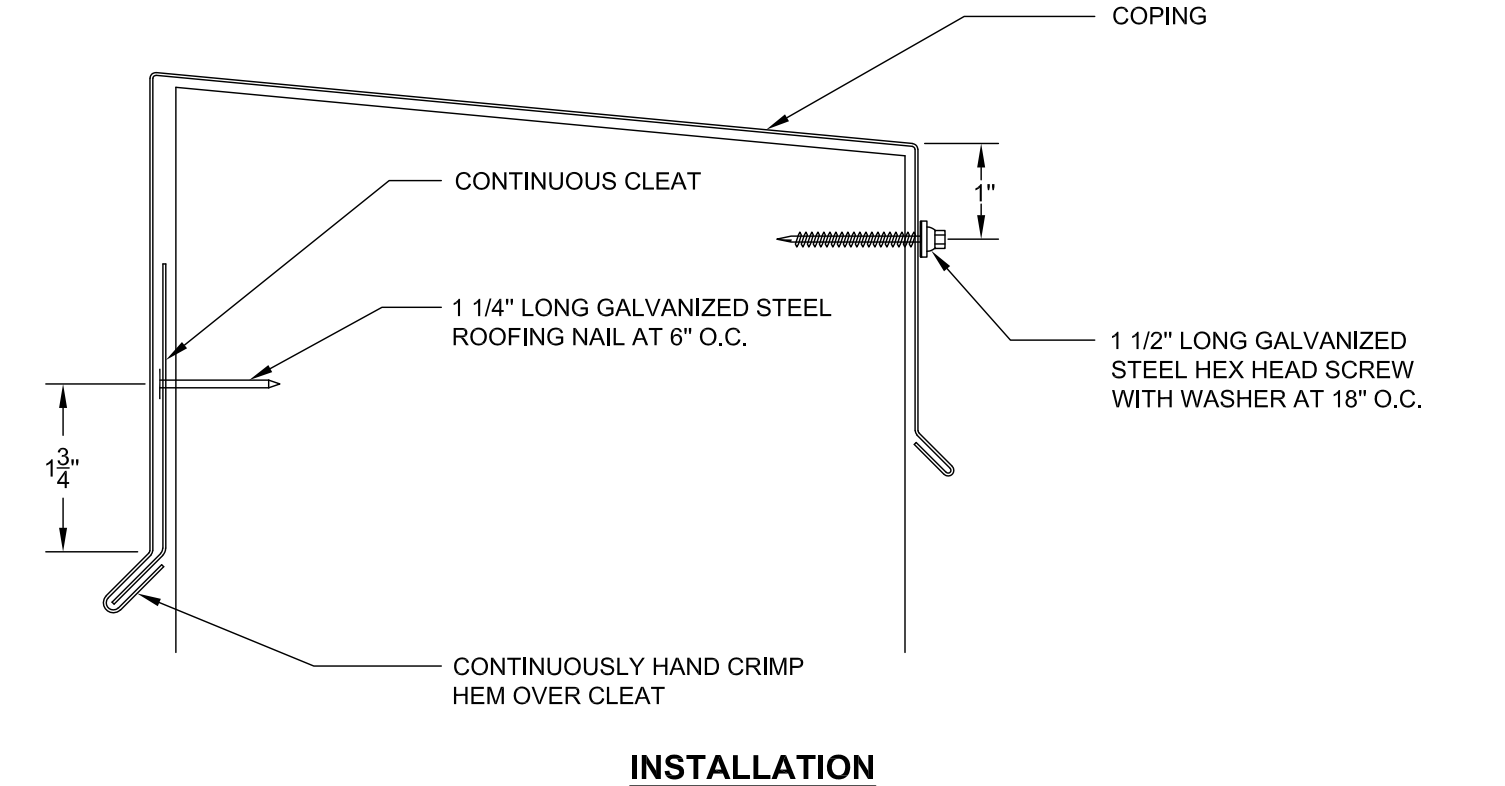
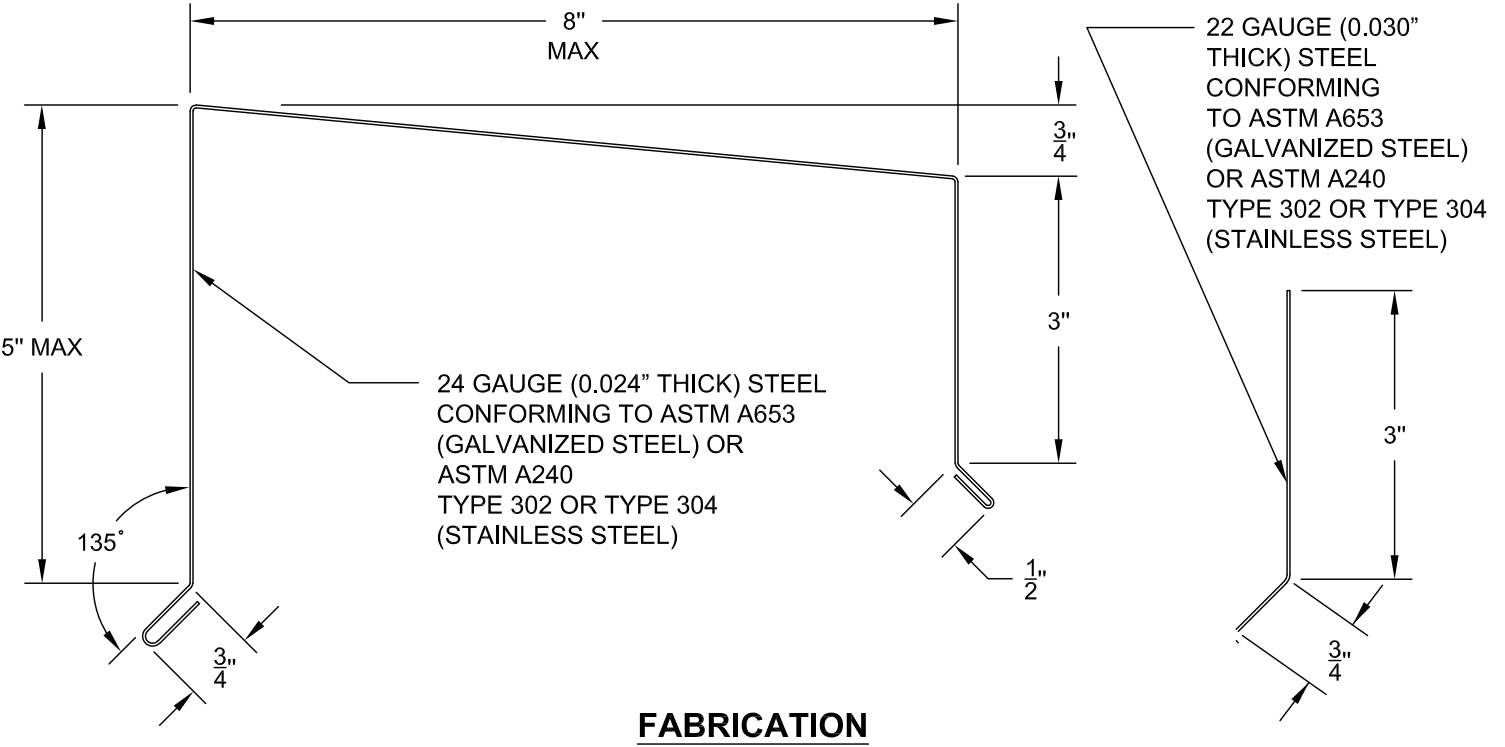


THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 24 GA. STEEL • 22 GA. STEEL CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER 	ANSI/SPRI ES-1 TESTED RESISTANCE	ITS-1 8/28/18
		OUTWARD 190 LBS./SQ. FT.	UPWARD 310 LBS./SQ. FT.



COPING

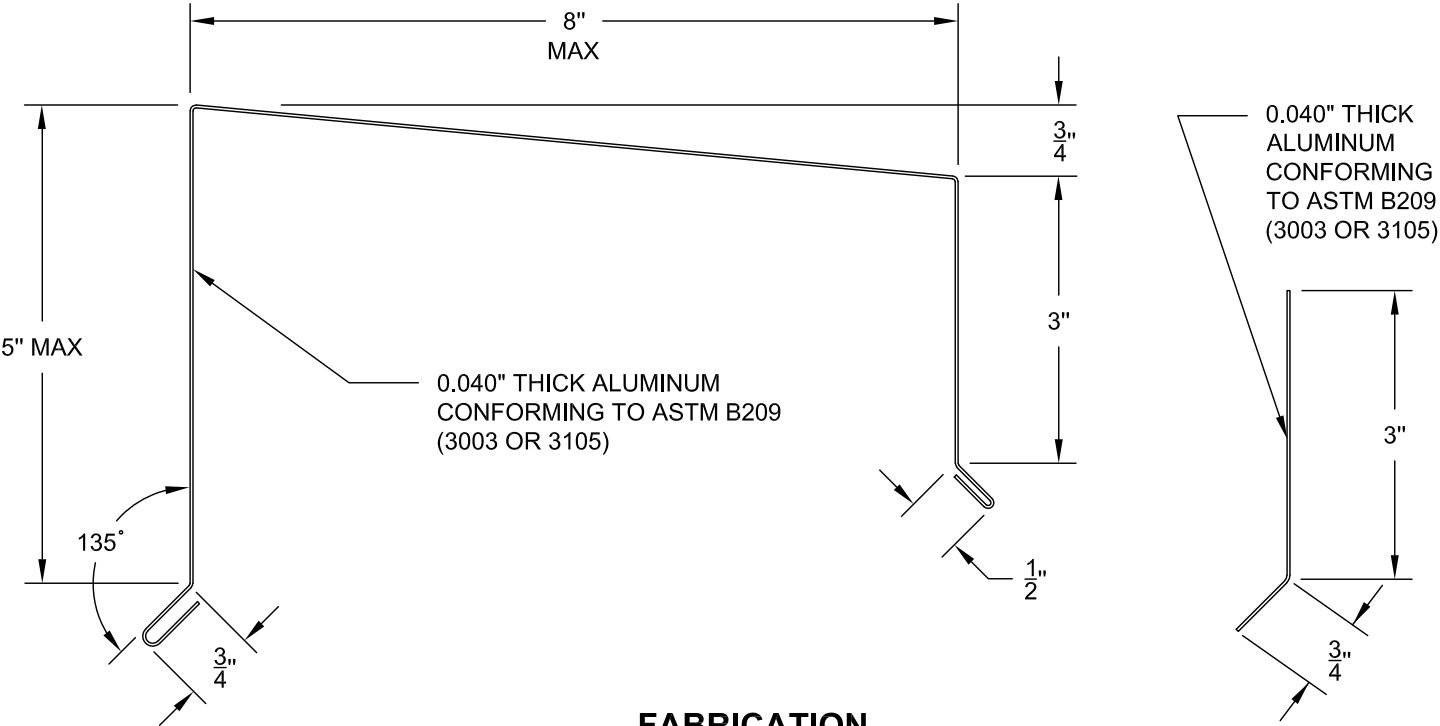
- 0.040" ALUMINUM
- 0.040" ALUMINUM CLEAT
- CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

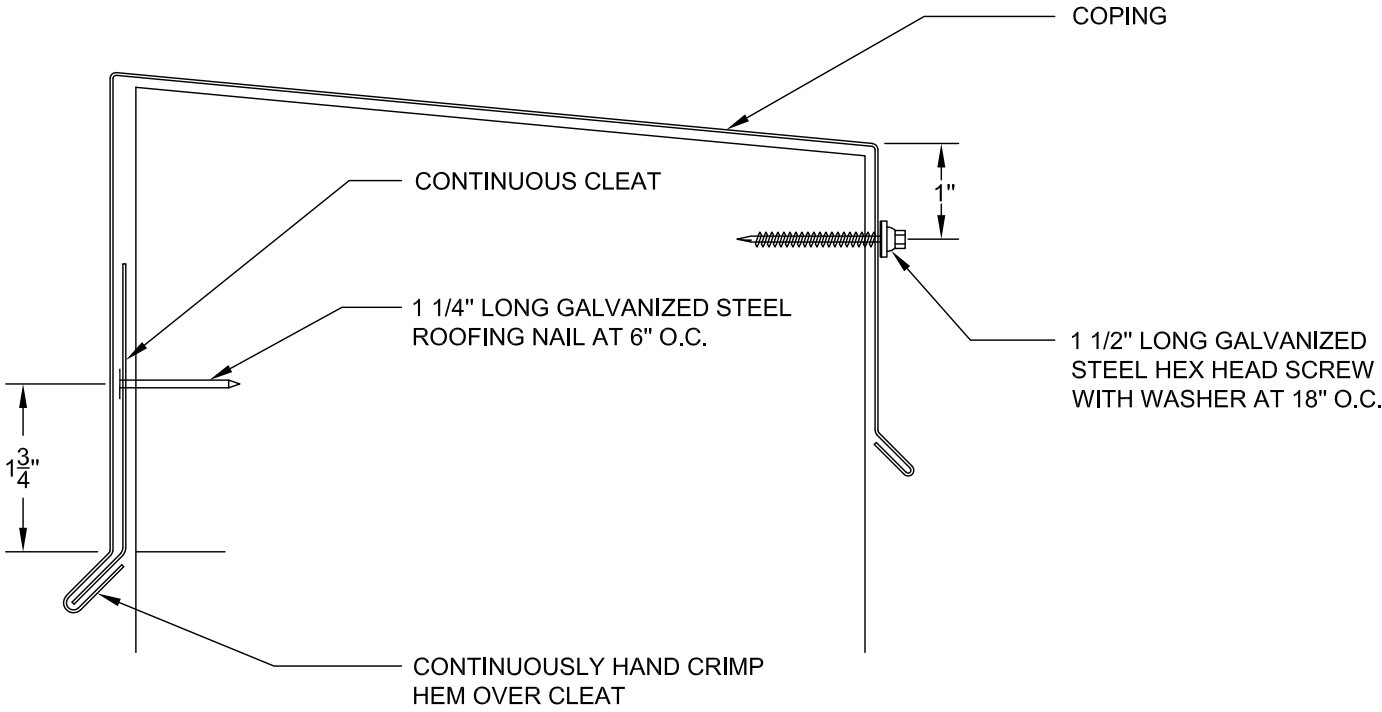
OUTWARD	UPWARD
150 LBS./SQ. FT.	250 LBS./SQ. FT.

ITS-2

8/28/18



FABRICATION



INSTALLATION

COPING

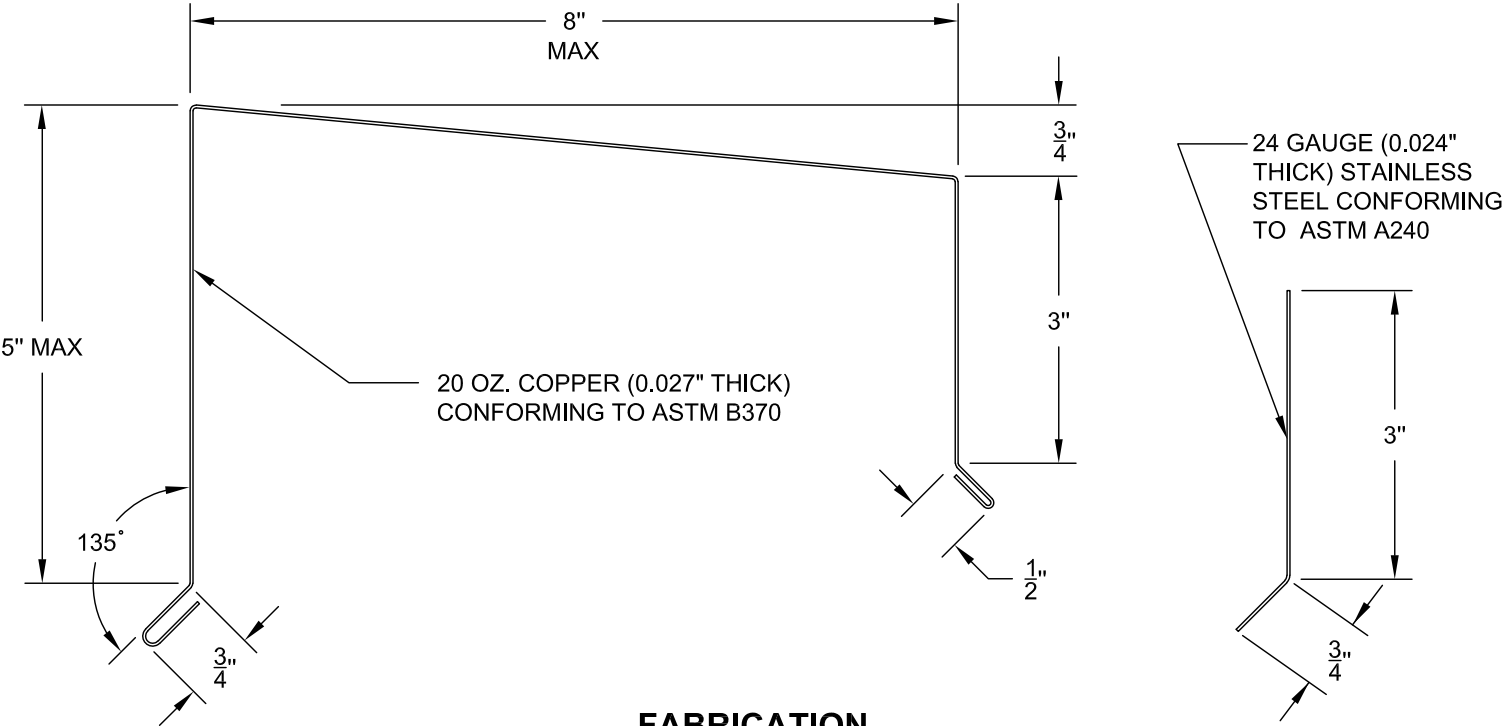
- 20 OZ. COPPER
- 24 GA. STAINLESS STEEL CLEAT
- CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

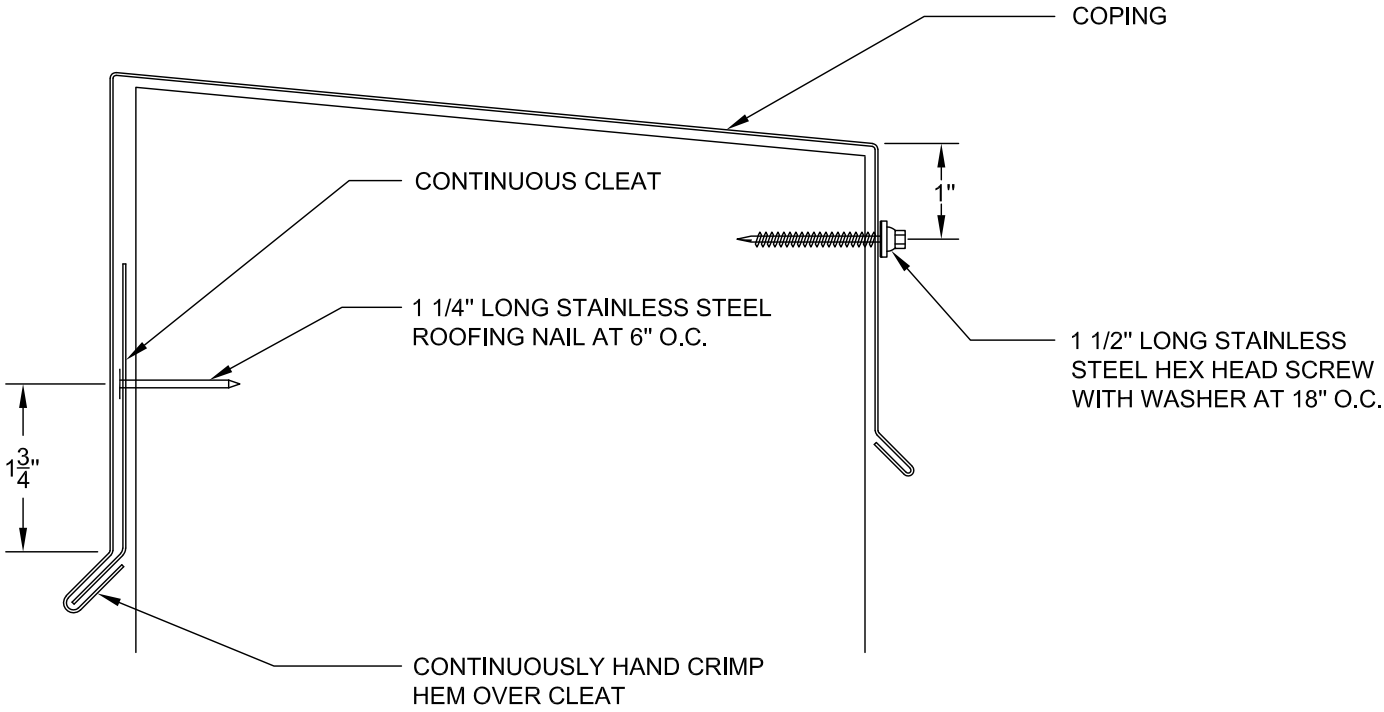
OUTWARD UPWARD
135 LBS./SQ. FT. 220 LBS./SQ. FT.

ITS-3

8/28/18

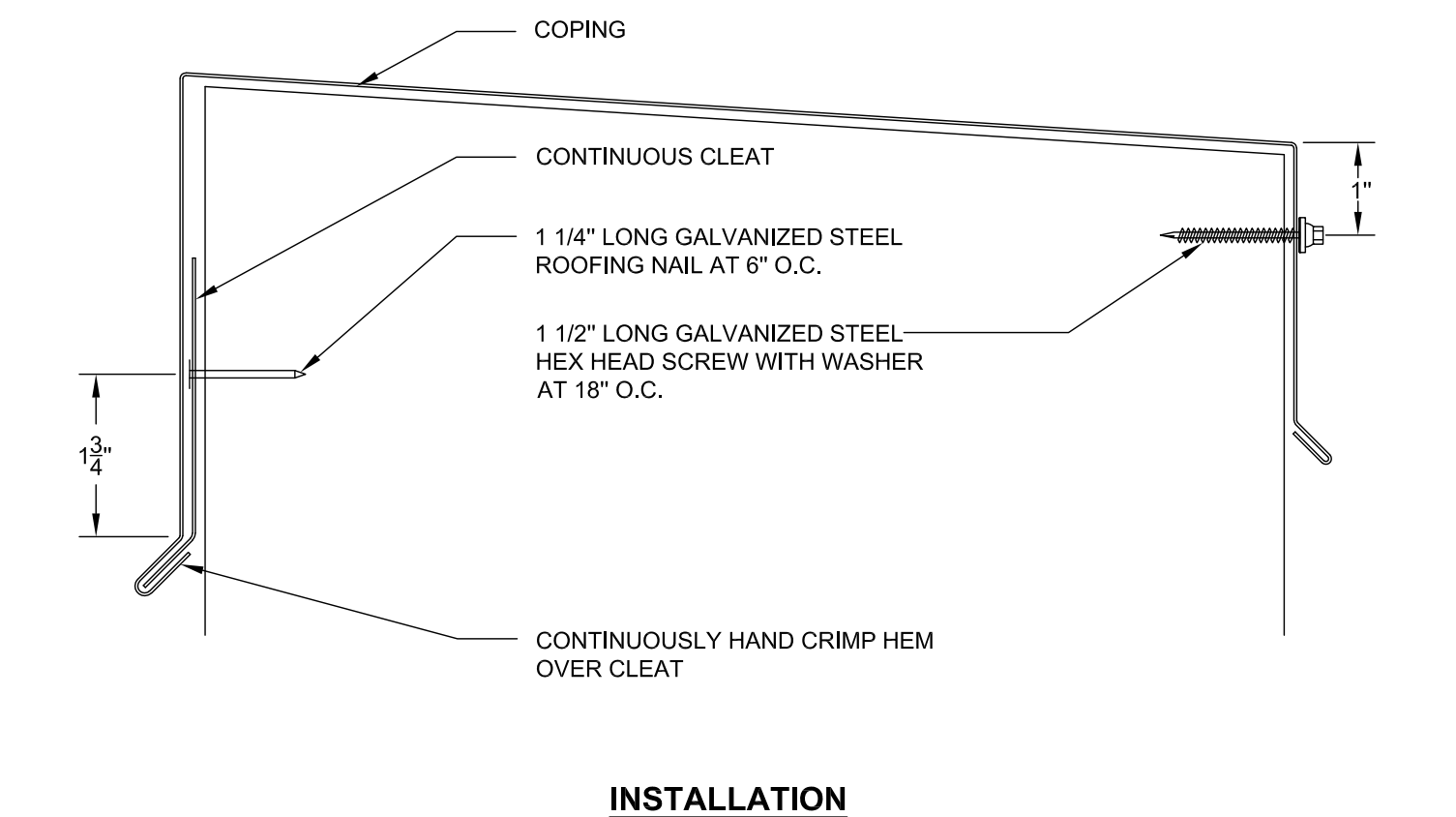
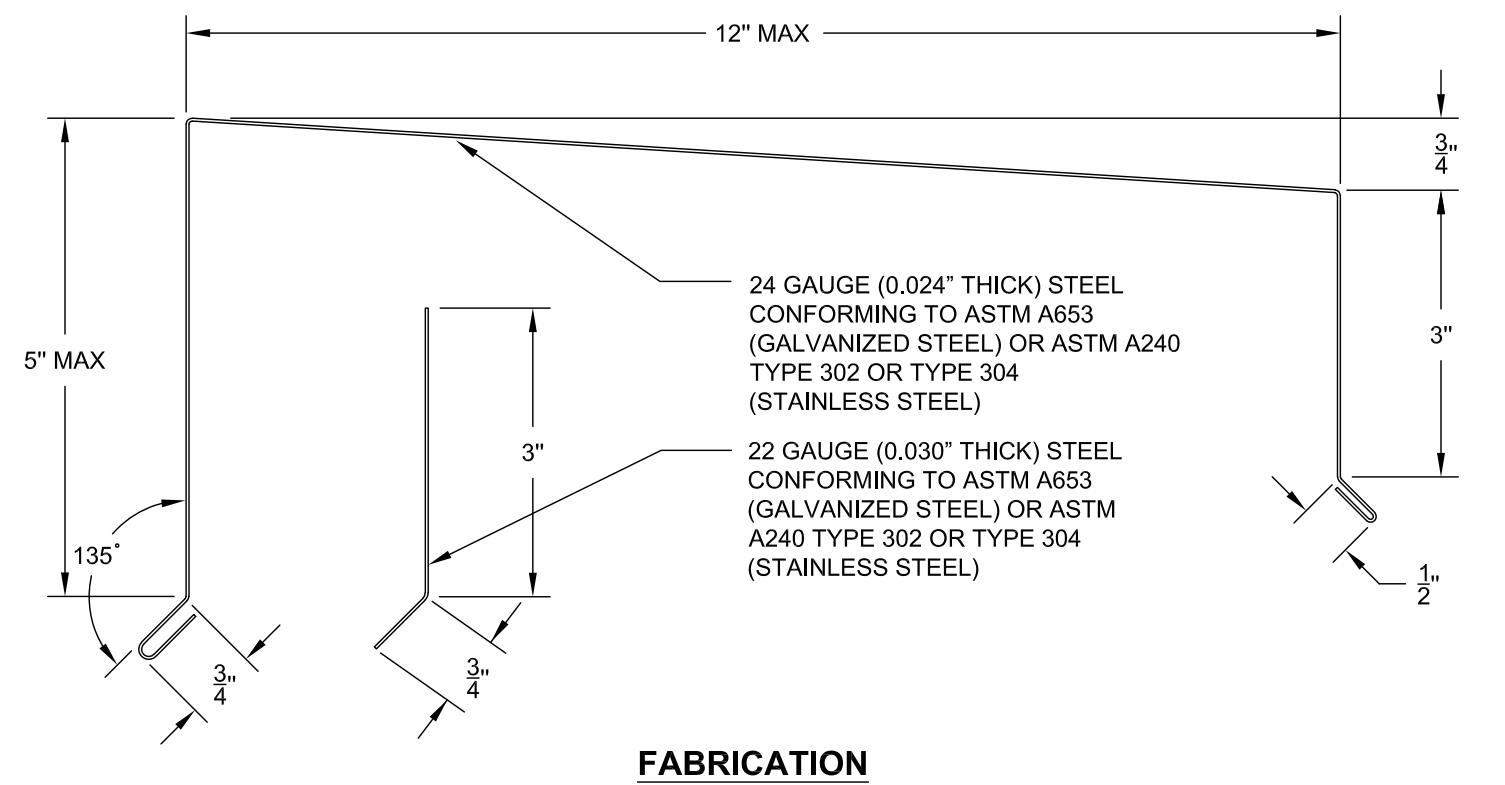


FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 24 GA. STEEL • 22 GA. STEEL CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER 	ANSI/SPRI ES-1 TESTED RESISTANCE		ITS-4 8/28/18
		OUTWARD 265 LBS./SQ. FT.	UPWARD 440 LBS./SQ. FT.	



COPING

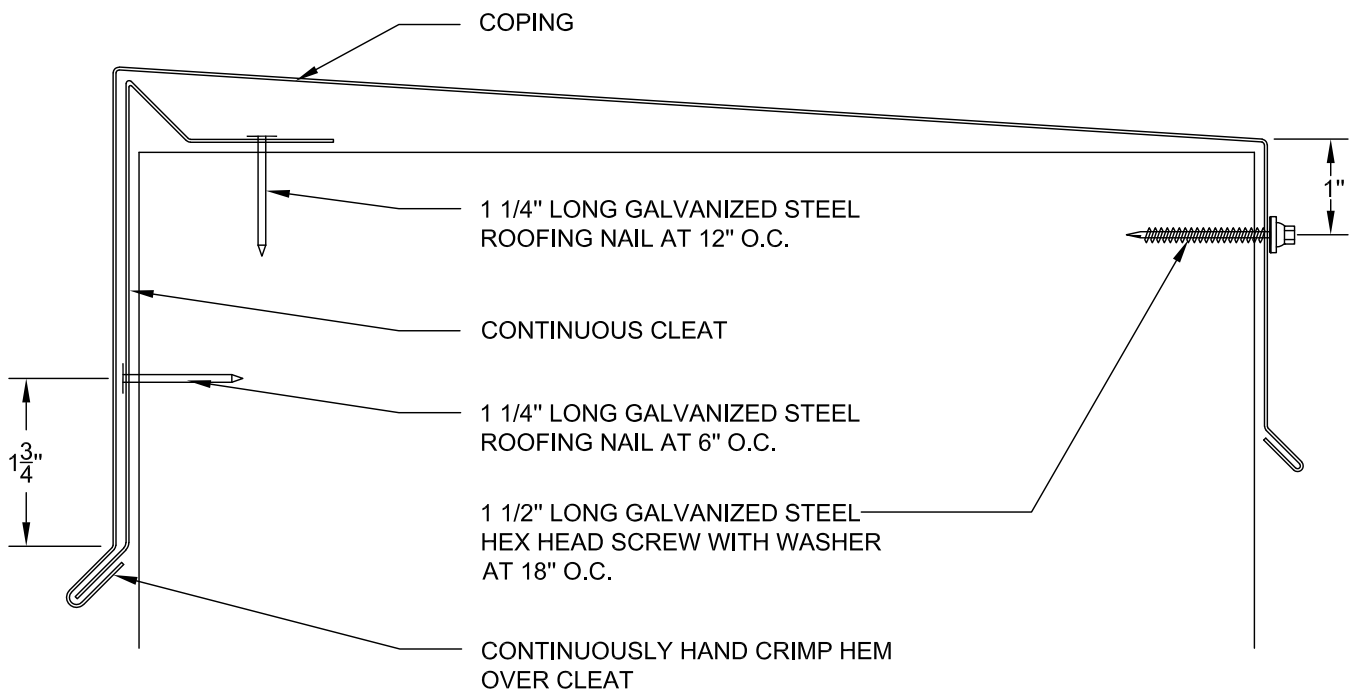
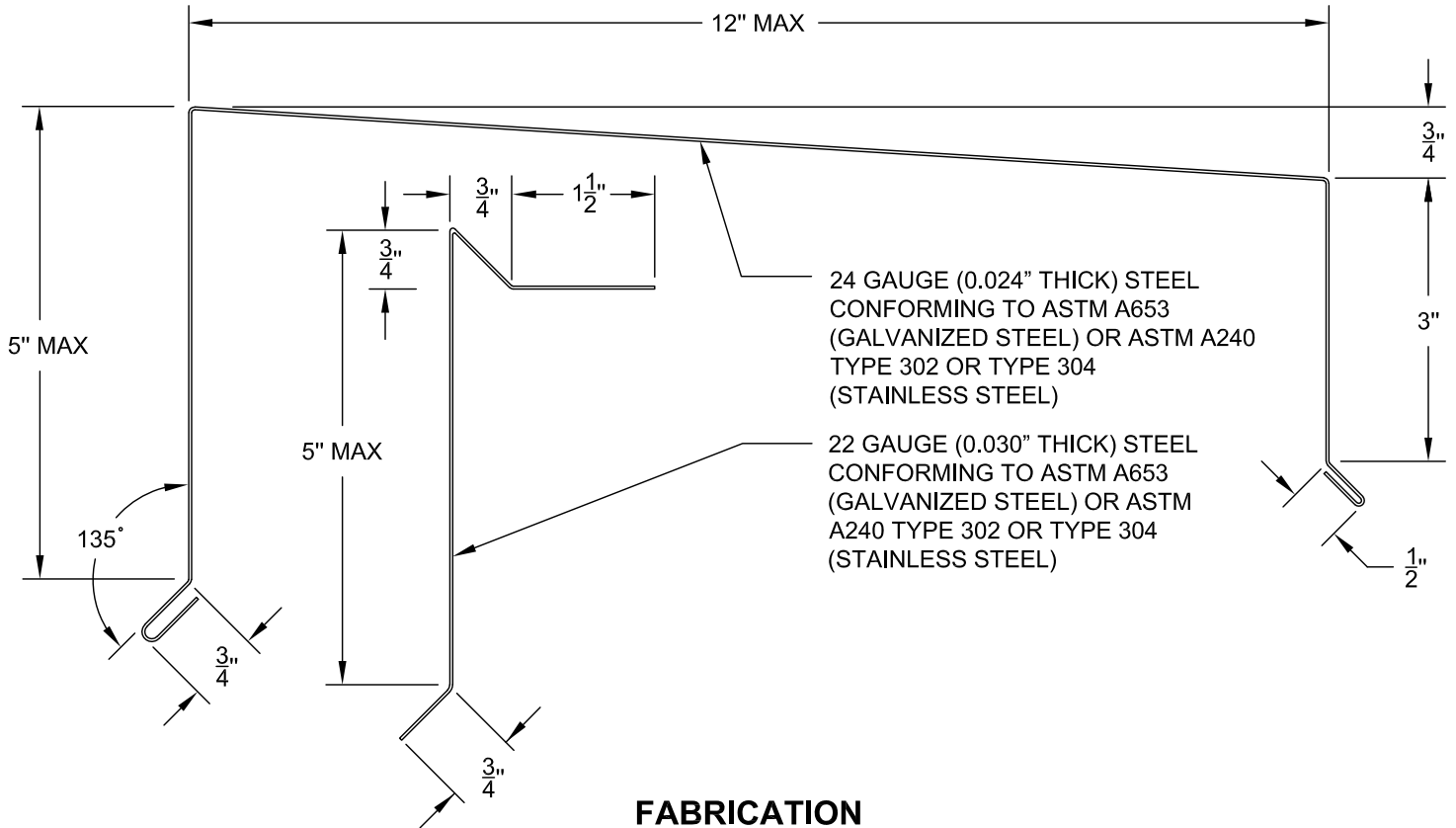
- 24 GA. STEEL
- 22 GA. STEEL CLEAT
- CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD	UPWARD
214 LBS./SQ. FT.	350 LBS./SQ. FT.

ITS-4B

8/28/18



COPING

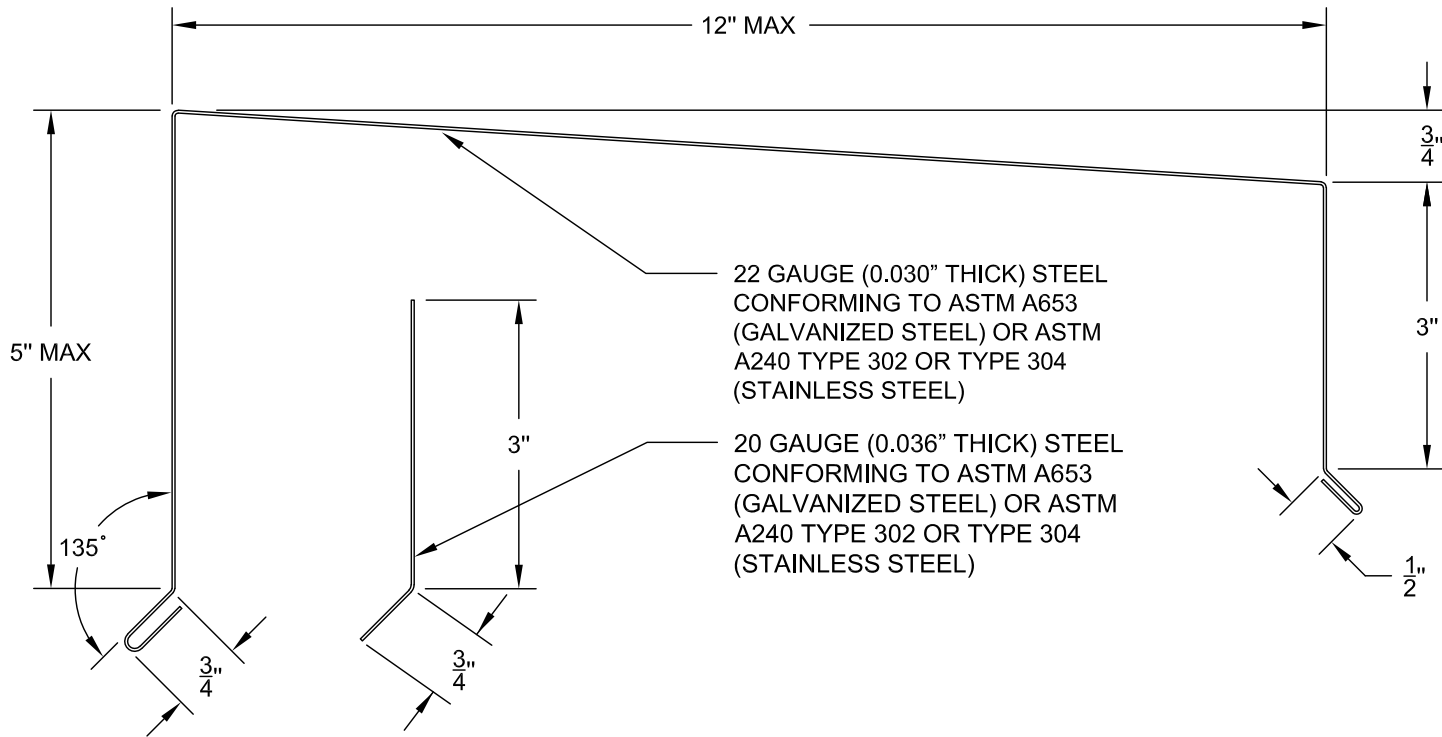
- 22 GA. STEEL
- 20 GA. STEEL CLEAT
- CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

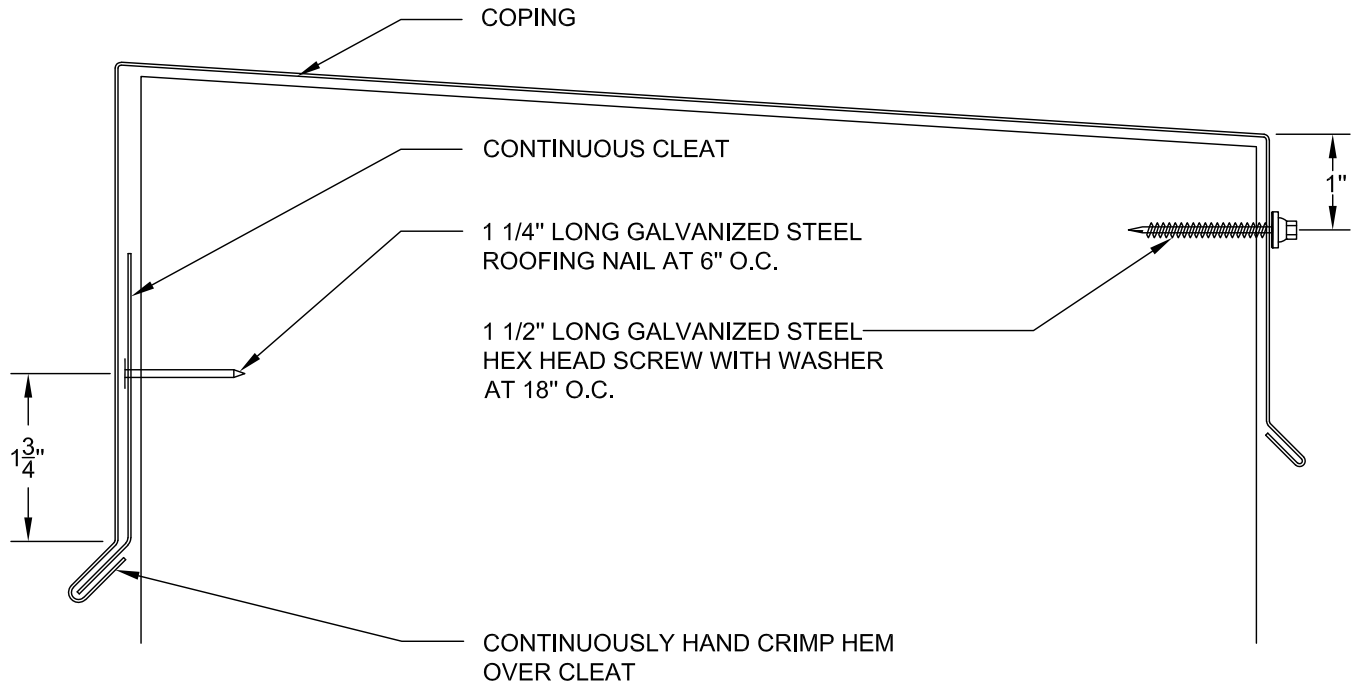
OUTWARD	UPWARD
175 LBS./SQ. FT.	290 LBS./SQ. FT.

ITS-5

8/28/18

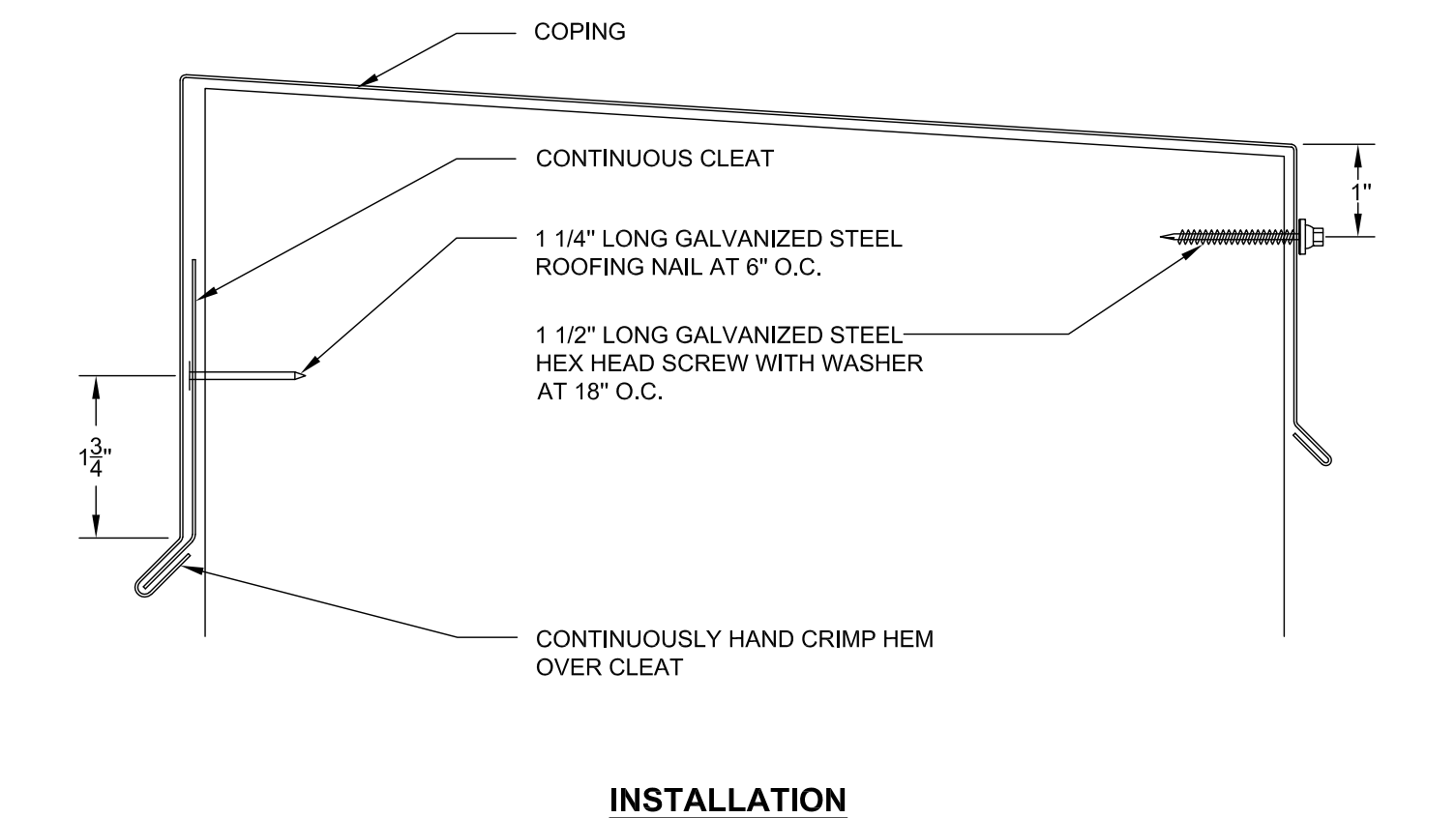
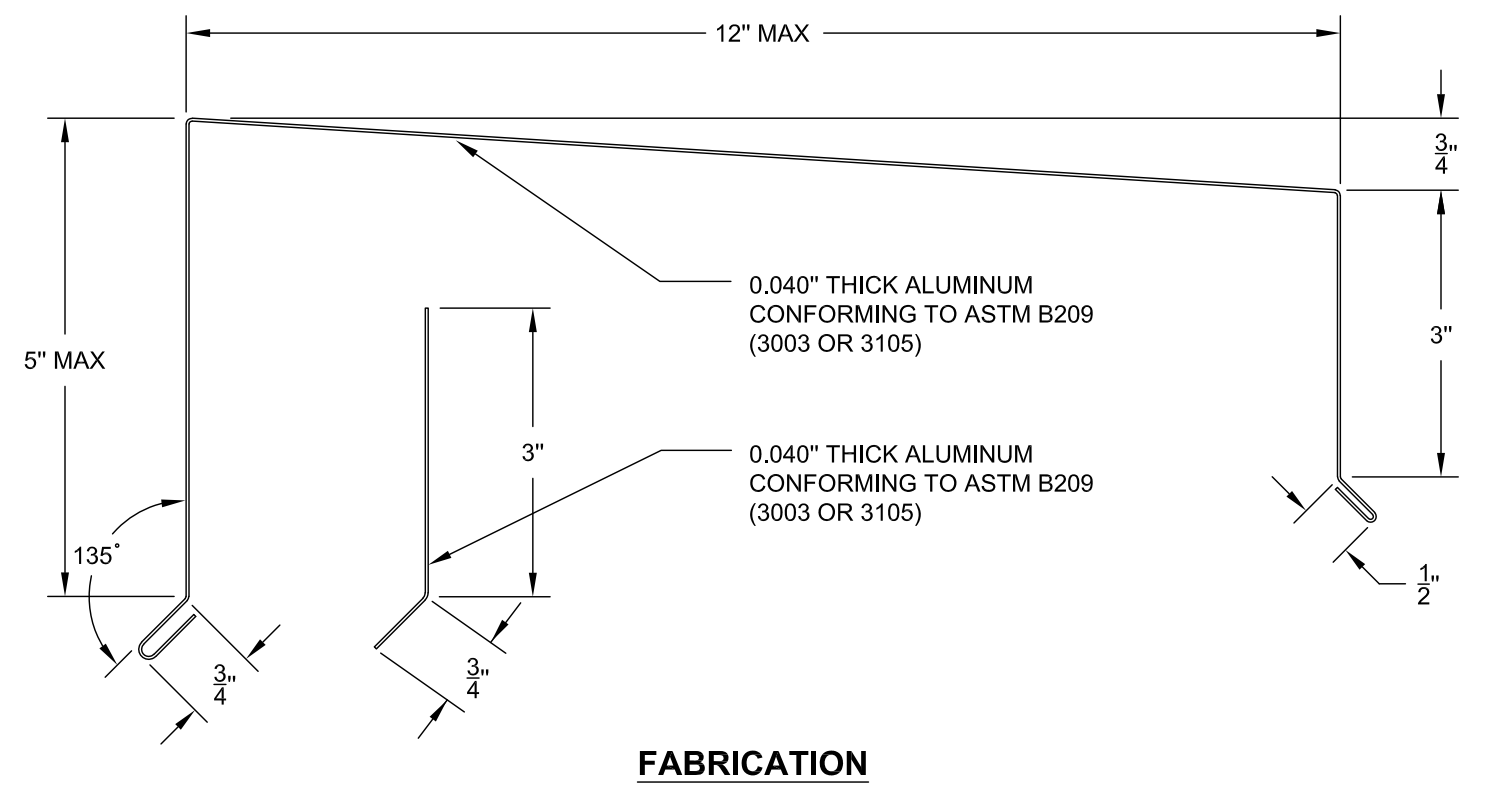


FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 0.040" ALUMINUM • 0.040" ALUMINUM CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER 	ANSI/SPRI ES-1 TESTED RESISTANCE	ITS-6 8/28/18
		OUTWARD 95 LBS./SQ. FT.	UPWARD 160 LBS./SQ. FT.



COPING

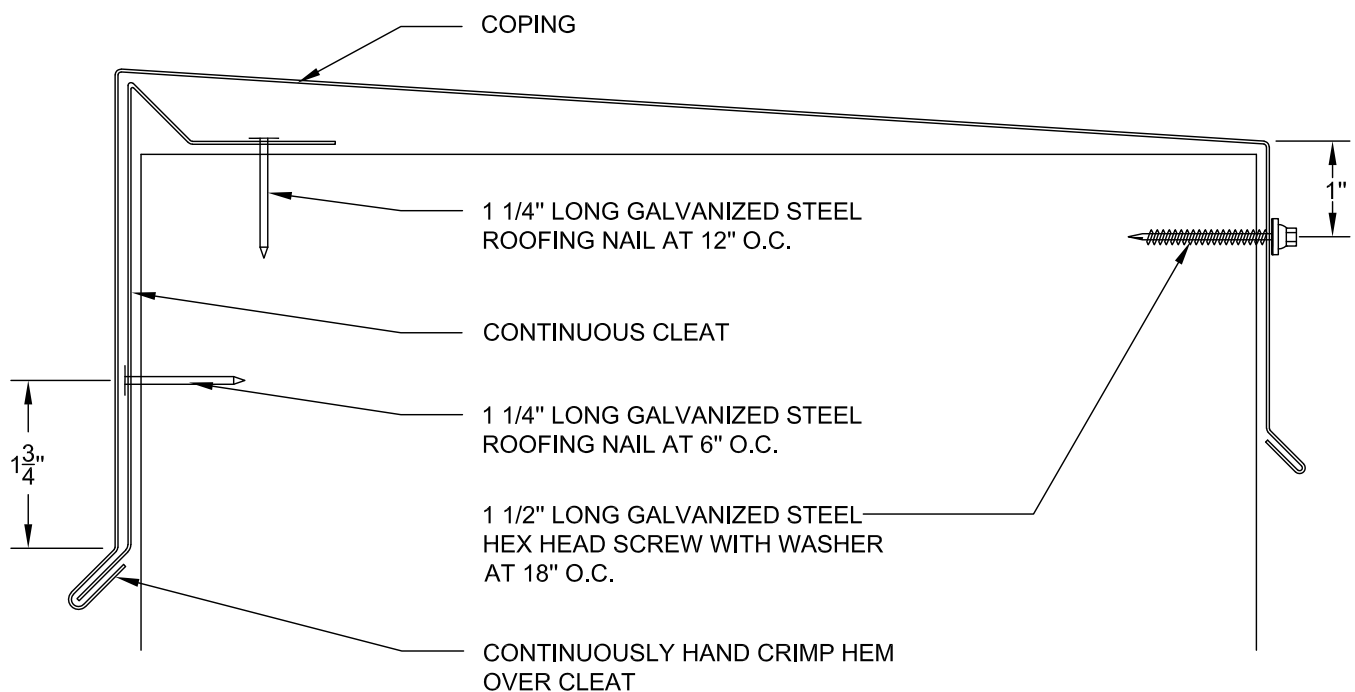
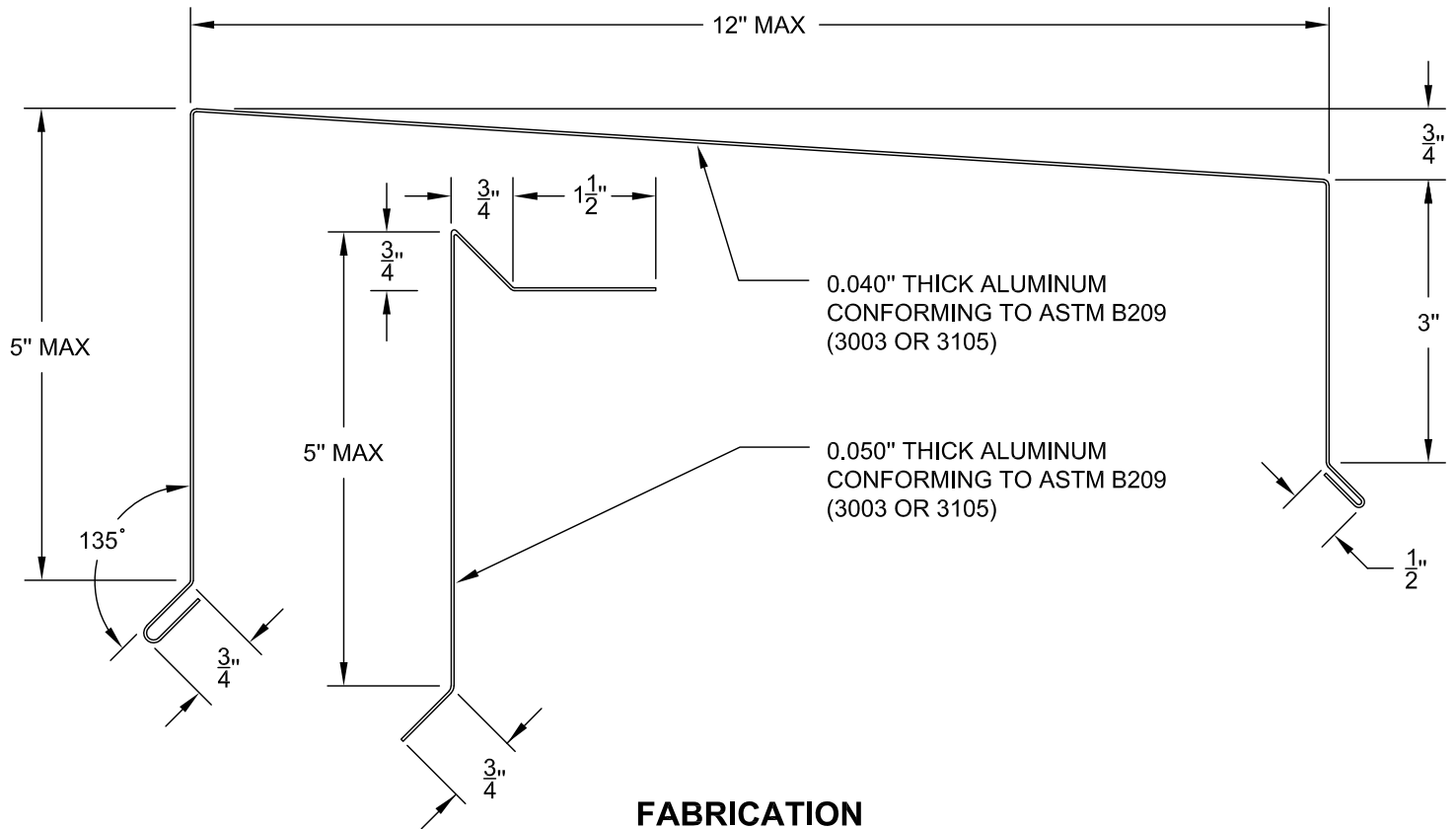
- 0.040" ALUMINUM
- 0.050" ALUMINUM CLEAT
- CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD	UPWARD
202 LBS./SQ. FT.	330 LBS./SQ. FT.

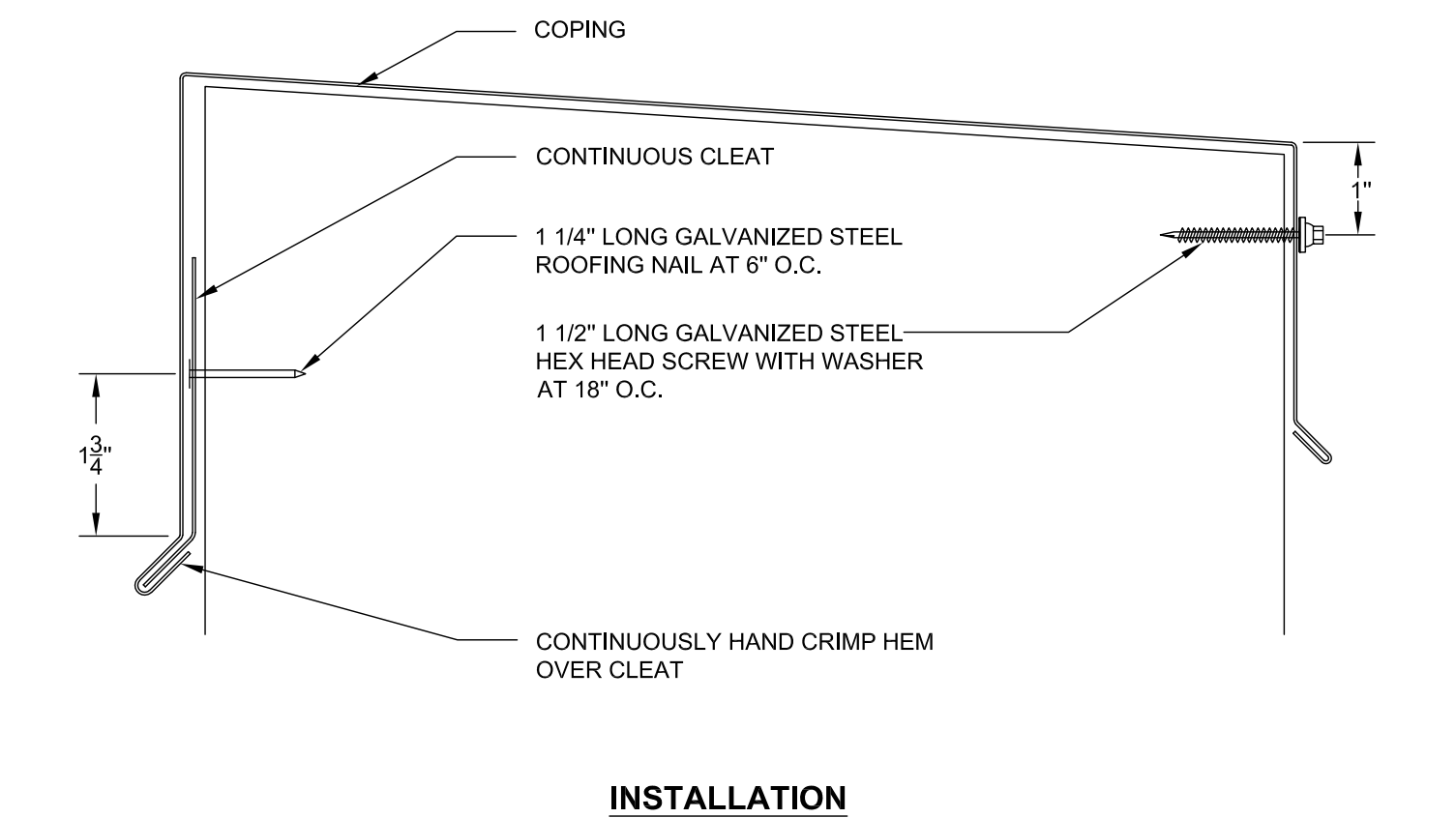
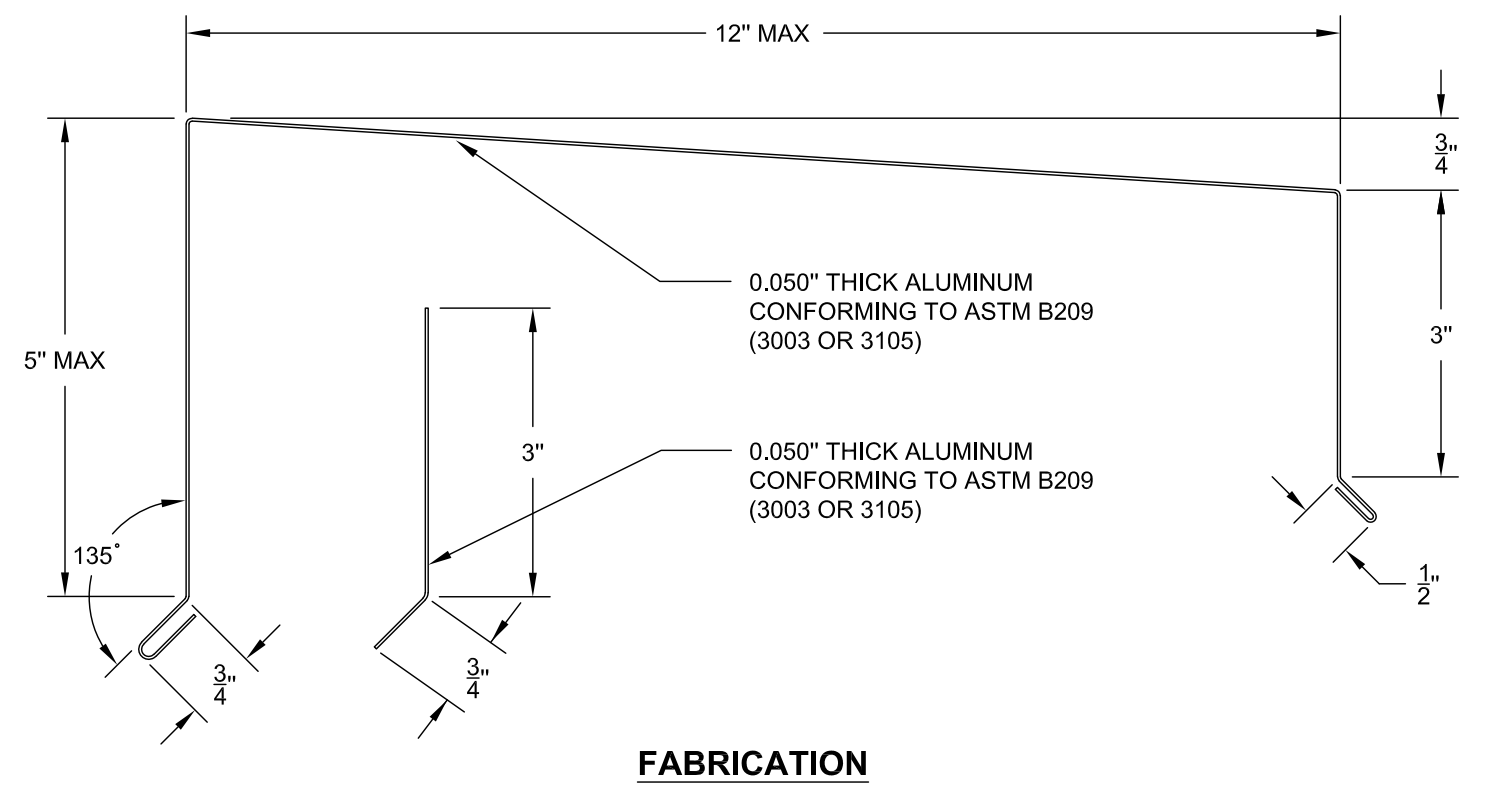
ITS-6B

8/28/18

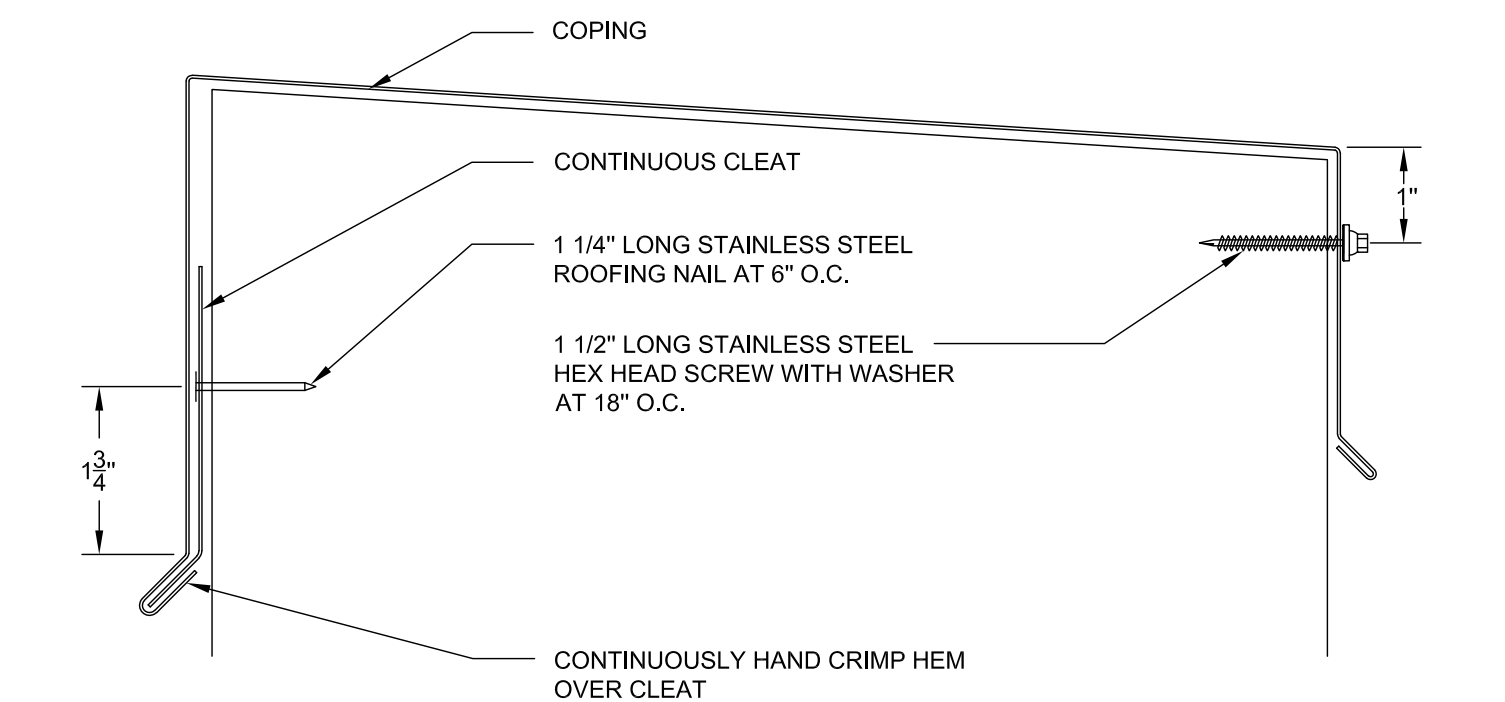
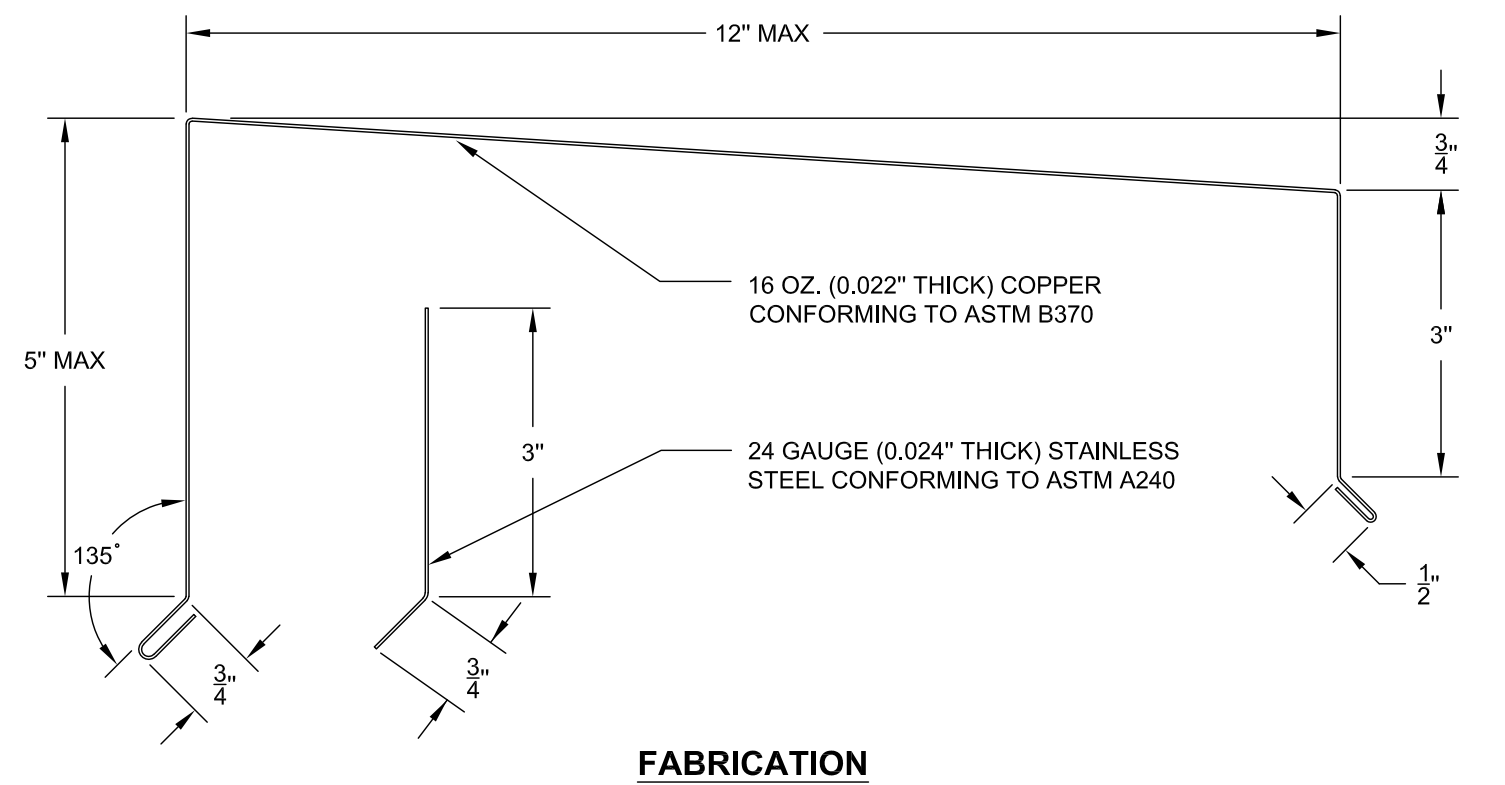


INSTALLATION

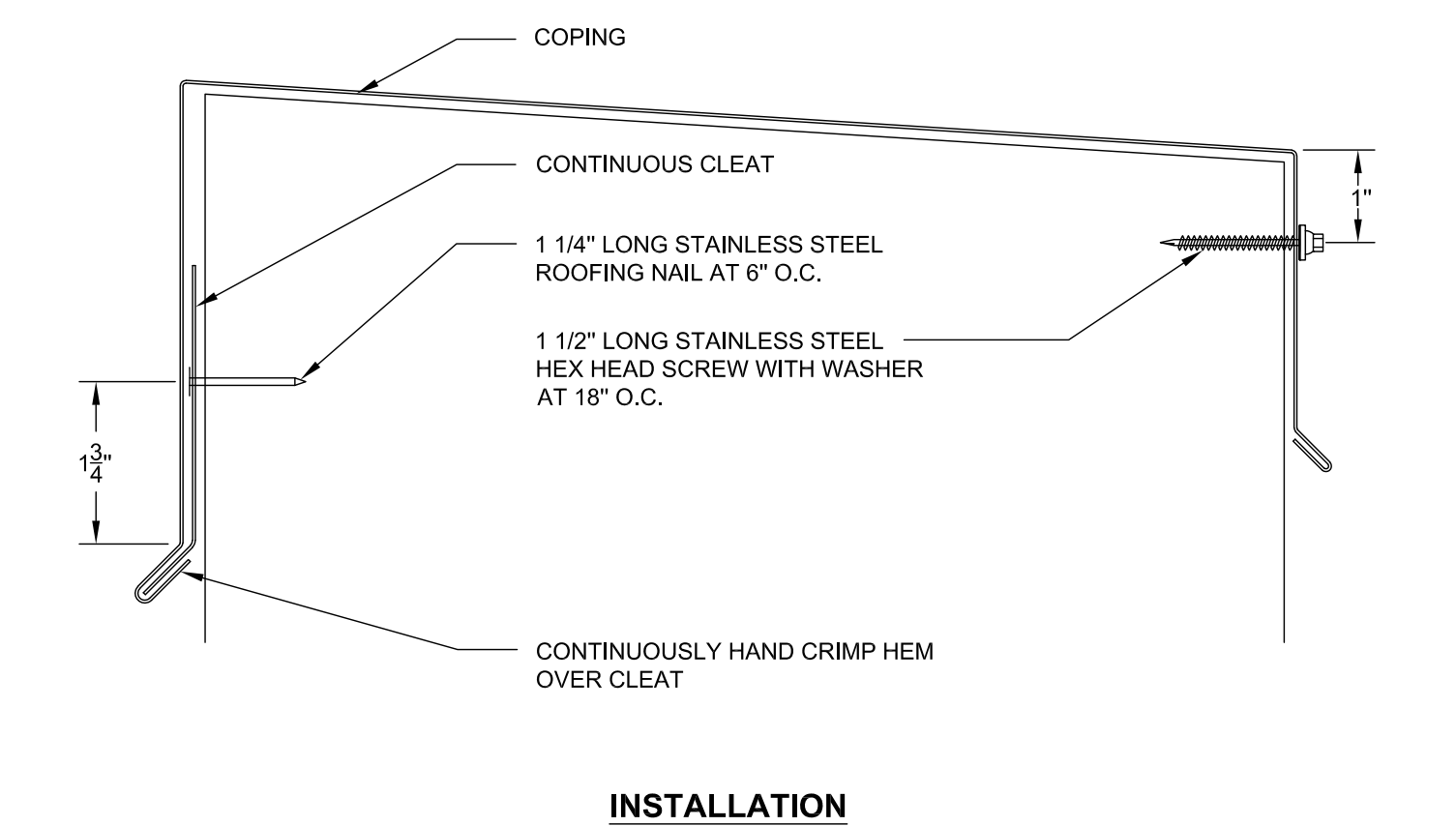
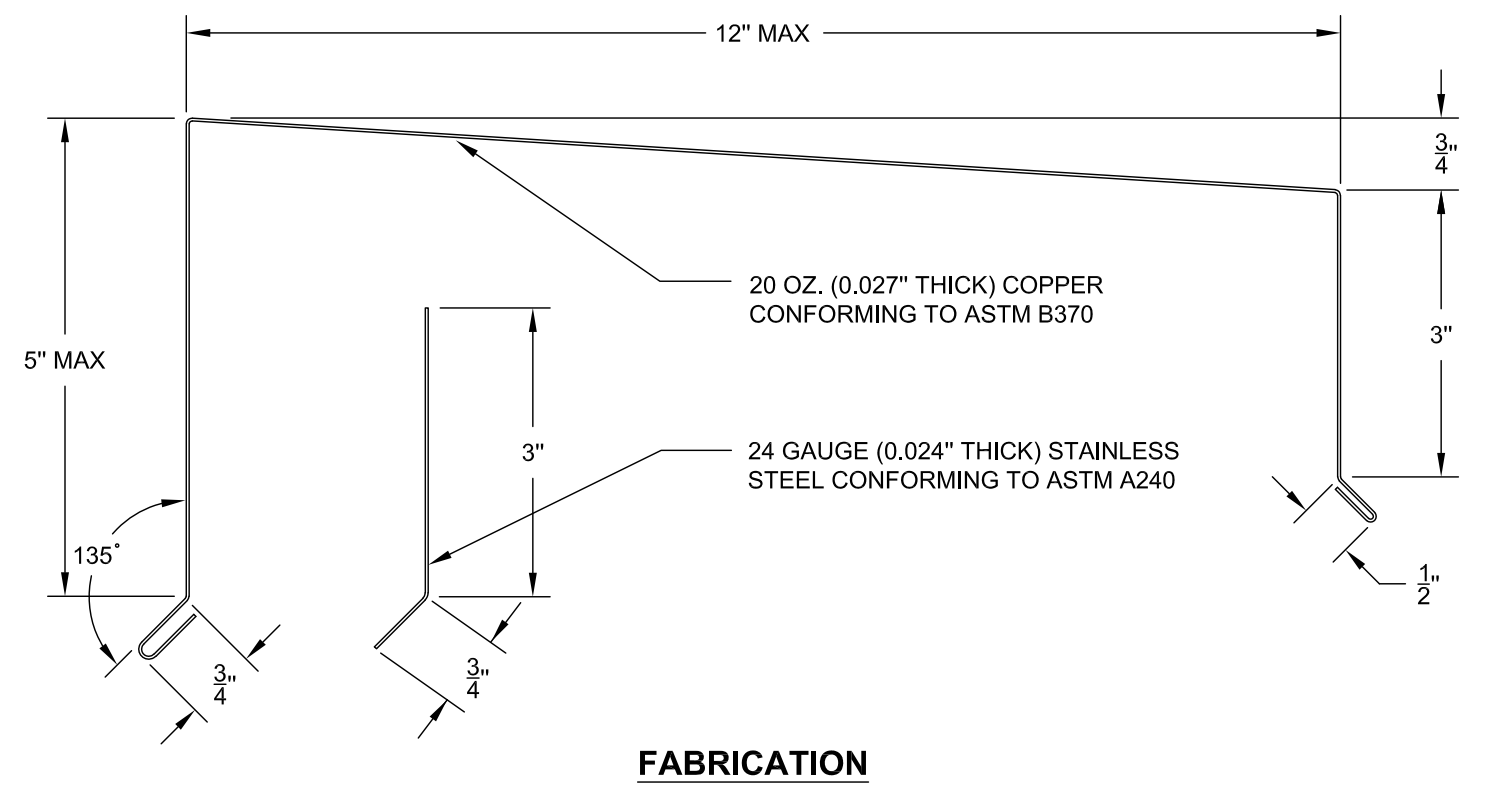
THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 0.050" ALUMINUM • 0.050" ALUMINUM CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER 	ANSI/SPRI ES-1 TESTED RESISTANCE	ITS-7 8/28/18
		OUTWARD 180 LBS./SQ. FT.	UPWARD 300 LBS./SQ. FT.



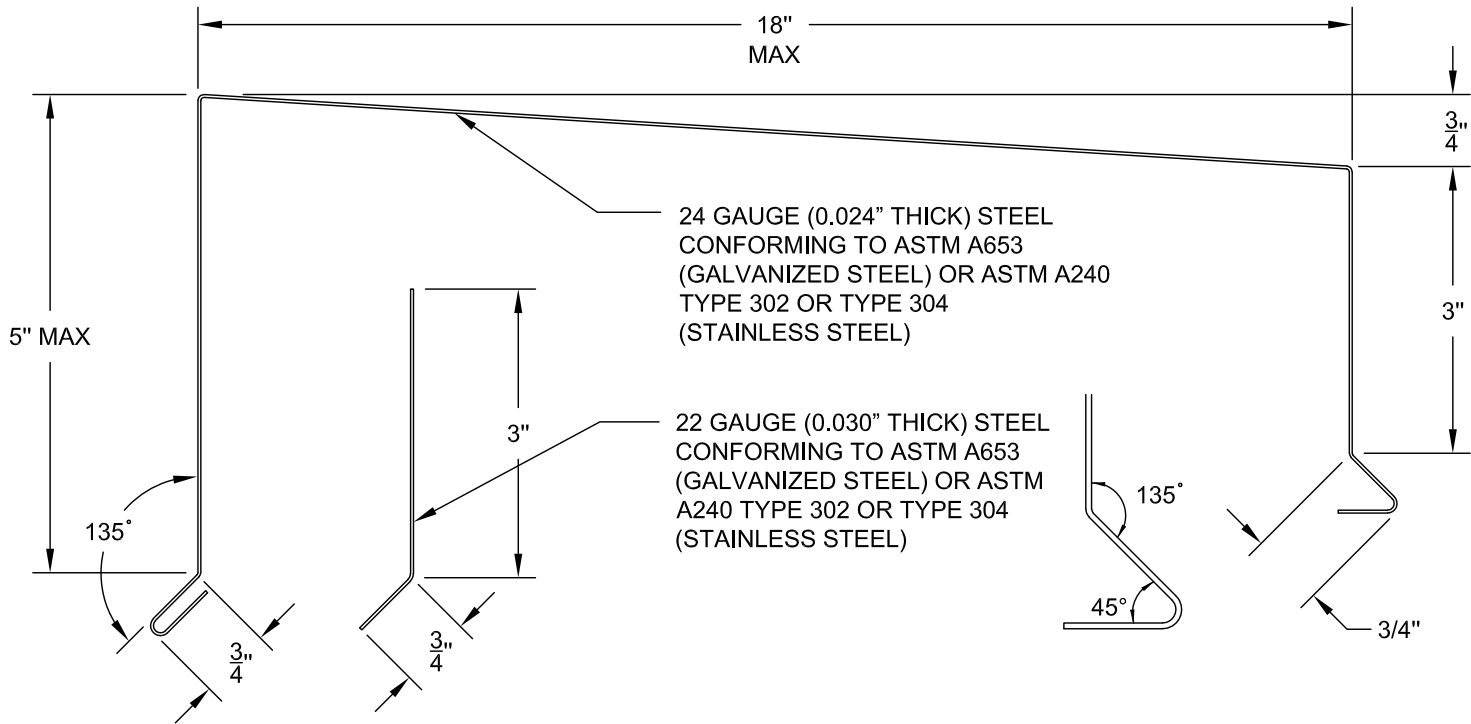
THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 16 OZ. COPPER • 24 GA. STAINLESS STEEL CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER 	ANSI/SPRI ES-1 TESTED RESISTANCE		ITS-8 8/28/18
		OUTWARD 75 LBS./SQ. FT.	UPWARD 125 LBS./SQ. FT.	



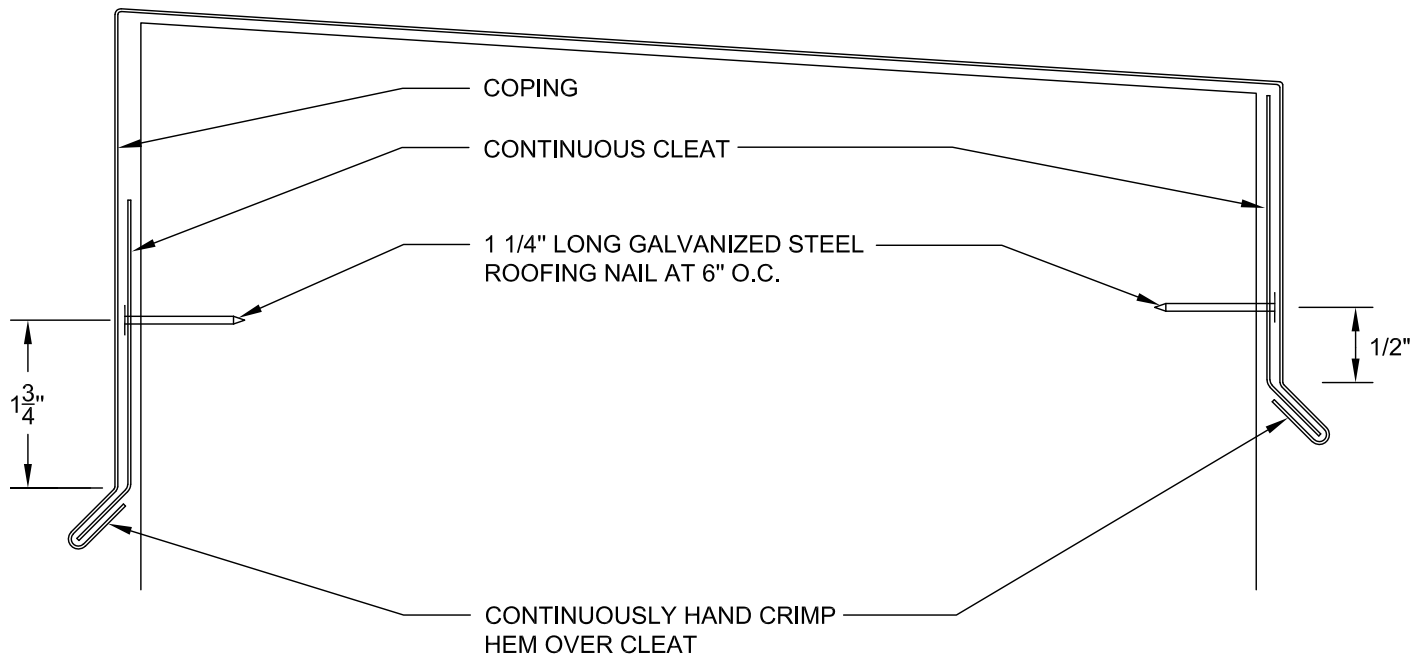
THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 20 OZ. COPPER • 24 GA. STAINLESS STEEL CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER 	ANSI/SPRI ES-1 TESTED RESISTANCE		ITS-9 8/28/18
		OUTWARD 150 LBS./SQ. FT.	UPWARD 250 LBS./SQ. FT.	



THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 24 GA. STEEL • 22 GA. STEEL CLEAT • CONTINUOUS FRONT FACE AND BACK FACE CLEAT 	ANSI/SPRI ES-1 TESTED RESISTANCE	ITS-10 8/28/18
		OUTWARD UPWARD 145 LBS./SQ. FT. 240 LBS./SQ. FT.	

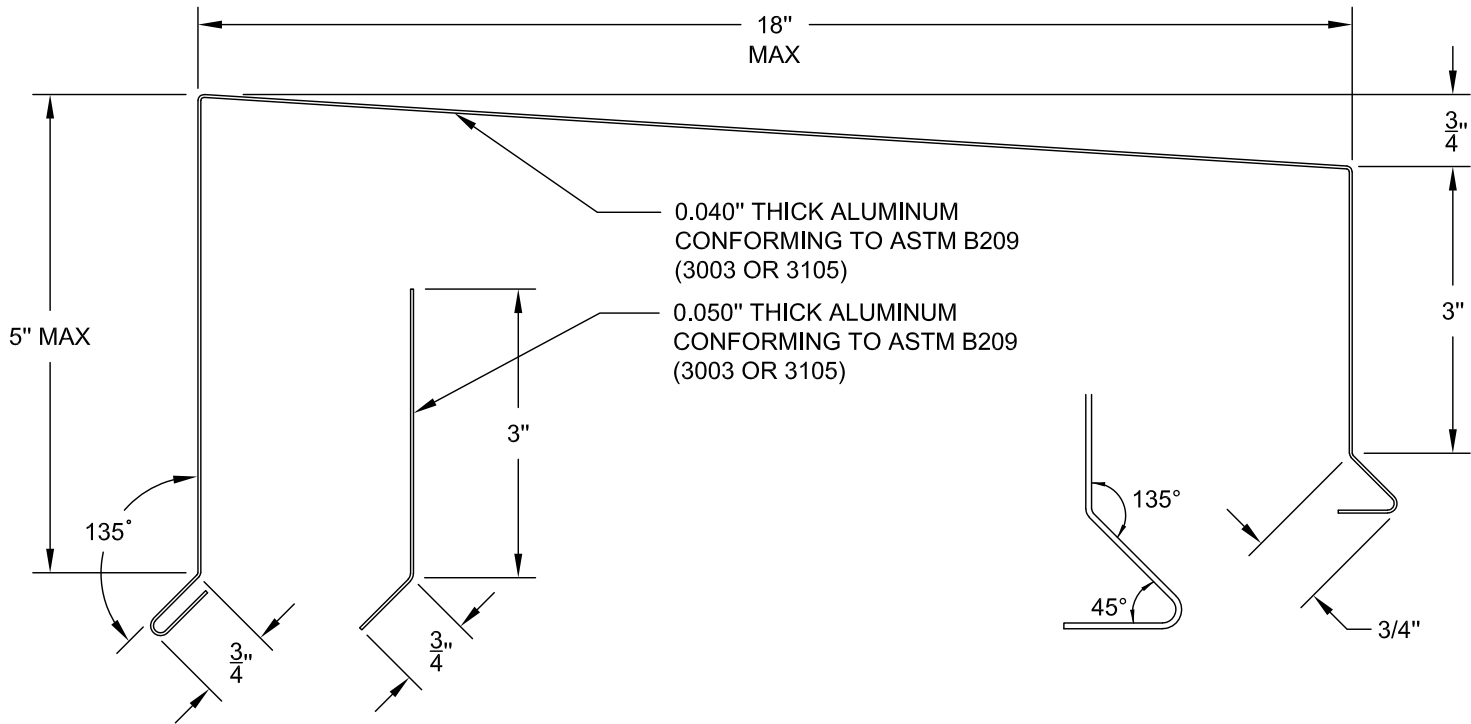


FABRICATION

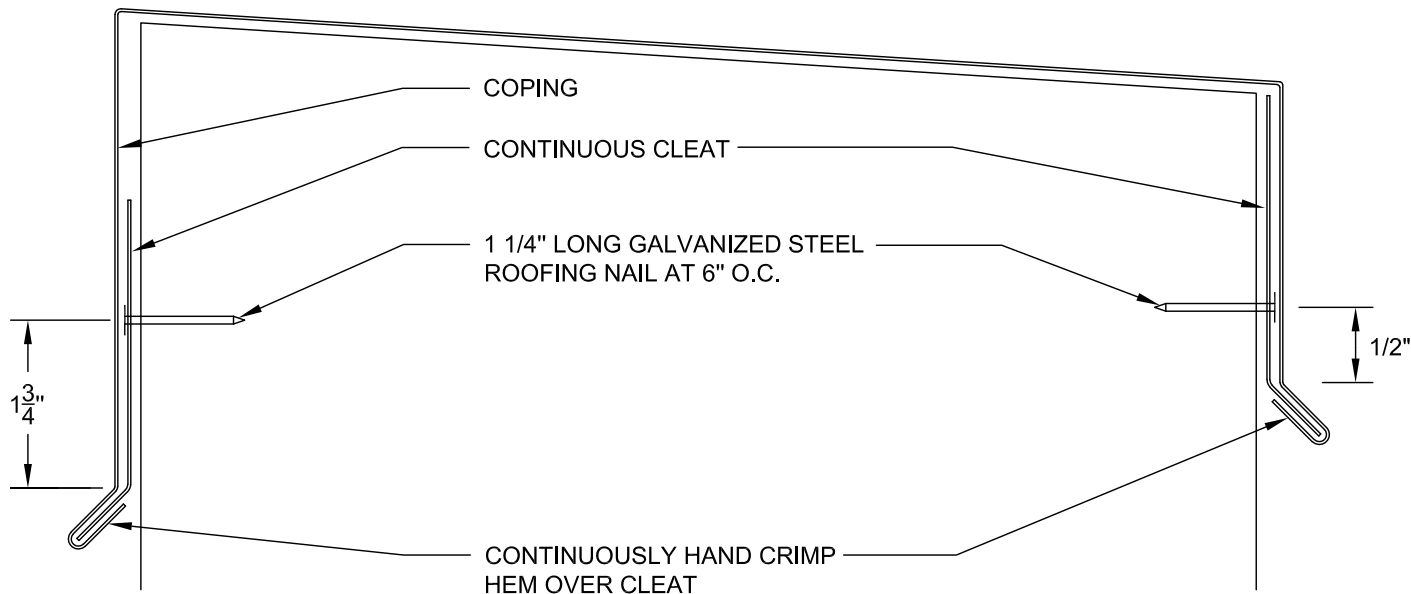


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 0.040" ALUMINUM • 0.050" ALUMINUM CLEAT • CONTINUOUS FRONT FACE AND BACK FACE CLEAT 	ANSI/SPRI ES-1 TESTED RESISTANCE		ITS-11 8/28/18
		OUTWARD 145 LBS./SQ. FT.	UPWARD 240 LBS./SQ. FT.	

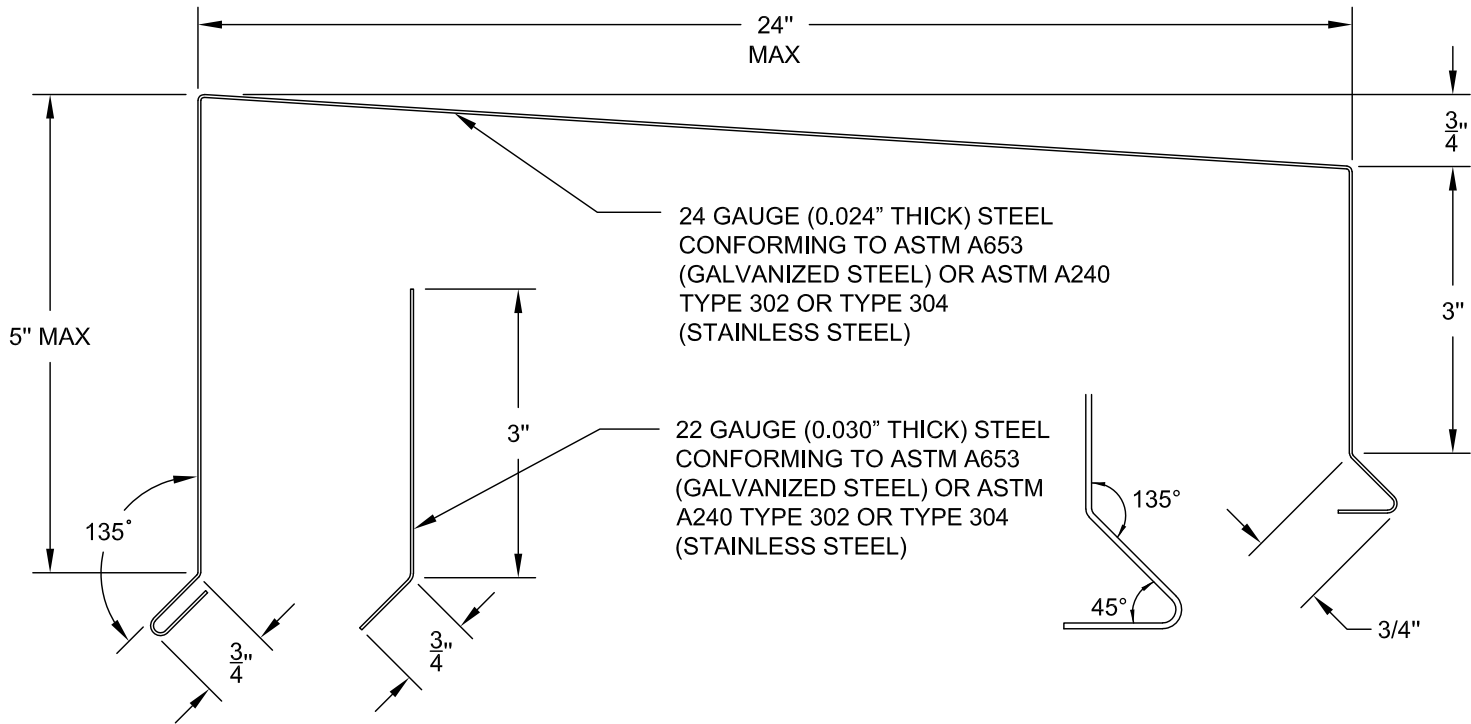


FABRICATION

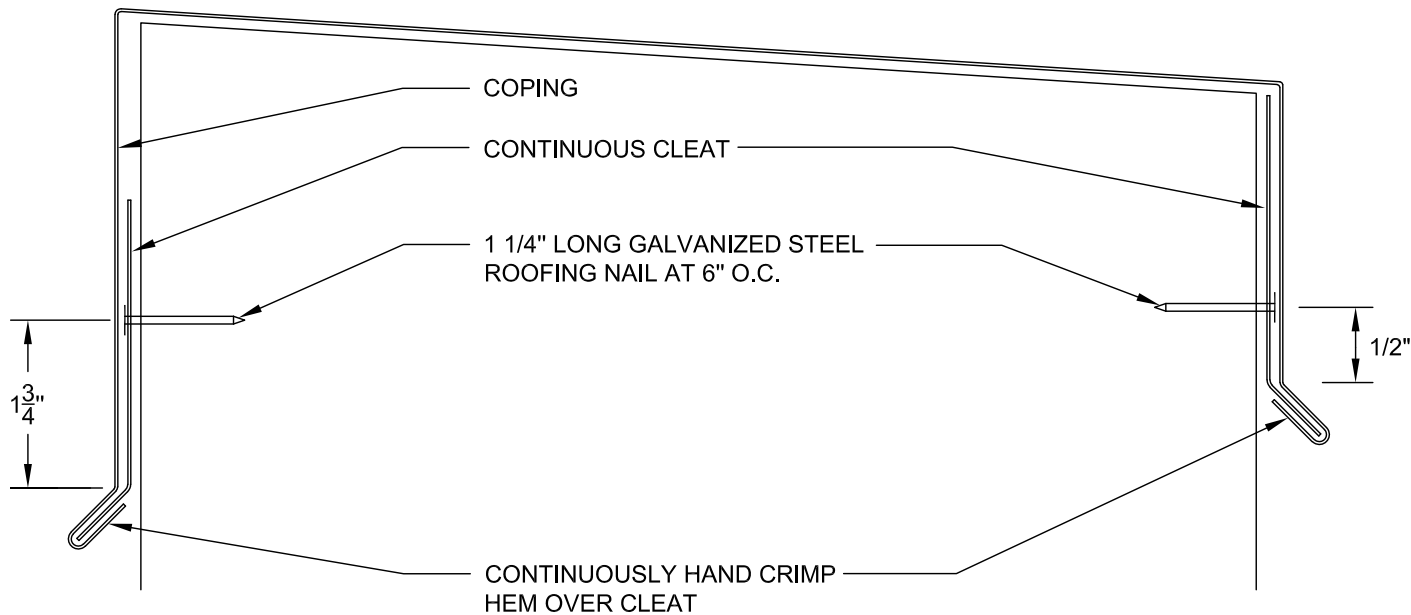


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 24 GA. STEEL • 22 GA. STEEL CLEAT • CONTINUOUS FRONT FACE AND BACK FACE CLEAT 	ANSI/SPRI ES-1 TESTED RESISTANCE		ITS-12 8/28/18
		OUTWARD 90 LBS./SQ. FT.	UPWARD 150 LBS./SQ. FT.	

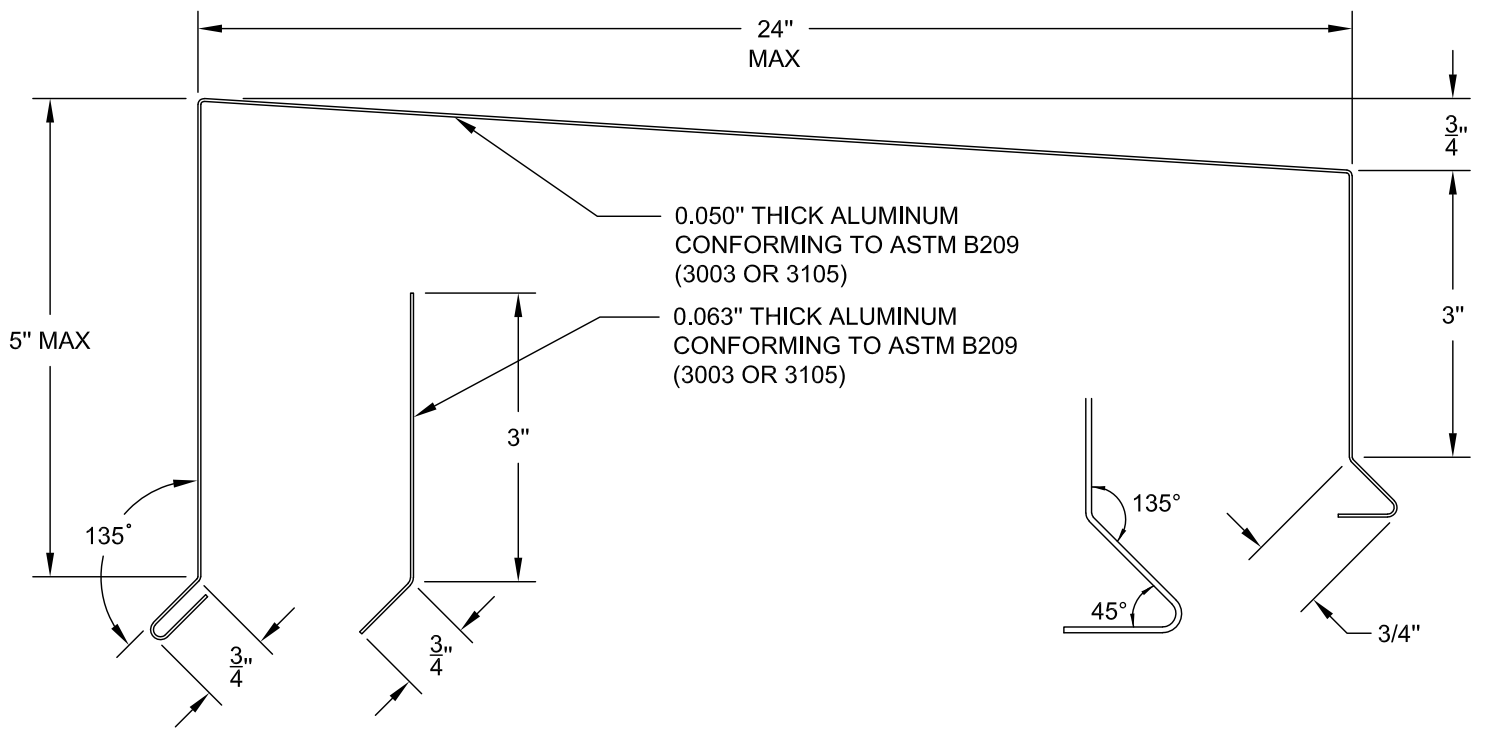


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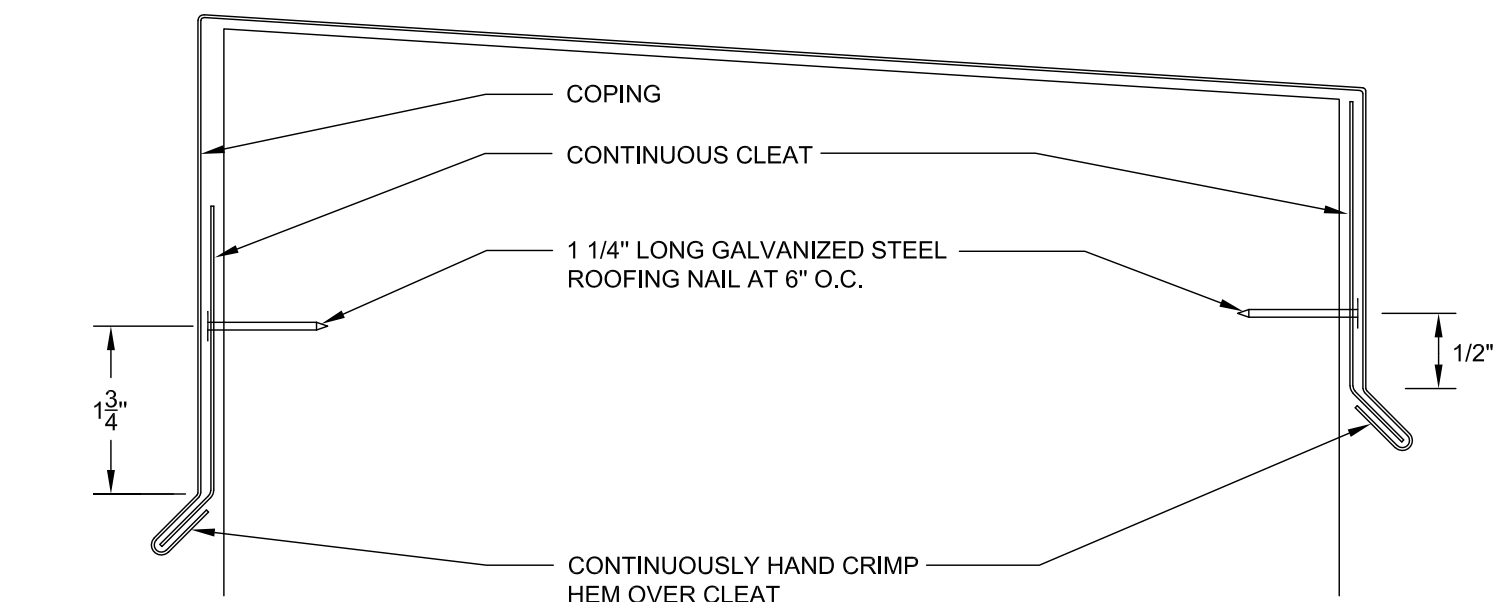


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING <ul style="list-style-type: none"> • 0.050" ALUMINUM • 0.063" ALUMINUM CLEAT • CONTINUOUS FRONT FACE AND BACK FACE CLEAT 	ANSI/SPRI ES-1 TESTED RESISTANCE	ITS-13 8/28/18
		OUTWARD UPWARD 120 LBS./SQ. FT. 200 LBS./SQ. FT.	



FABRICATION



INSTALLATION

COPING WITH FLAT DRIP

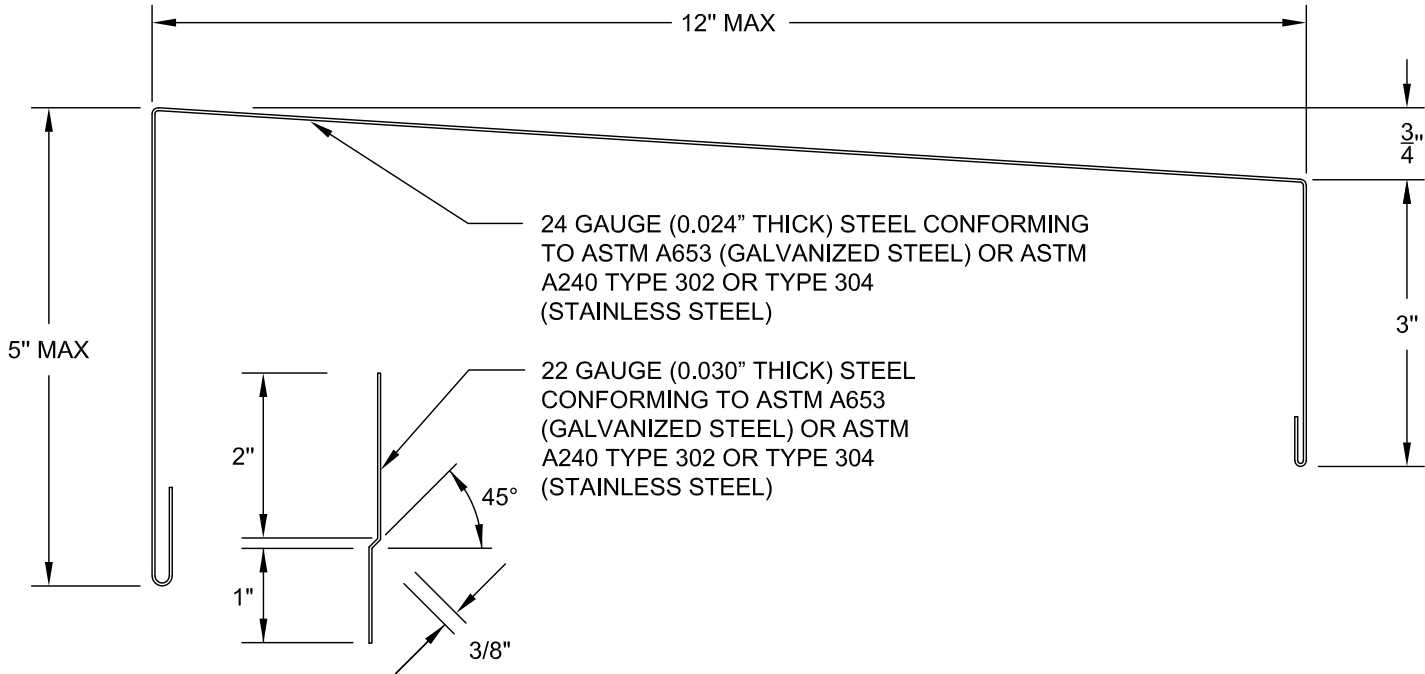
- 24 GA. STEEL
- 22 GA. STEEL CLEAT
- CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

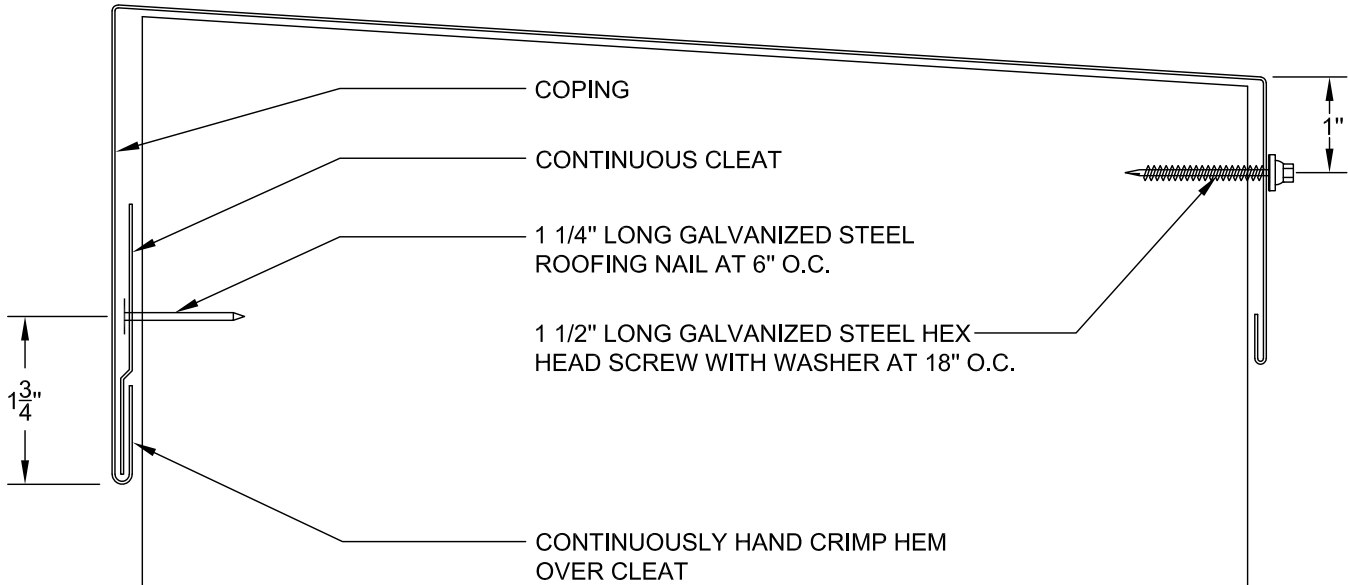
OUTWARD	UPWARD
235 LBS./SQ. FT.	390 LBS./SQ. FT.

ITS-14

8/28/18

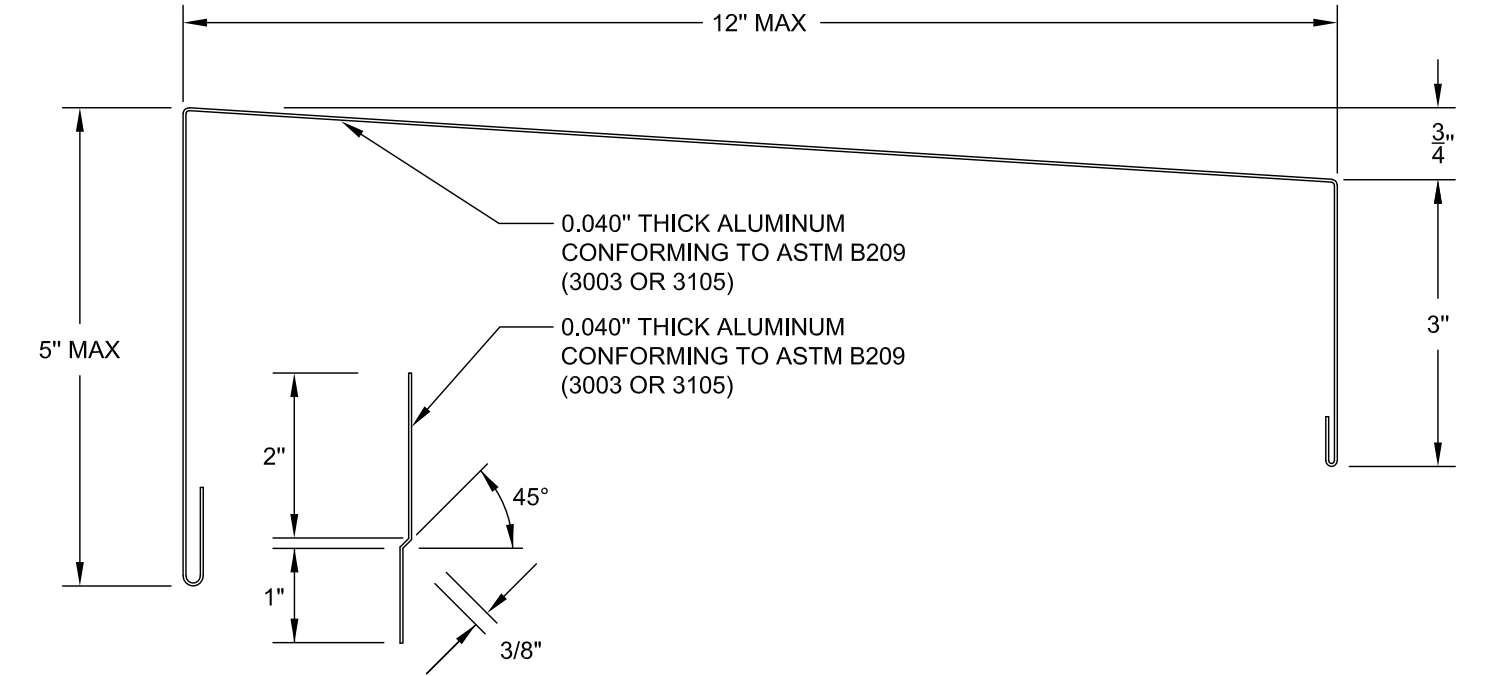


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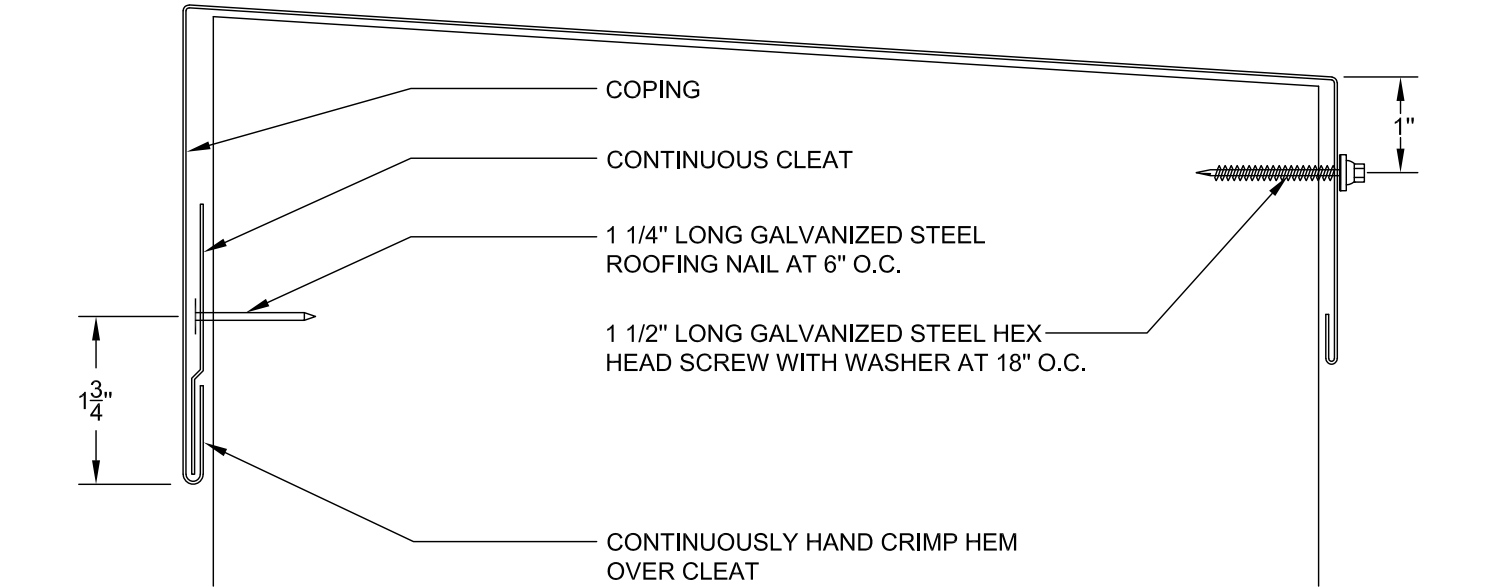


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-6	COPING WITH FLAT DRIP • 0.040" ALUMINUM • 0.040" ALUMINUM CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER	ANSI/SPRI ES-1 TESTED RESISTANCE		ITS-15 8/28/18
		OUTWARD 225 LBS./SQ. FT.	UPWARD 400 LBS./SQ. FT.	

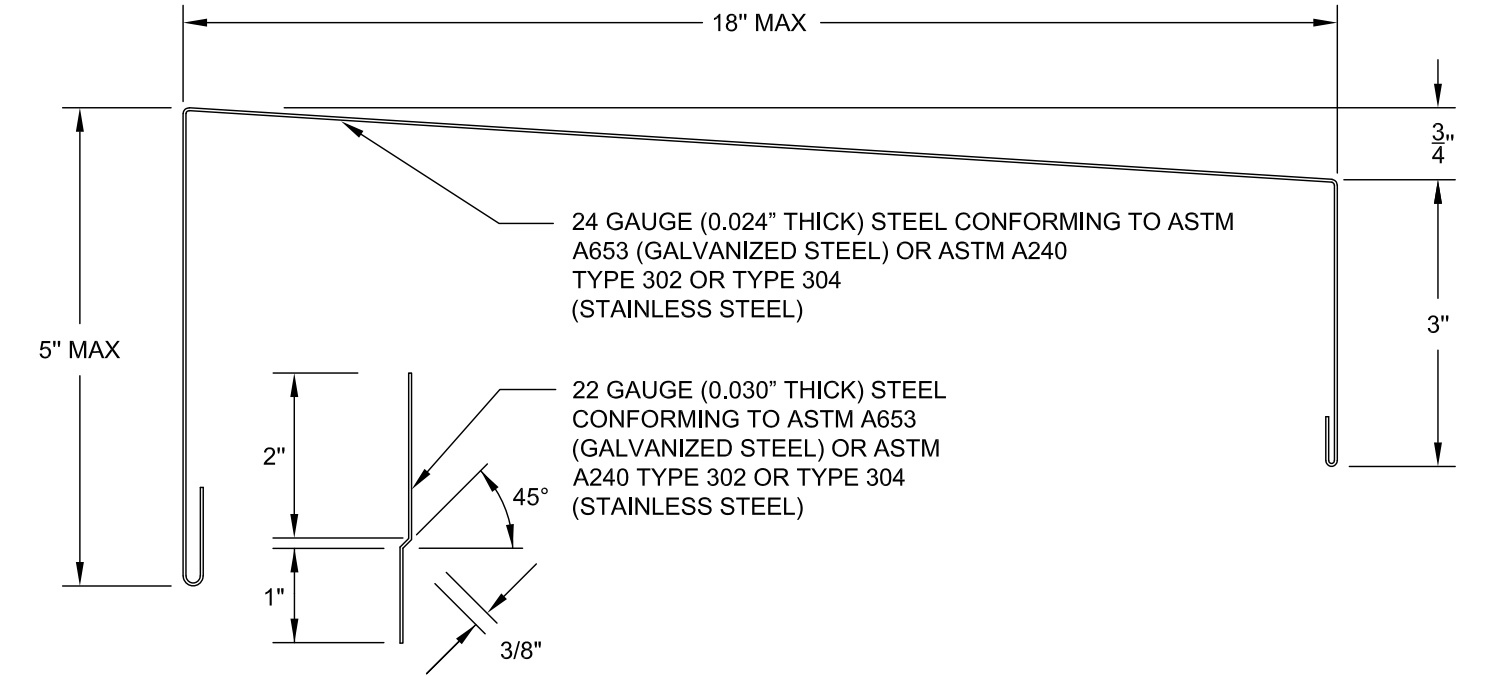


FABRICATION

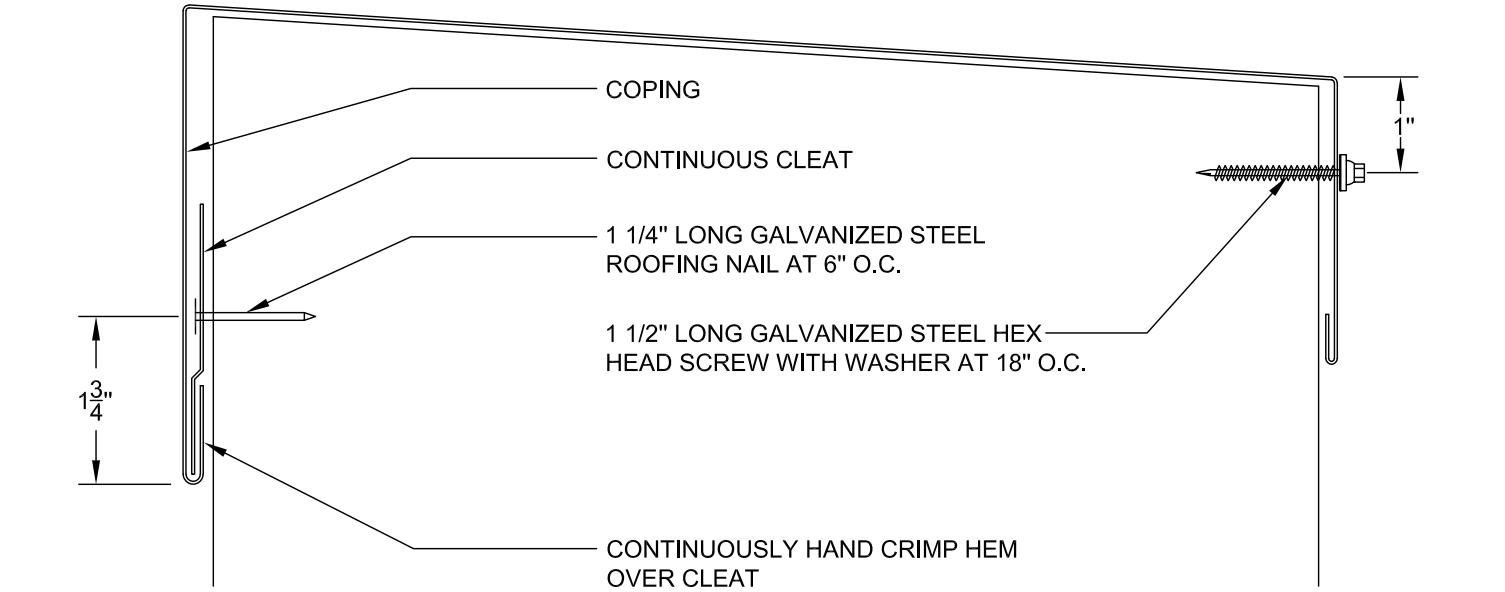


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-6	COPING WITH FLAT DRIP • 24 GA. STEEL • 22 GA. STEEL CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER	ANSI/SPRI ES-1 TESTED RESISTANCE	ITS-16 8/28/18
		OUTWARD UPWARD 150 LBS./SQ. FT. 250 LBS./SQ. FT.	

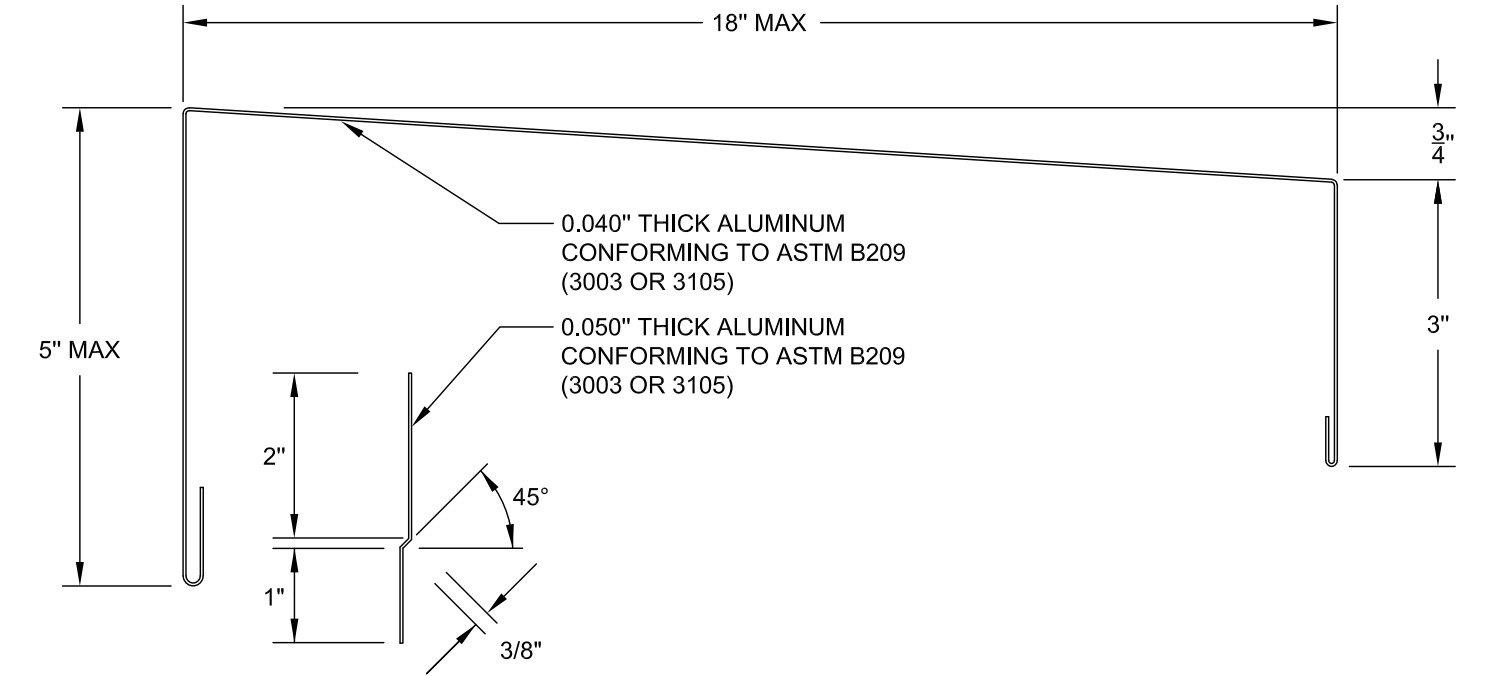


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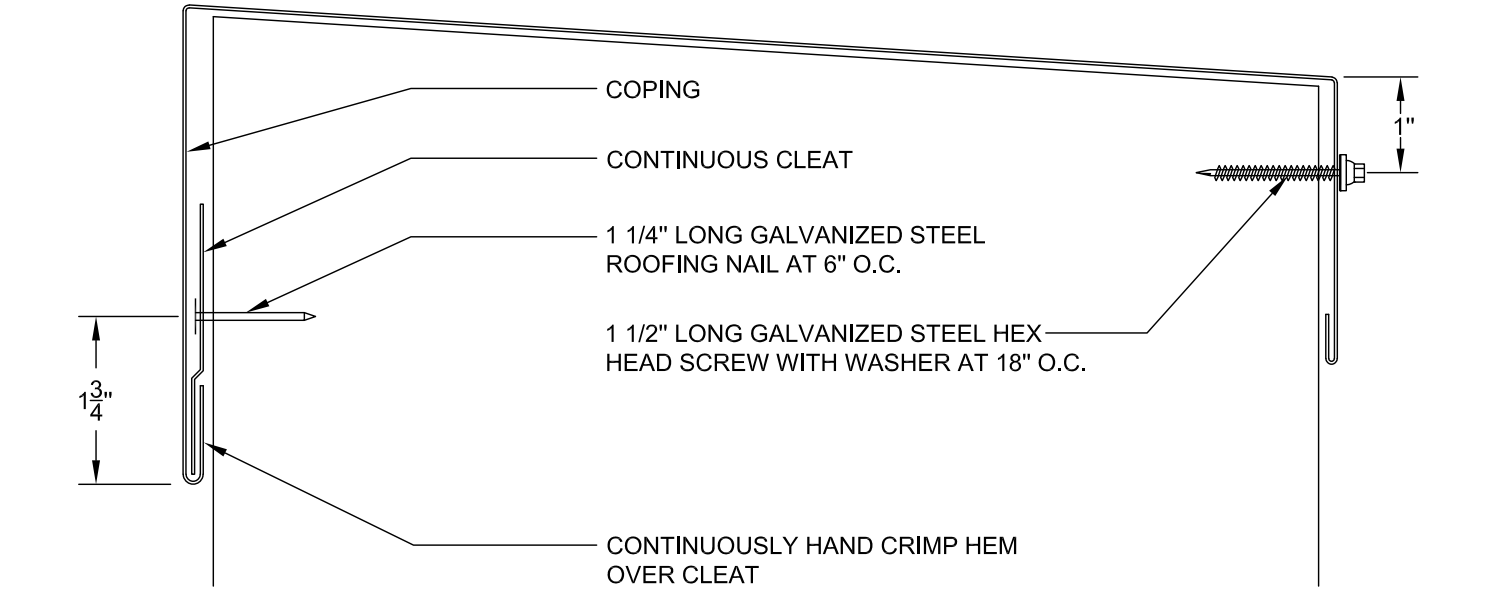


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-6	COPING WITH FLAT DRIP • 0.040" ALUMINUM • 0.050" ALUMINUM CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER	ANSI/SPRI ES-1 TESTED RESISTANCE	ITS-17 8/28/18
		OUTWARD UPWARD 170 LBS./SQ. FT. 280 LBS./SQ. FT.	

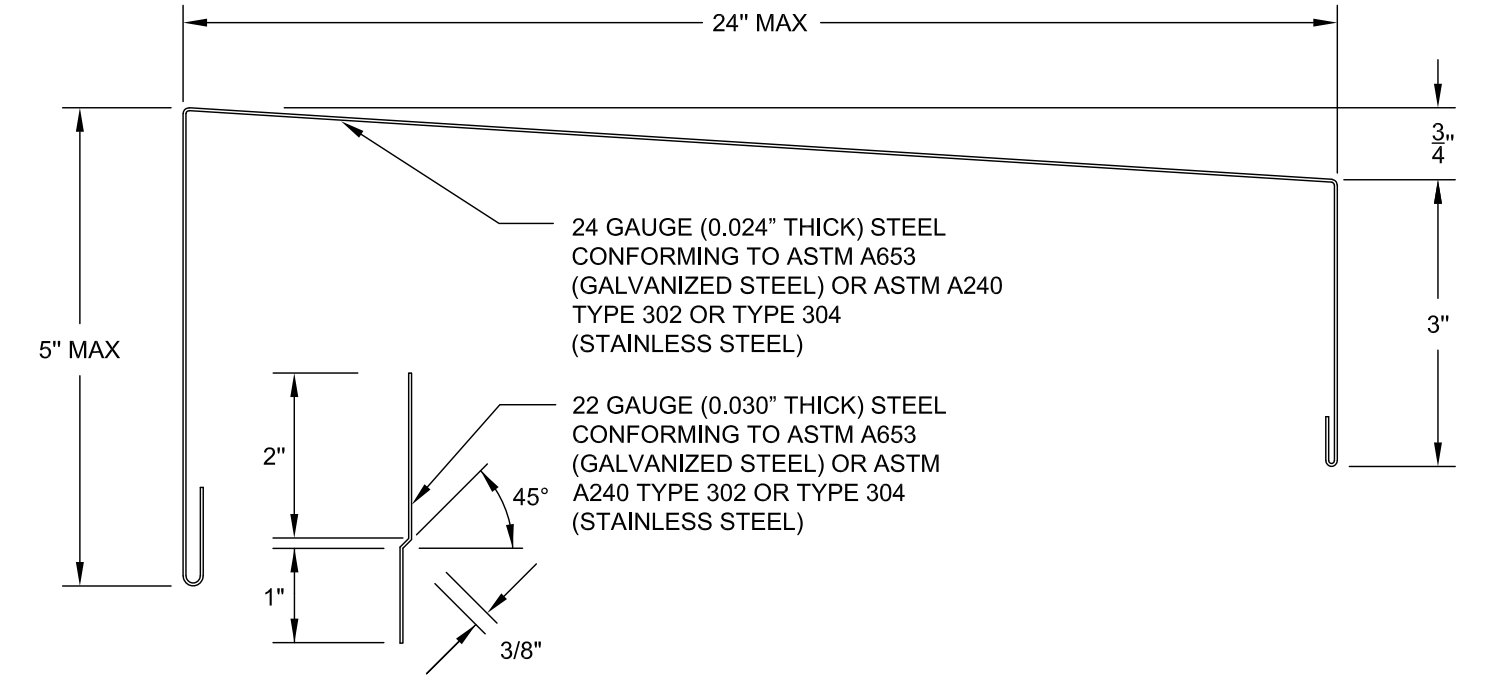


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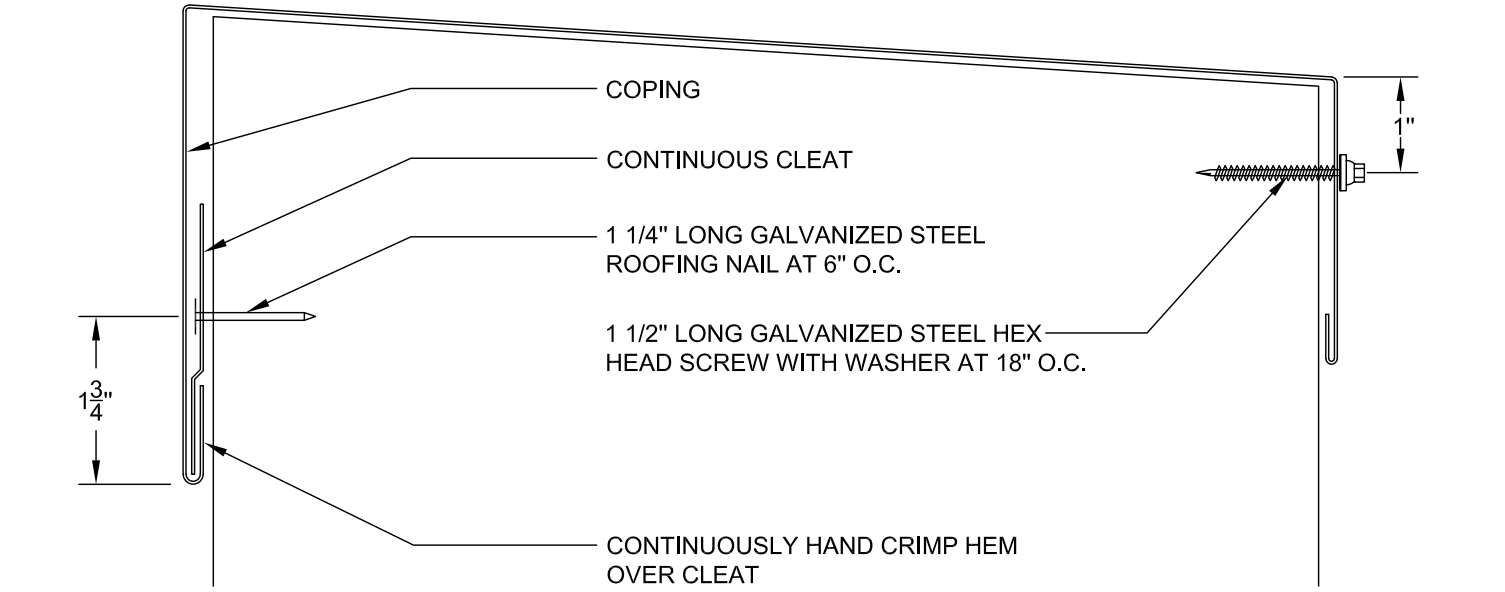


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-6	COPING WITH FLAT DRIP <ul style="list-style-type: none"> • 24 GA. STEEL • 22 GA. STEEL CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER 	ANSI/SPRI ES-1 TESTED RESISTANCE	ITS-18 8/28/18
		OUTWARD UPWARD 95 LBS./SQ. FT. 160 LBS./SQ. FT.	

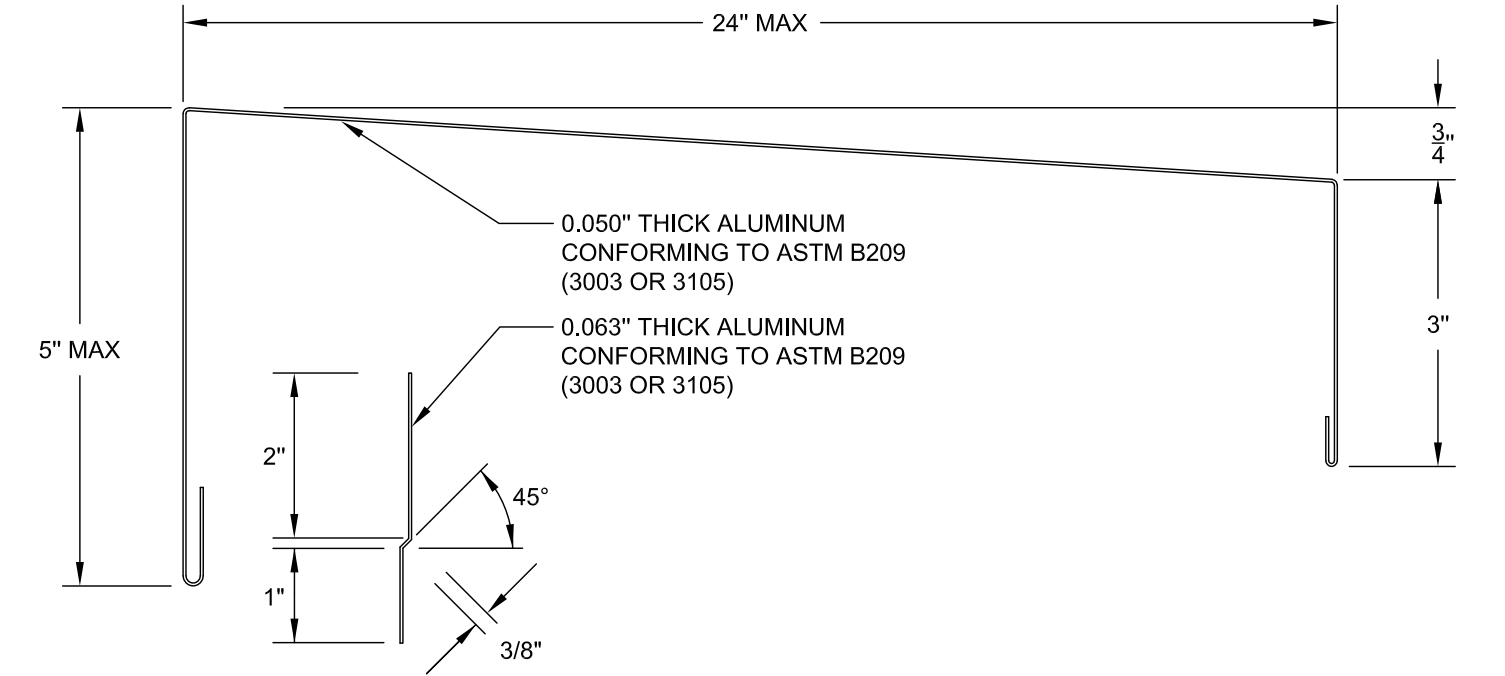


FABRICATION

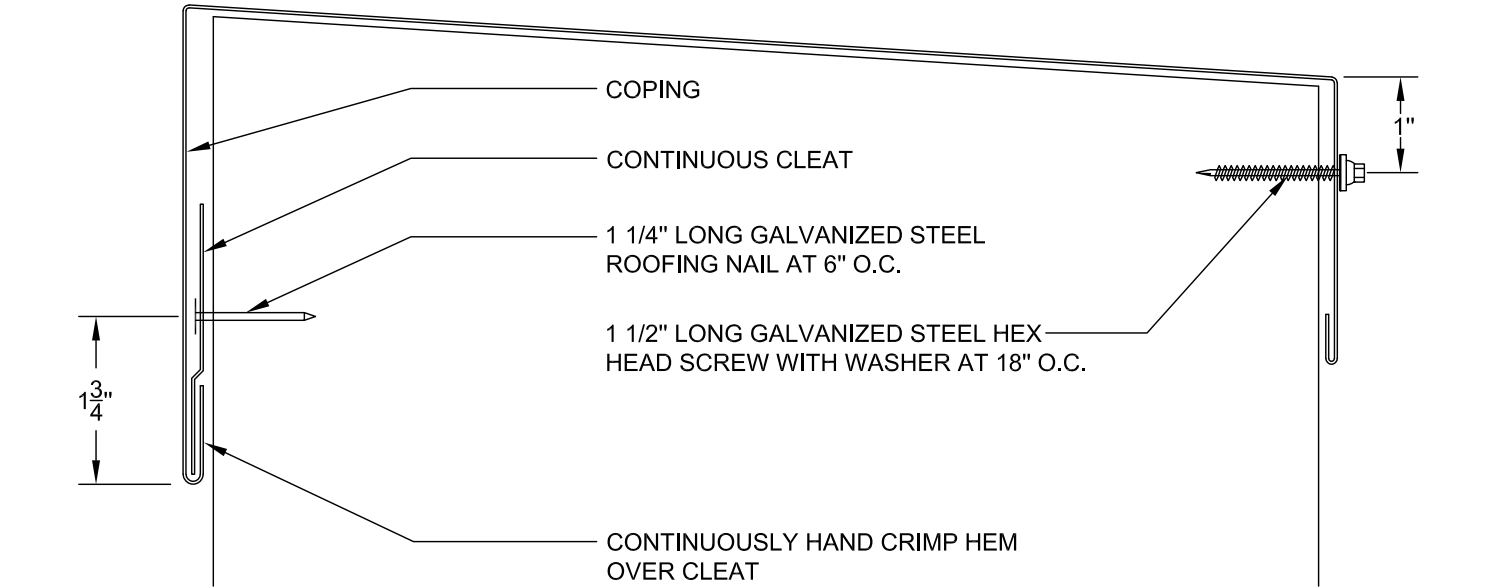


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-6	COPING WITH FLAT DRIP • 0.050" ALUMINUM • 0.063" ALUMINUM CLEAT • CONTINUOUS FRONT FACE CLEAT AND GASKETED BACK FACE FASTENER	ANSI/SPRI ES-1 TESTED RESISTANCE		ITS-19 8/28/18
		OUTWARD 90 LBS./SQ. FT.	UPWARD 150 LBS./SQ. FT.	

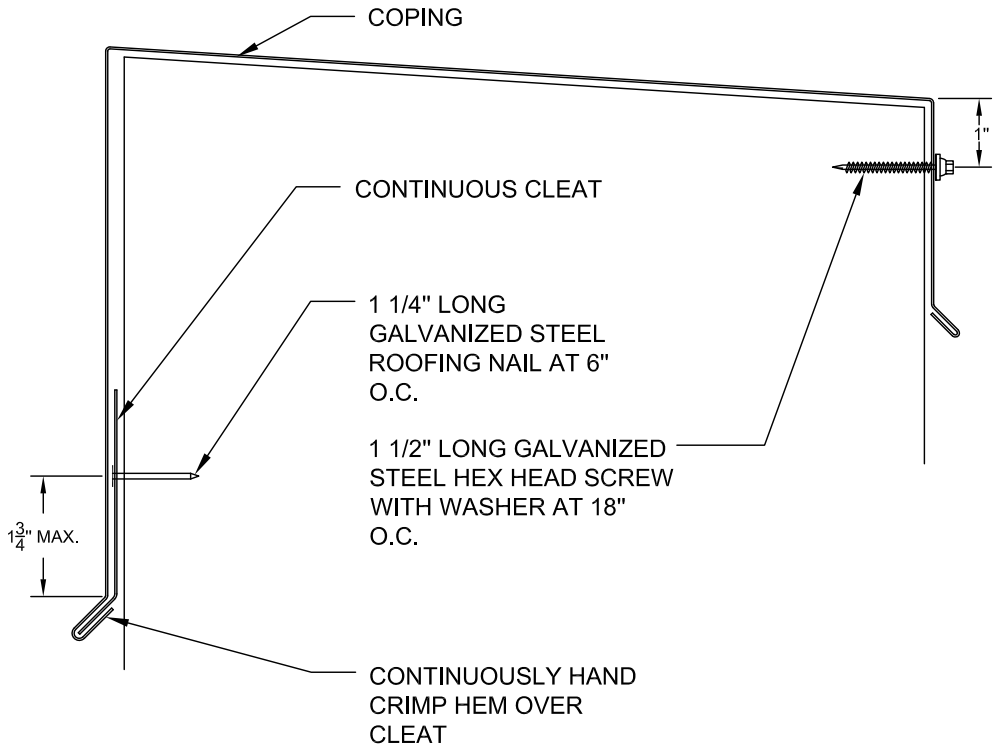
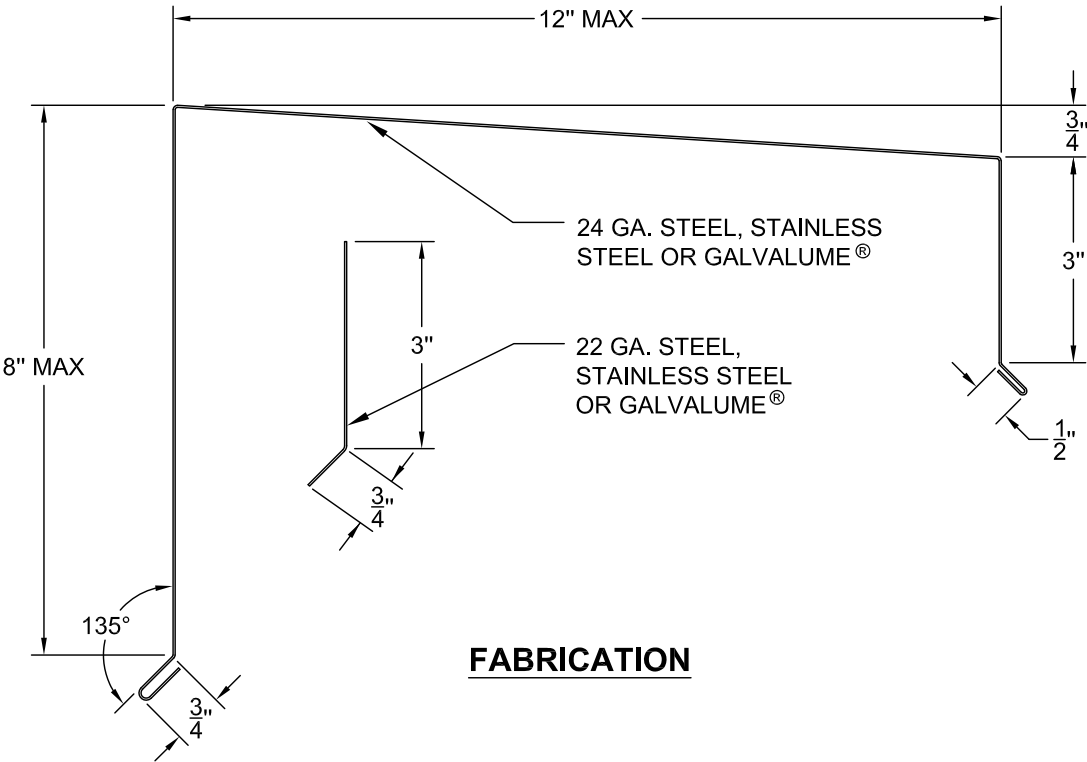


FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1 FET T189-17, 1	COPING • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		ITS-38 7/3/25
		OUTWARD 104 LBS./SQ. FT.	UPWARD 180 LBS./SQ. FT.	



THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

FET T189-17, 3

COPING

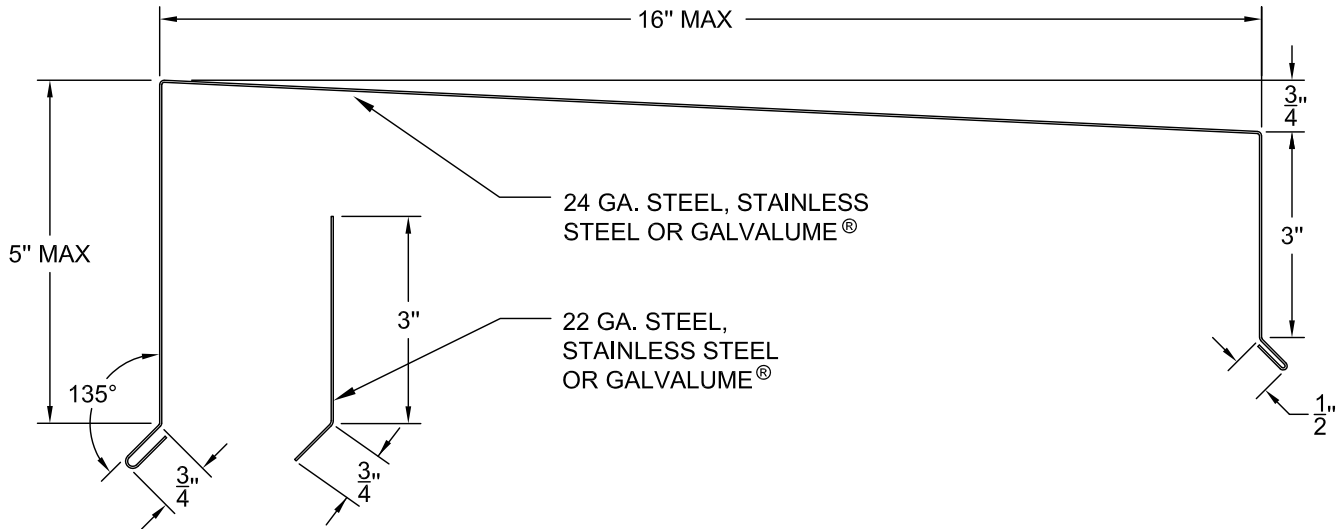
- 24 GA. STEEL
- 24 GA. STAINLESS STEEL
- 24 GA. GALVALUME®

ANSI/SPRI ES-1 TESTED RESISTANCE

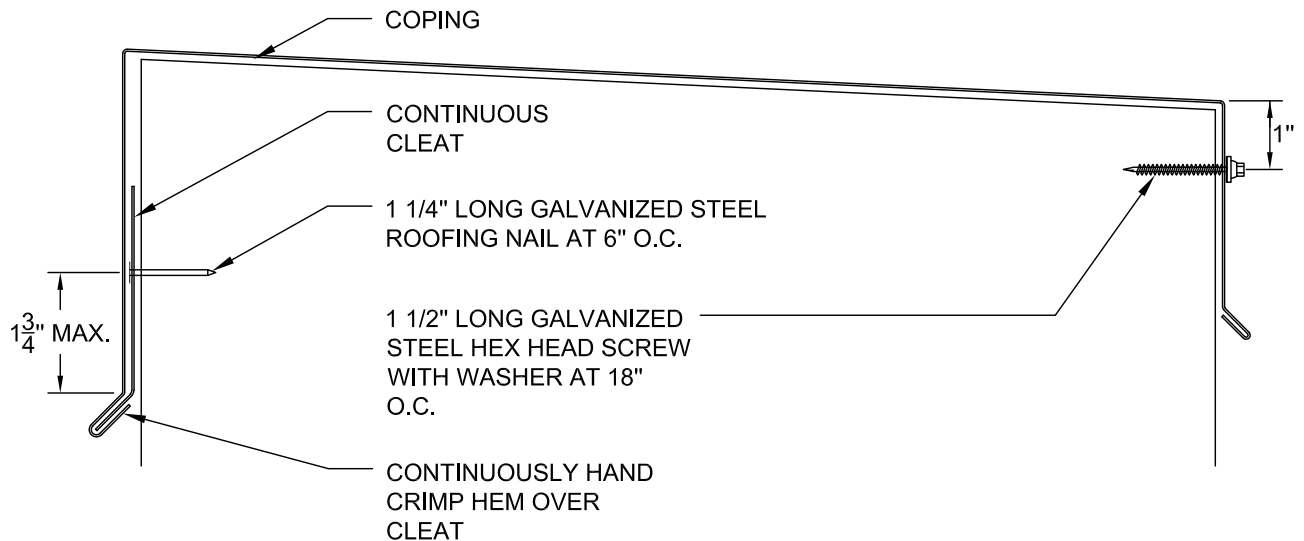
OUTWARD 98 LBS./SQ. FT. UPWARD 170 LBS./SQ. FT.

ITS-40

7/3/25



FABRICATION



INSTALLATION

