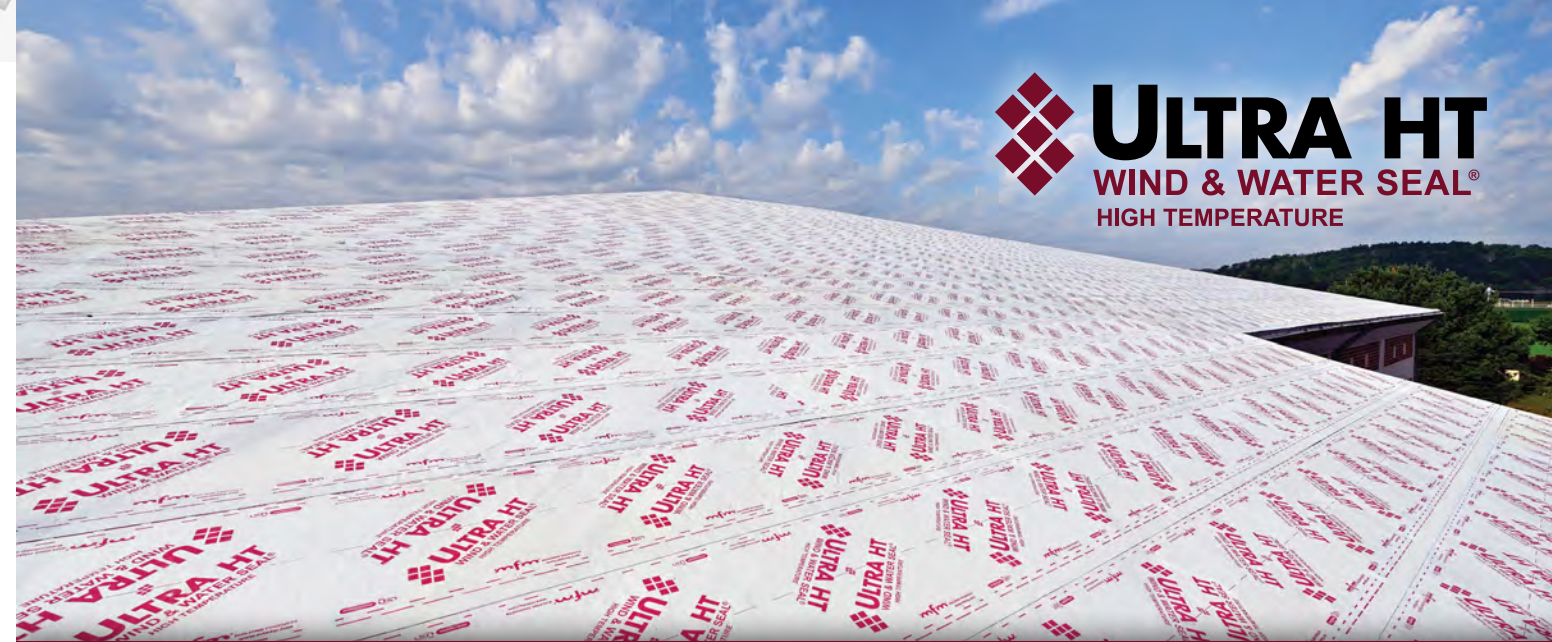


THE ROOFING ALLIANCE

The Roofing Alliance is a dynamic and dedicated forum of 200 industry thought leaders, encompassing roofing contractors, manufacturers, suppliers and other professionals, all united in their commitment to advancing the roofing industry.

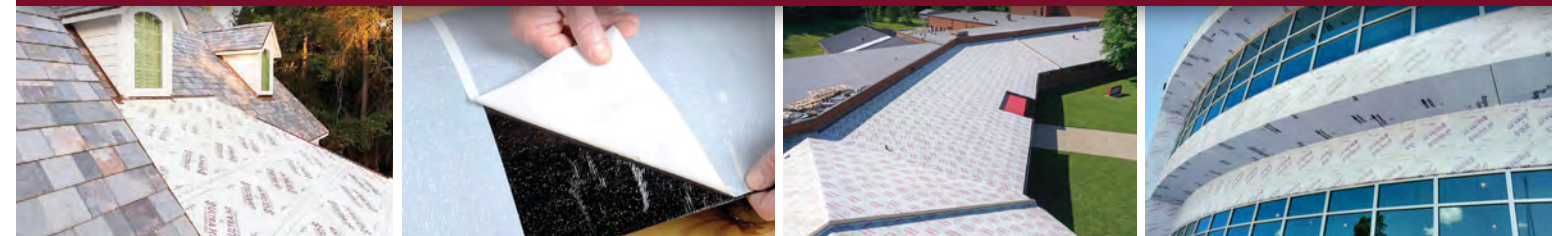


In partnership with Clemson University, the Roofing Alliance has launched a roofing certificate program featuring three self-paced eight-hour online courses. Upon successful completion of all instructional modules and the final exam, participants will earn a joint certificate of completion from The Nieri Department of Construction, Development and Planning at Clemson University and the Roofing Alliance. Courses can be accessed at cpe.clemson.edu. Roofing Alliance and NRCA members receive a discount. Reach out to roofingalliance@nrca.net to receive your code.



Self-adhering. High-temp. Go ahead and turn up the heat.

Ultra HT delivers premium performance you can count on job after job.



Maximum protection against extreme heat, wind-driven rain and ice dams.

Ultra HT Wind & Water Seal® is engineered to roll out smooth, lay flat and protect your project from the harshest environments. Suitable for both commercial and residential projects, count on Ultra HT for complete piece of mind on your next project!



Ultra HT Wind & Water Seal® Features:

- Durable cross-laminated, cool white, non-slip surface
- Self-adhering and self-sealing around fasteners
- High temperature rated to 250°F
- Suitable for vertical applications under metal wall panels



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Resilient Durable Metal



Photo: hortnphotoc.com



Depend on a Tite-Loc Plus roofing system

“We decided to use a metal roof due to the long-term reliability and look of the product. We wanted a roof system that will remain intact during the worst weather conditions.”

-Michael Matula, project manager, Bignell Watkins Hasser Architects



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View the case study and video

EDUCATION

NRCA provides essential educational and training opportunities for you and your employees that address job-site training, safety, roofing technology, leadership development and more.

TRAINING FOR ROOF APPLICATION CAREERS

Developed to help the industry address ongoing workforce issues, TRAC's blend of online and hands-on training provides new and inexperienced field workers with information and skills to help them on their journey to become quality roof system installers and invaluable company employees.

ALL TRAC PACKAGES INCLUDE:

- Interactive, online training materials
- Unlimited use for all employees
- A dashboard to track employees' progress
- English and Spanish content

PACKAGES CURRENTLY AVAILABLE INCLUDE:

- Foreman Management Training
- Asphalt Shingle Installation
- Clay and Concrete Tile Installation
- EPDM Installation
- Thermoplastic Roof Membrane Installation
- Low-slope Onboarding for Roof System Installers
- Steep-slope Onboarding for Roof System Installers



TRAC ultimately will include each roof system. Place your order today at nrca.net/trac.



NRCA's Foreman Leadership Training Package tremendously aided on a job site where we needed to reference necessary information for a solution. TRAC lends itself to success across all roles within the roofing industry.



Larry Stock, president of Queen City Roofing & Contracting Co., Springfield, Mo.



TRAINING FOR ROOF APPLICATION CAREERS

500 organizations have purchased a TRAC package with 9,600 employees enrolled in TRAC

QUALIFIED TRAINER CONFERENCES

Offering intentional training within your company is one of the best ways to develop employees' talent and increase their loyalty.

NRCA'S QUALIFIED TRAINER CONFERENCE, offered in-person and virtually, is a state-of-the-art, two-day program that gives your employees the tools they need to become exceptional trainers. When they complete the conference and become recognized NRCA Qualified Trainers, they will possess the focus, dedication and knowledge to:

- **CONDUCT** engaging training sessions designed to help installers learn about roof systems and their installation
- **PROPERLY TRAIN** new employees, getting them onboarded faster and more efficiently
- **PROVIDE GUIDANCE** and coaching to midlevel employees looking to further their careers
- **ASSIST** seasoned employees who are pursuing NRCA PROCertification®



NRCA University has trained more than

345

individuals to deliver excellent training to their companies' employees.

NRCA QUALIFIED TRAINERS are a must-have for any roofing company. They provide leadership and consistent direction to your employees; the result is increased pride of workmanship, quality, worker retention and subsequently, your bottom line. Visit nrca.net/training to learn more.

HEALTH AND SAFETY

NRCA's enterprise risk management department designs, develops and delivers safety classes and resources, including but not limited to **NRCA's Custom Health and Safety Training webinars**, which are the perfect tools for revving up your safety program or spicing up your next safety day.

We offer **LIVE** safety training webinars specific to roofing for any size group at your workplace. You can choose from a variety of health and safety topics, or request NRCA customize any webinar to your group's specific needs—at no additional cost. Training packages include:

- Asbestos
- Driver safety
- Electrical safety
- Hot air welding safety
- Fall prevention and protection
 - Arrested fall rescue
 - Personal fall-arrest and fall-restraint systems
 - Warning-line and safety monitoring systems
- Fire safety
- GHS hazard communication
- Heat illness prevention
- Hot air welding safety
- Ladder safety
- Personal protective equipment
- Scaffold safety
- Silica
- Using job hazard analyses

To schedule webinars or create a custom topic, contact Rich Trewyn, NRCA's director of risk education and training, at **(847) 493-7575** or rtrewyn@nrca.net.

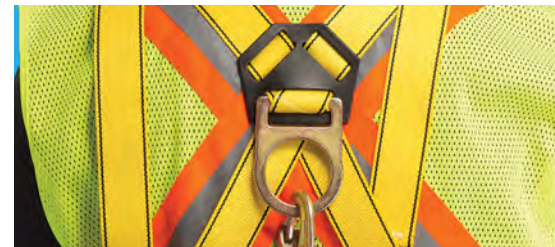
FALL-PROTECTION TRAINER COURSE FOR ROOFING

Falls from heights continue to be the leading cause of death and injury in the roofing industry; and falls account for at least one-third of all deaths in construction.

Ensure your company can meet these demands and protect your workforce by attending **NRCA's advanced two-day competent person training program**. The course will prepare attendees to teach fall protection and provide a detailed understanding of:

- The role and responsibilities of the competent person for fall protection
- How to apply fall-protection knowledge as a competent person to prevent falls on job sites
- How to use turnkey training materials to train roofing workers in fall-protection and prevention requirements

Contact Rich Trewyn, NRCA's director of risk education and training, at **(847) 493-7575** or rtrewyn@nrca.net for more information.



ROOFING INDUSTRY FALL PROTECTION FROM A TO Z

Roofing Industry Fall Protection from A to Z teaches you how to comply with OSHA's fall-protection regulations that apply to your workplace and employees. This program updates you on fall-protection systems and includes current OSHA federal and state-plan requirements. Additionally, participants will learn and practice self-rescue techniques.

For more information about NRCA's health and safety programs, visit nrca.net/course-catalog.



THE CERTA AUTHORIZED TRAINER PROGRAM

The **CERTA Authorized Trainer Program** is for contractors whose work involves torch applications. The full-day program trains experienced roof system installers on the safe use of roofing torches used to apply polymer-modified bitumen roofing products.

NRCA has trained more than **1,600** trainers and **32,000** applicators in safe practices.

For more information about NRCA's safety programs, visit nrca.net/course-catalog.

LEADERSHIP TRAINING

NRCA University's professional development programs are designed for field leaders, senior leaders and executives committed to taking their companies to the next level.

FOREMAN LEADERSHIP TRAINING

NRCA's foreman leadership training recognizes foremen must take the transition from being excellent installers and superb task managers to being strong leaders who empower others to install roof systems efficiently. These courses focus on helping foremen become effective crew leaders capable of delivering production and quality and inspiring employee loyalty. The focus of the courses is foremen communication skills, including disciplinary conversations and intervention.

SAFETY PUBLICATIONS

NRCA provides valuable safety publications, including:



The NRCA Safety Manual, Third Edition



Silica Regulation Resources (Members only)



NRCA Toolbox Talks (Electronic)



Spanish in a Pinch



NRCA Pocket Guide to Safety



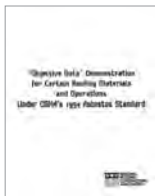
Practical Guide to Handling Asbestos-containing Roofing Material



NRCA Guía de bolsillo a la seguridad—Versión en español



Serving Up Safety: A Recipe for Avoiding Falls on the Job



Objective Data Under OSHA's 1994 Asbestos Standard (Electronic)



Hazard Communication Program: Know the Signs

Visit nrca.net/shop/safety to learn more about NRCA's resources that help you and your employees stay healthy and safe.

POLYGLASS®



the power of
INNOVATION

EXPERIENCE SUPERIOR TECHNOLOGY AND QUALITY FOR ALL YOUR ROOFING NEEDS

Polyglass: Roofing Innovation Since 1992. From low-slope to steep-slope, we provide premium roofing and waterproofing solutions for professionals seeking durable, reliable performance.



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polyglass.us/roofingexperts

polyglass.us



HEY ROOFING PRO!

INCREASE YOUR PROFITS WITH PROVIA METAL ROOFING



ProVia Metal Roofing is more profitable per square than asphalt shingle roofing. It's the next generation of metal roofing—a unique, upscale stamped panel system that elevates your product offering, provides long-term ROI, ensures higher revenue, and boosts your bottom line.

It's the right thing to do.



DOORS | WINDOWS
SIDING | STONE | ROOFING

Learn 6 Reasons to add ProVia metal roofing to your product line



FUTURE EXECUTIVES INSTITUTE

Future Executives Institute is a comprehensive and powerful learning experience focusing on leading and growing a thriving, multi-faceted roofing business.

This program offers participants an in-depth look at leadership theory and skills as well as tactical business practices. Six in-person gatherings over three years allow for networking and peer learning from a broad swath of individuals in various sizes and types of roofing companies.

Courses are held at Northwestern University's Kellogg School of Management in Chicago and in conjunction with the International Roofing Expo® and are taught by Northwestern University professors, industry leaders and field experts. Learn more at nrca.net/fei.



CUSTOM EDUCATION

NRCA offers customized programs focused on providing the best training to build, advance and sustain your business for generations. To schedule customized classes tailored for your company, visit nrca.net/customeducation or call NRCA customer service at (866) ASK-NRCA (275-6722).

WEBINARS

NRCA's webinars offer opportunities to stay up to date with industry issues and topics affecting your business.



Why **SHARKSKIN**? We Outperform the Competition!

**Tyndall AFB, Hurricane Michael, Ground Zero:
Although the metal roof was lost, Sharkskin
Ultra SA® maintained its integrity with no failure
against 175 mph winds with 200 mph gusts.**

SEE OUR LATEST "DESIGN UPLIFT PRESSURE" NUMBERS
go to bit.ly/FL40958



877.742.7507
www.sharkskinroof.com



CERTIFICATIONS

NRCA's certifications are designed to validate experienced workers with specialized expertise and skills to advance their careers.

NRCA PROCERTIFICATION®

Get your experienced workers and subcontracted crews **NRCA PROCertified®** and be ready when a job specification requires NRCA PROCertified installers and foremen.



NRCA PROCertification is great for:

CONTRACTORS

“The most memorable moment in my roofing career was designing and implementing the NRCA PROCertification® test prep classes and many roof system installers in our area successfully completing NRCA PROCertification designations. It is so rewarding to see these incredible craftspeople earn the designation and be acknowledged for their skills!”



Sherri Miles,
president of J.D. Miles & Sons Inc.,
Chesapeake, Va.

CREW MEMBERS

“I believed in myself – I got NRCA PROCertified.® Now, I am recognized for my excellence in the industry.”



Paul Wess,
installer at Frost Roofing Inc.,
Wapakoneta, Ohio

DESIGNERS

“HCI Consultants and I salute the NRCA for making the PROCertification® program a priority. We welcome adding the NRCA PROCertification specification in our proactive QA protocol. Today’s workforce needs training in safety and proper installations. The new mantra can be ‘Train but Verify!’ thanks to NRCA PROCertification.”



Ben Hixson,
principal at Hixson Consultants,
Alabaster, Ala.

English

Español

NRCA PROCertification materials, resources and exams are available in English and Spanish.

NRCA PROCertified

NRCA has developed specification language for requiring NRCA PROCertified workers you can start using today! Visit nrca.net/speclanguage.

AVAILABLE CERTIFICATIONS:

- Architectural Metal Flashings and Accessories
- Asphalt Shingles Systems
- Clay and Concrete Tile Systems
- EPDM Systems
- Metal Panel Roof Systems
- Metal Shingle Systems
- Modified Bitumen Systems
- Thermoplastic Systems
- Roofing Foreman
- Service and Maintenance Technician: Low-slope
- Service and Maintenance Technician: Steep-slope
- Slate Systems



ID cards and certificates are available for installer and foreman certifications.

New testing method!

Depending on the roof system, your installers may complete select designations via video assessment. Learn more about this new assessment method (select designations apply) at nrca.net/procertification/certification.

ES-1

ES-1 certification programs provide roofing contractors who fabricate their own sheet-metal flashings with a means of complying with building code requirements for testing according to ANSI/SPRI ES-1.

GT-1

GT-1 certification programs, a companion to the ES-1 certification programs, provides roofing contractors who fabricate their own gutters on commercial low-slope roof systems with a means of complying with building code requirements for testing according to ANSI-SPRI GT-1.



Gain a competitive advantage while establishing a career path for your most dedicated workers—certify your workforce today! For more information, visit nrca.net/procertification.

YOU BELONG HERE



TECHNICAL ROOFING RESOURCES

NRCA is the industry leader in providing technical resources and advice to promote professionalism and help your business thrive.

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TECHNICAL PUBLICATIONS

The NRCA Roofing Manual—2025 Set

One of the most widely recognized technical publications in the U.S. roofing industry, The NRCA Roofing Manual provides you with extensive information about the design, materials and installation techniques applicable to almost all types of roof systems.



The NRCA Roofing Manual: Metal Panel and SPF Roof Systems 2024

This volume of the NRCA Roofing Manual provides comprehensive information about the design, materials and installation techniques applicable to metal panels and spray polyurethane foam roof systems used in low and steep-slope applications. With two complete sections, Metal Panel Roof Systems and SPF Roof Systems, this manual is a welcome addition to your technical library.

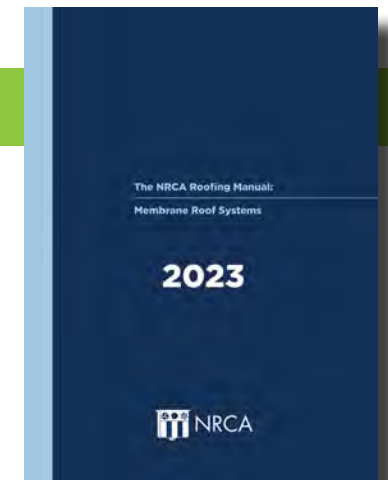
The NRCA Roofing Manual—2020 Set—Spanish version

NRCA has translated the 2020, 2019, 2018 and 2017 volumes of The NRCA Roofing Manual into Spanish.



NRCA Roofing Manual: Membrane Roof Systems 2023

This roofing manual provides best industry practices and technical information about the design, materials and installation techniques applicable to membrane roof systems used in low-slope roof system applications. The manual includes information about roof decks, air and vapor retarders, rigid board insulation, roof membranes, fasteners, surfacing, accessories, roof system configurations and roof re-coverings.



The NRCA Roofing Manual: Steep-slope Roof Systems—2025

The 2025 manual provides valuable information about the design, materials and installation techniques applicable to steep-slope roof system applications. This manual has five comprehensive sections—Asphalt Shingle Roof Systems, Clay and Concrete Tile Roof Systems, Metal Shingle Roof Systems, Slate Roof Systems, and Wood Shake and Wood Shingle Roof Systems—this manual is a welcome addition to your technical library.



Metal Flashing and Condensation and Air Leakage Control 2022

This volume of The NRCA Roofing Manual provides valuable information about the design, materials and installation techniques applicable to architectural sheet-metal components and condensation and air leakage control.

The NRCA Metal Wall Panel Systems Manual

The NRCA Metal Wall Panel Systems Manual—with 58 construction details—includes the latest information about exterior wall cladding systems constructed with single-skin metal panels, metal composite material panels, aluminum plate panels, insulated metal panels and so much more.



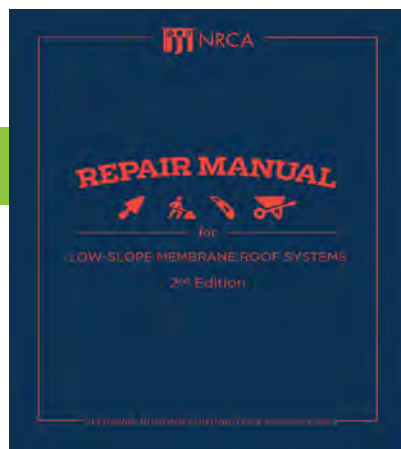
The Repair Manual for Asphalt Shingle Roof Systems

This manual provides your repair and maintenance specialists with photos, instructions and step-by-step procedures for over 30 common asphalt shingle roof system repairs. Your crews will use it as their go-to reference guide for identifying problems and properly repairing asphalt shingle roof systems. Add it to your library today!



Repair Manual for Low-slope Membrane Roof Systems, 2nd Edition

This unbiased, authoritative reference guide of industry best practices for the repair of low-slope membrane roof systems, including thermoplastic and thermoset roof membranes, polymer-modified bitumen and built-up roofing, and mechanically attached metal flashings, is your go-to reference guide for repairs and maintenance.



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Robert Maier
Vice President, Laing Roofing

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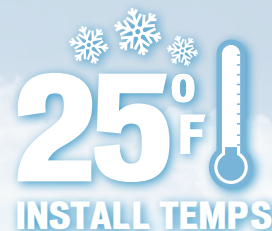
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Winner Home Protection category. Survey of 40,000 people by Kantar.

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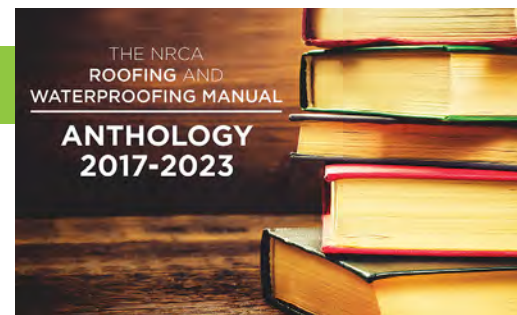


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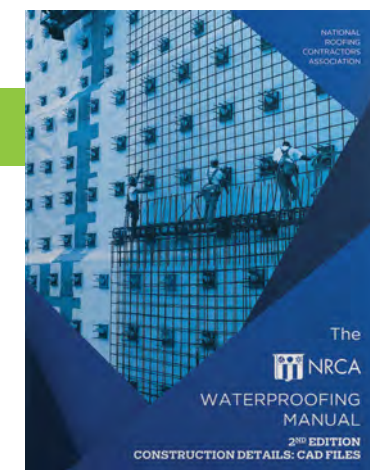


The NRCA Roofing & Waterproofing Manual Anthology (Electronic)

This anthology contains technical roofing information published by NRCA from 1971-2020 and includes the Manual of Roofing Practice, first published in 1971, plus the first, second, third, fourth, fifth and 2007-2020 editions of the NRCA Roofing and Waterproofing Manual.

The NRCA Waterproofing Manual—2nd Edition

This comprehensive manual provides you with the latest information about proper design; quality materials and workmanship; water stops; warranties; material storage and handling; weather considerations; slope and drainage; flashings; and much more.



Visit nrca.net/shop/technical to review NRCA's full catalog of technical publications and resources.

RESEARCH AND DEVELOPMENT

NRCA participates in building code hearings and conducts research and testing to address specific roof system issues. Resources and programs you can use include:

ROOFWINDDESIGNER.COM

Roof Wind Designer is a free, online tool intended to provide users with an easy-to-use means for determining roof systems' design and wind loads according to ASCE 7-05, -10 or -16.

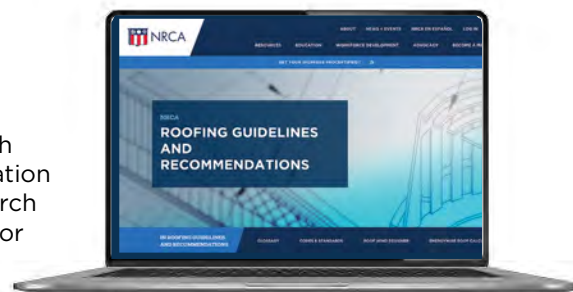
ENERGYWISE.NRCA.NET

EnergyWise Roof Calculator is a free, web-based application that provides a graphical method of constructing roof assemblies to evaluate thermal performance and estimated energy costs under normal operating conditions.

TECHNICAL LIBRARY AND GLOSSARY

NRCA offers an online technical library where you can search thousands of roofing-related articles and reports for information by keyword, author, title or source. Additionally, you can search NRCA's glossary of roofing terms—in English and Spanish—for information by roofing term or browse by letter.

Visit nrca.net/technical for more information.



Roof Wind Designer and EnergyWise allow users to perform design calculations for the roofing projects they encounter.



Mark S. Graham,
NRCA's vice president
technical services



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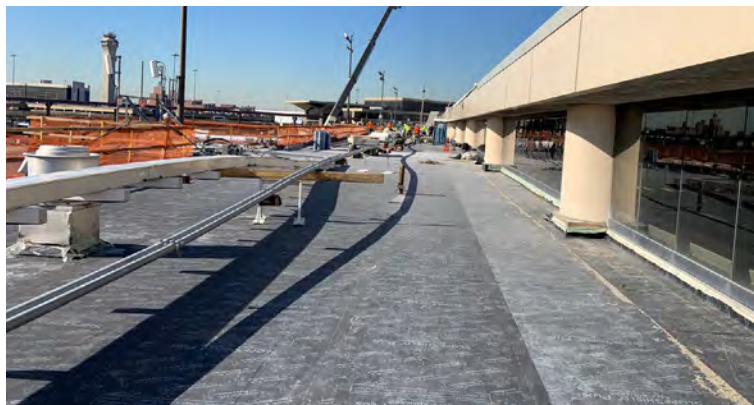
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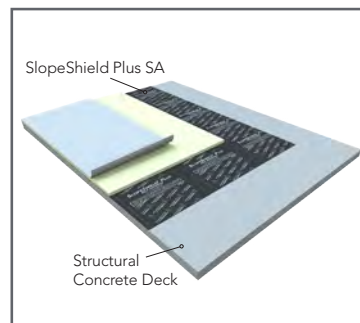
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Recover/Renew



Concrete Surface Protection



Mass Timber Surface Protection



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Residential

ADVOCACY

Acting as the industry's steward, NRCA represents the best interests of roofing professionals and continually strives to enhance every aspect of the roofing industry.

ONE MEMBRANE: MANY SOLUTIONS

Contractor Benefits:

- Increases work crew production by accelerating dry-in time
- Easy installation, remove release liner, apply and roll, no primers
- Apply to structural concrete for expedited drying
- Uses common worksite tools for installation
- Withstands heavy foot traffic and machinery
- 180 days exposure to weather elements
- Offers temporary weather protection

ALSO AVAILABLE:

BLOCKSHIELD SA PLUS
FOR ROOFS

Non-asphaltic, air, water, and vapor barrier

Peel, Roll, Go



GRASSROOTS ADVOCACY

NRCA's Washington, D.C., office serves as NRCA's full-time advocate in our nation's capital and works to advance the roofing industry's public policy agenda in the following areas: tax policy, energy efficiency, labor and workplace regulation, education and workforce training, immigration, regulatory reform, insurance, litigation reform and health care.

The **NRCA Grassroots Advocacy** network allows you to follow current issues, locate your legislators, take action on specific proposed legislation and access NRCA's Grassroots Advocacy Toolkit. NRCA encourages you to visit roofingadvocacy.nrca.net to participate in the legislative process.

Advocacy events combined raised more than
\$400,000
to benefit ROOFPAC, the voice of the roofing industry in Washington, D.C.



ROOFPAC

ROOFPAC, NRCA's political action committee, is the voice of the roofing industry in Washington, D.C.

ROOFPAC is dedicated to supporting pro-business candidates for the U.S. Senate and House of Representatives who support NRCA's agenda of pro-growth economic policies, workforce policy, regulatory reform and other critical issues.

NRCA continues to succeed in **blocking historic tax increases**, including proposed increases on corporations, pass-through businesses and changes in the estate tax.

NRCA advocated for increased funding for Perkins Career and Technical Education Act State Grants. In March 2023, Congress approved nearly **\$1.4 billion** for fiscal year 2024—an increase of **\$10 million** compared with the 2023 funding level.



NRCA
ROOFPAC

ROOFING DAY IN D.C.



April 8-9, 2025 | April 14-15, 2026

This annual event brings together roofing contractors, manufacturers, distributors, service providers and other industry participants from across the U.S. to share our message with members of Congress. Roofing Day in D.C. is the largest advocacy event dedicated to the roofing industry. NRCA's goal is to have every state in the nation represented and make sure Congress hears the roofing industry's voice loud and clear.

NRCA will schedule meetings with your Congressional representatives and prepare you for your visits. All you need to do is join the roofing industry in speaking with one voice!

For more information, visit nrca.net/roofingday or call NRCA's Washington, D.C., office at (800) 338-5765.



Roofing Day in D.C. brings together all segments of the roofing industry to deliver our industry message with one voice. **Join Us!**

NATIONAL ROOFING WEEK 2025

National Roofing Week increases awareness across the U.S. about the significance of roofs to every home and business and shares the good deeds of the industry. National Roofing Week also promotes the importance of hiring professional roofing contractors and making informed decisions about maintaining or replacing roof systems.

Together, we can shape the image of the roofing industry.



JUNE 1-7 SCHEDULE:

SIGNATURE PROJECTS

CHARITABLE PROJECTS

EMPLOYEE APPRECIATION

EMPLOYEE TRAINING

CELEBRATION

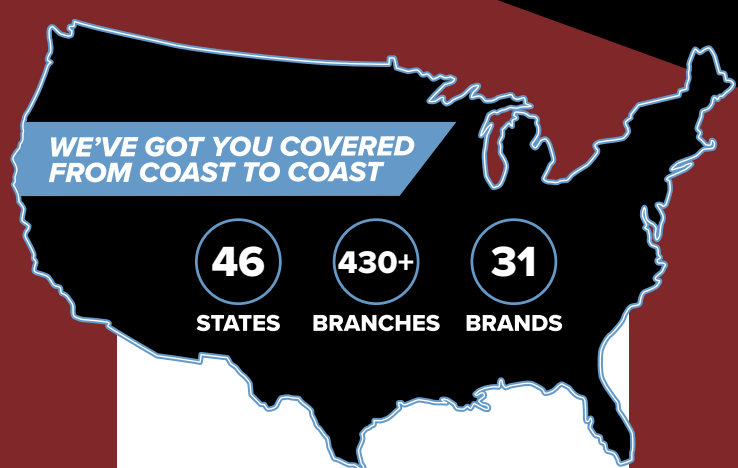
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DON'T LET CALLBACKS GET IN THE WAY OF YOUR NEXT JOB

Ray called...
Again...

Fred is hoping
you can stop
by to take a
look at a tear

Matt says the
hole is getting
bigger

Can't move
out the
wall job
again

The crack
is a bit
bigger than
expected
-Jason

John needs
directions for
tomorrow?

Says the roof is
making a noise.
345-1212

Roof warping
at hospital.
Call Paul
today

Lake shore job
is running
behind.
Call Jim

Small patch
job for 1700
michigan

Kevin needs you
to take a look at
44 Johnson drive

second time
today
555-111-6513
Can't move
out the wall job
again

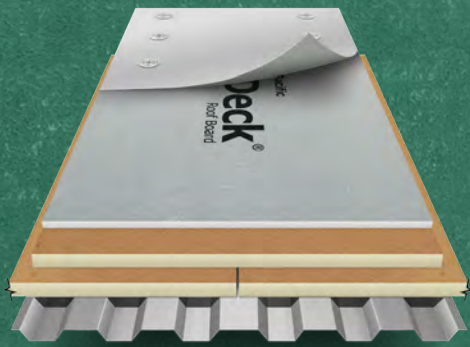
Something
is leaking?
555-5926

Angry?
745-3217

Ray needs
another repair
75-423-1166

URGENT
FIX!!

Jake and Ryan
both out until
next week



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Roof Board

Imagine if you had to delay the start of a new commercial roof job because you're handling damage on a job you just completed. Install DensDeck® Roof Boards and spend your time working where the money is.

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