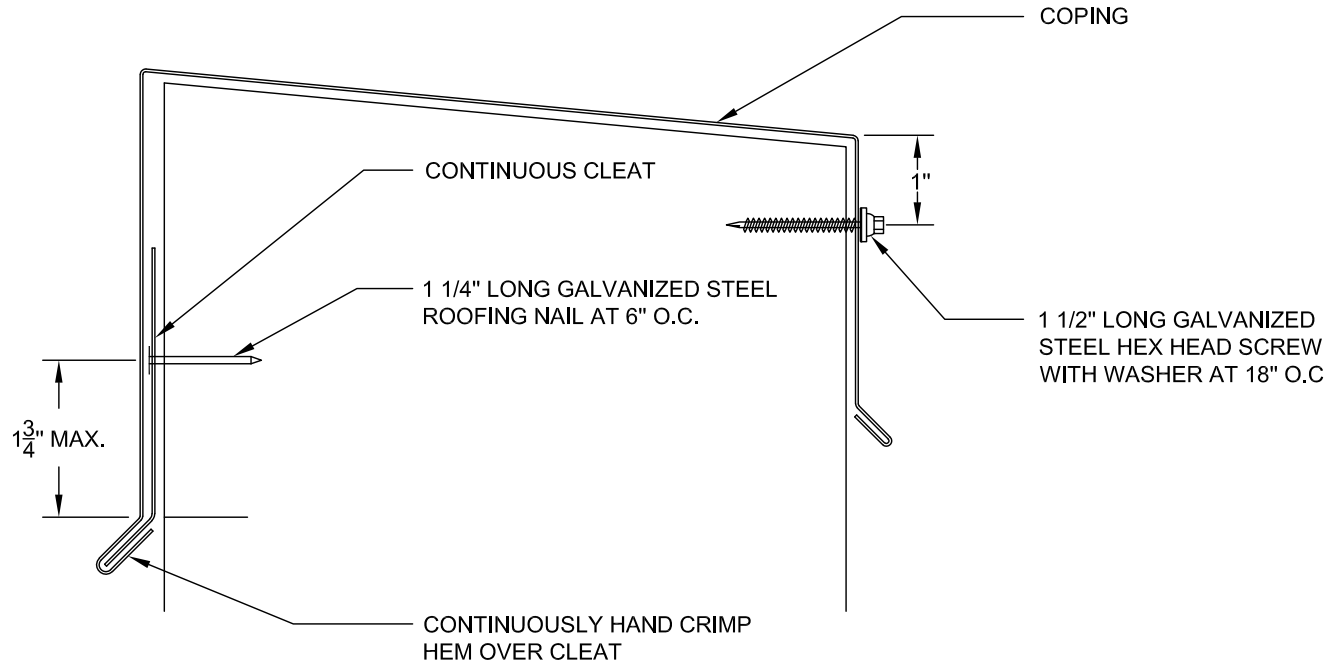
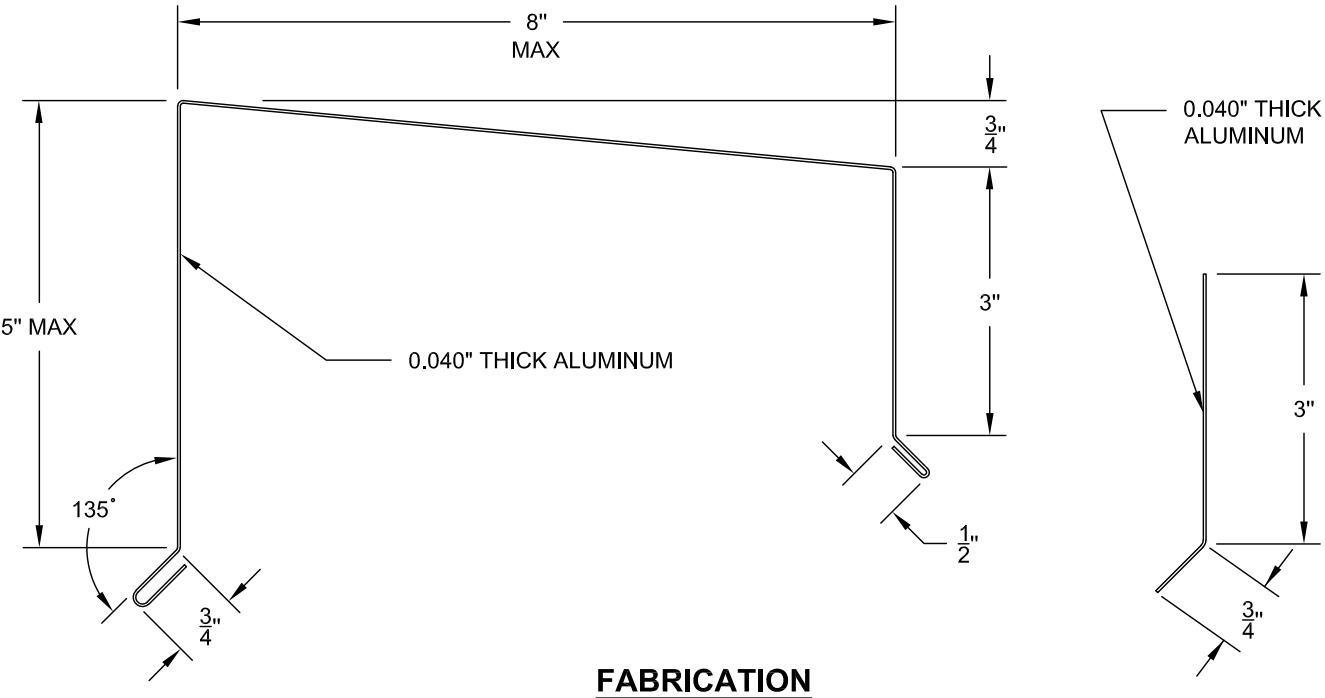


THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 0.040" ALUMINUM	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-2 2/15/21 REV. 2/6/17
		OUTWARD 150 LBS./SQ. FT.	UPWARD 250 LBS./SQ. FT.	



THE NRCA ROOFING MANUAL
CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 20 OZ. COPPER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD

135 LBS./SQ. FT.

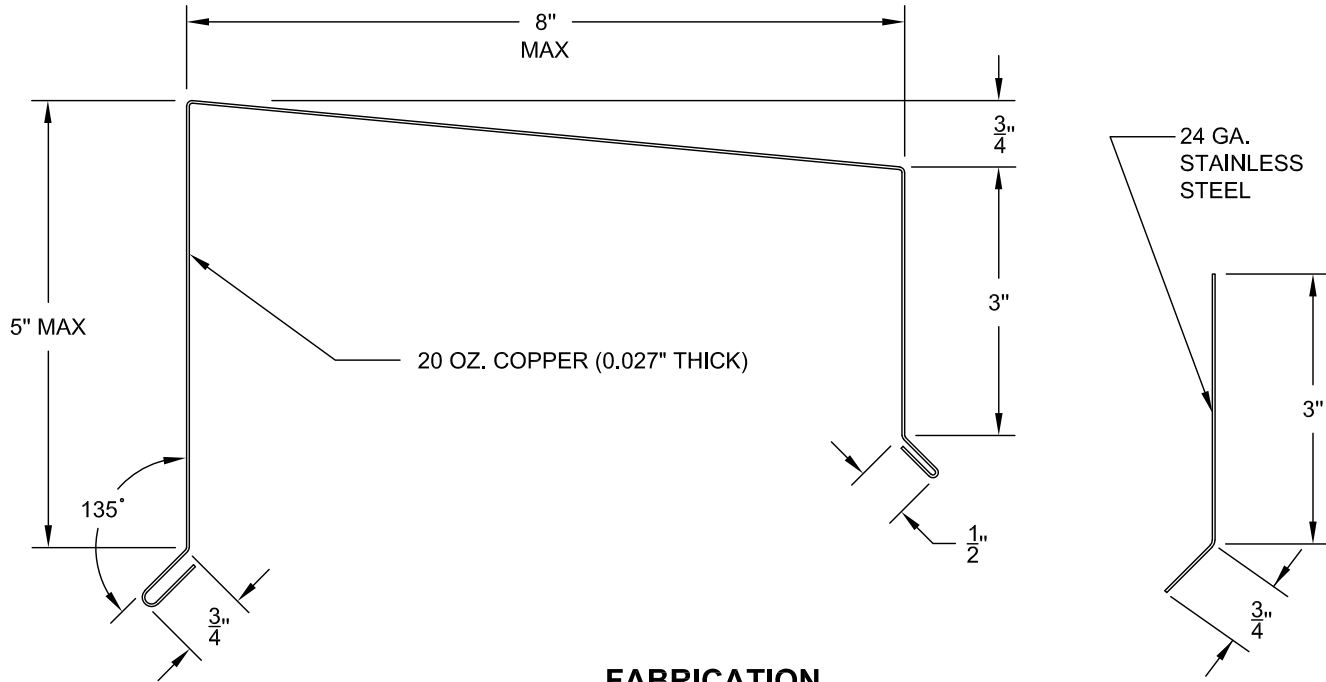
UPWARD

220 LBS./SQ. FT.

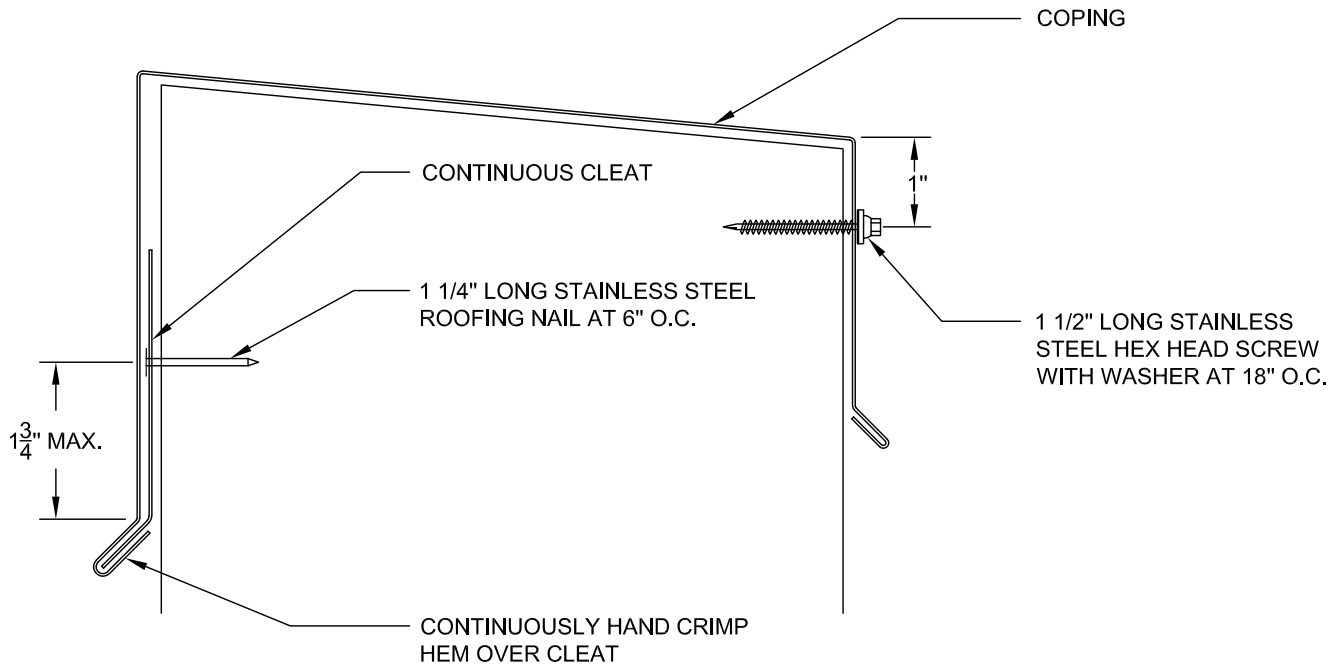
UL-3

2/15/21 REV.

3/1/11

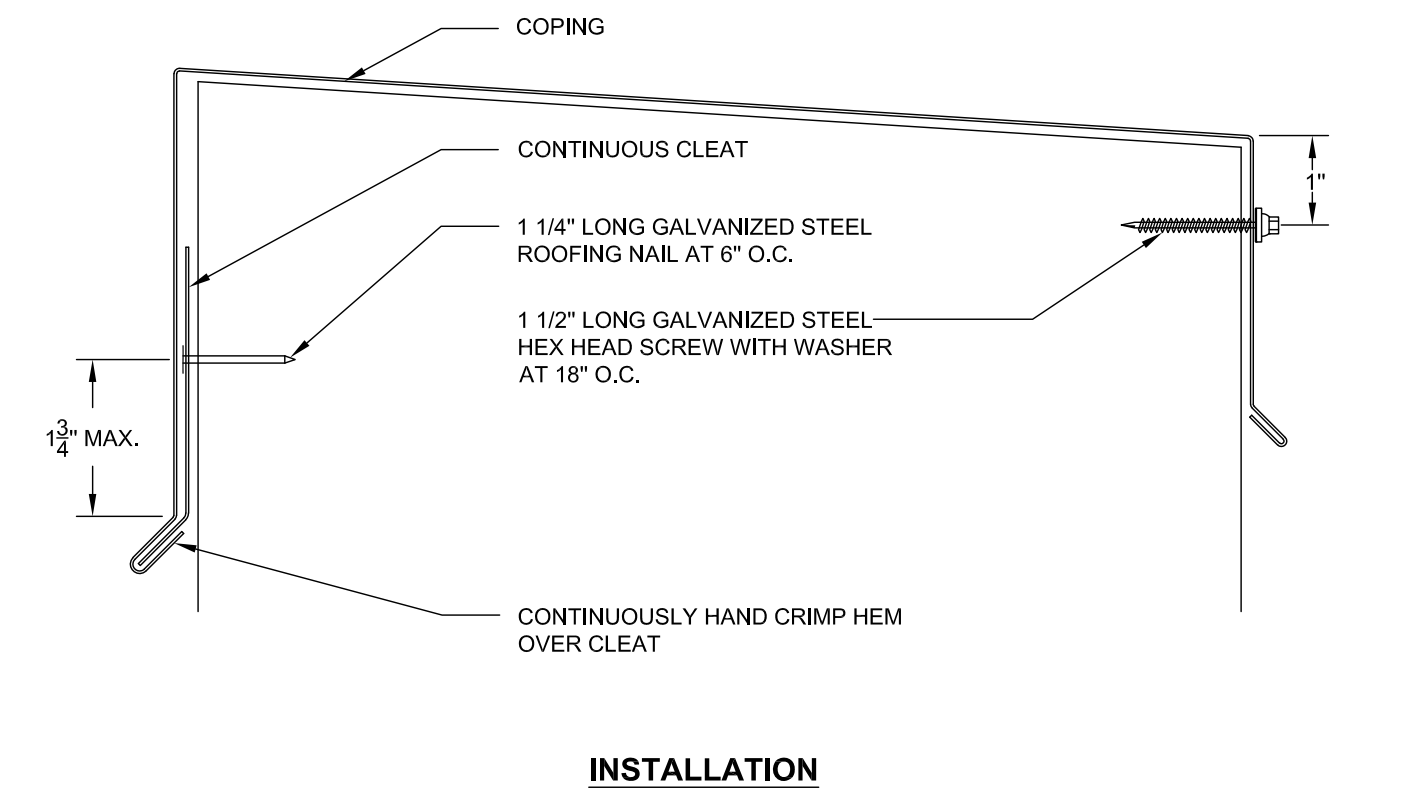
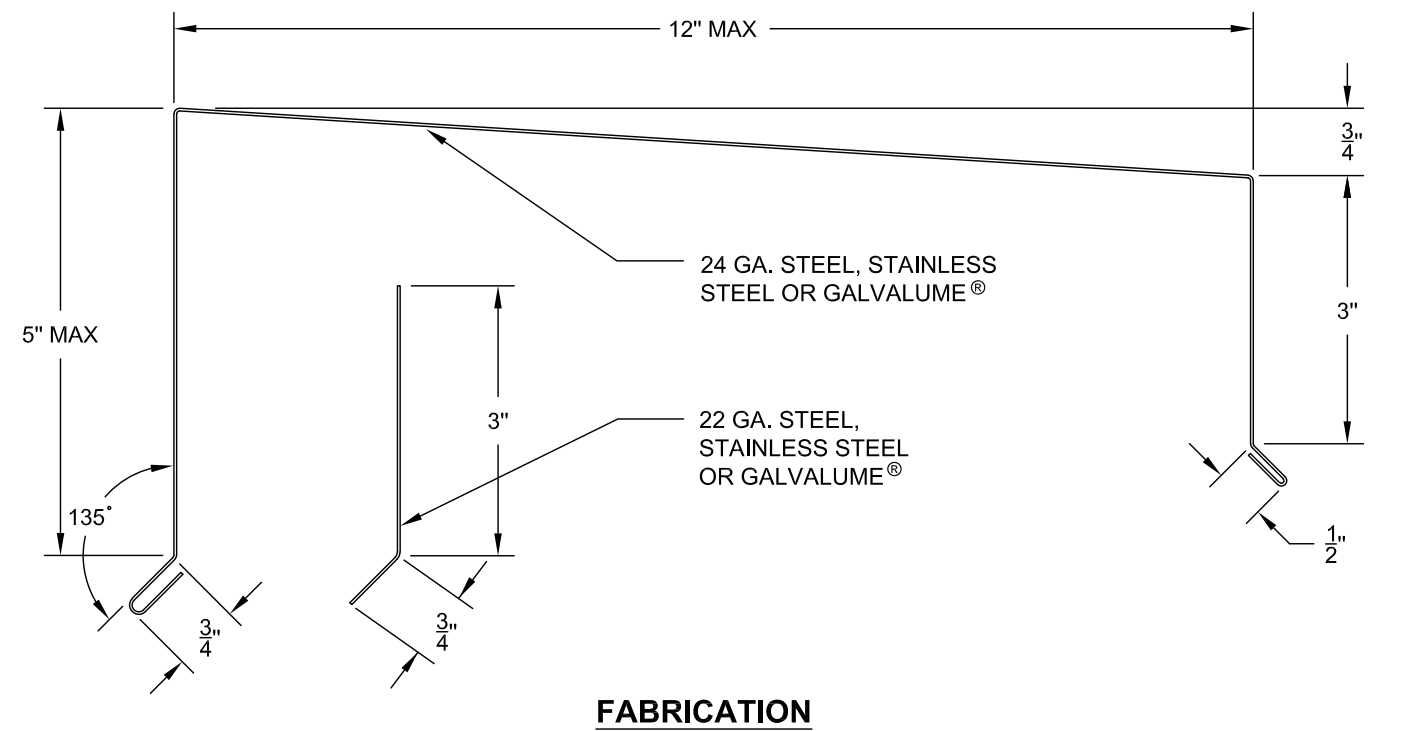


FABRICATION

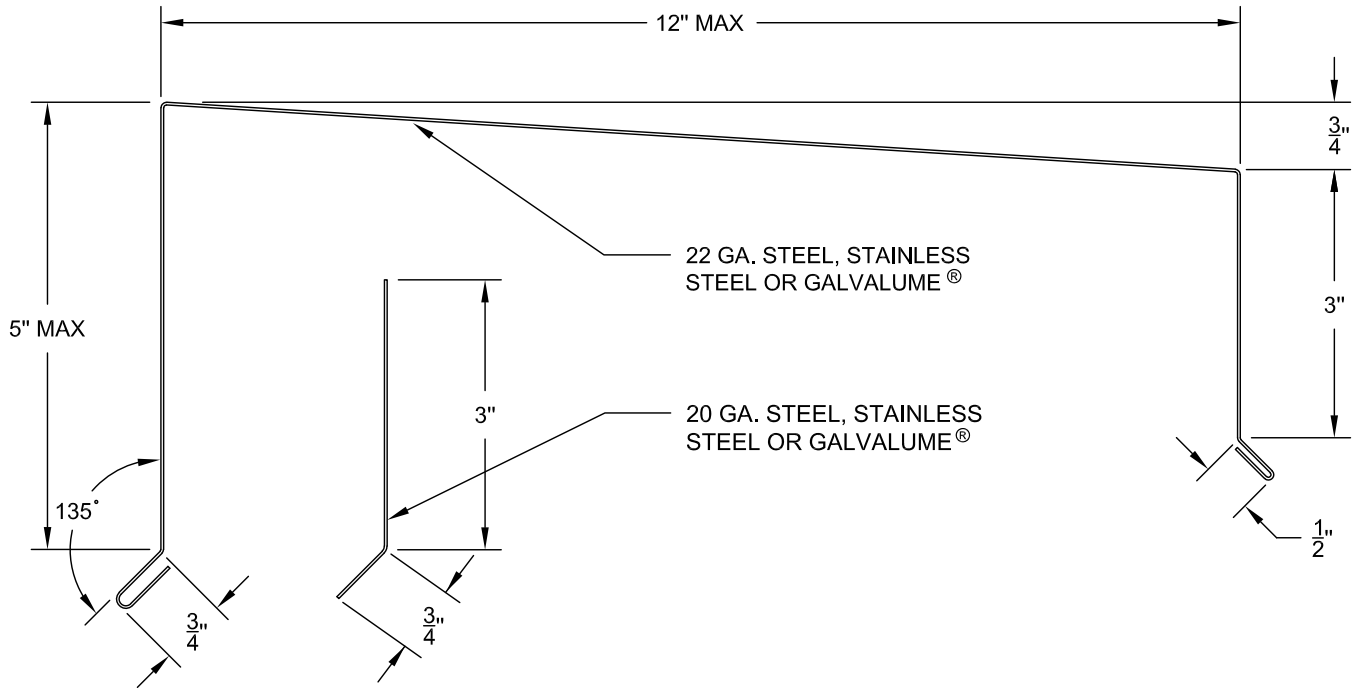


INSTALLATION

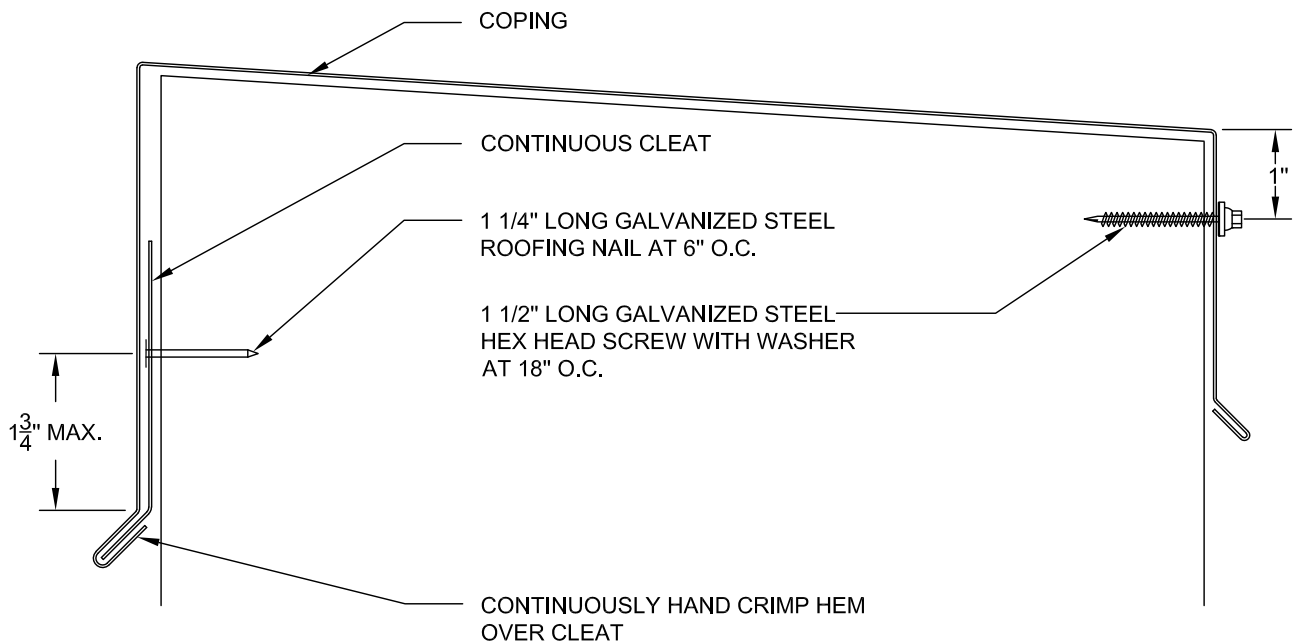
THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-4 2/15/21 REV. 10/30/15
		OUTWARD 265 LBS./SQ. FT.	UPWARD 440 LBS./SQ. FT.	
NRCA UL ES-1 CERTIFICATION				



THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 22 GA. STEEL • 22 GA. STAINLESS STEEL • 22 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-5
		OUTWARD 175 LBS./SQ. FT.	UPWARD 290 LBS./SQ. FT.	
NRCA UL ES-1 CERTIFICATION				



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

• 0.040" ALUMINUM

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD

95 LBS./SQ. FT.

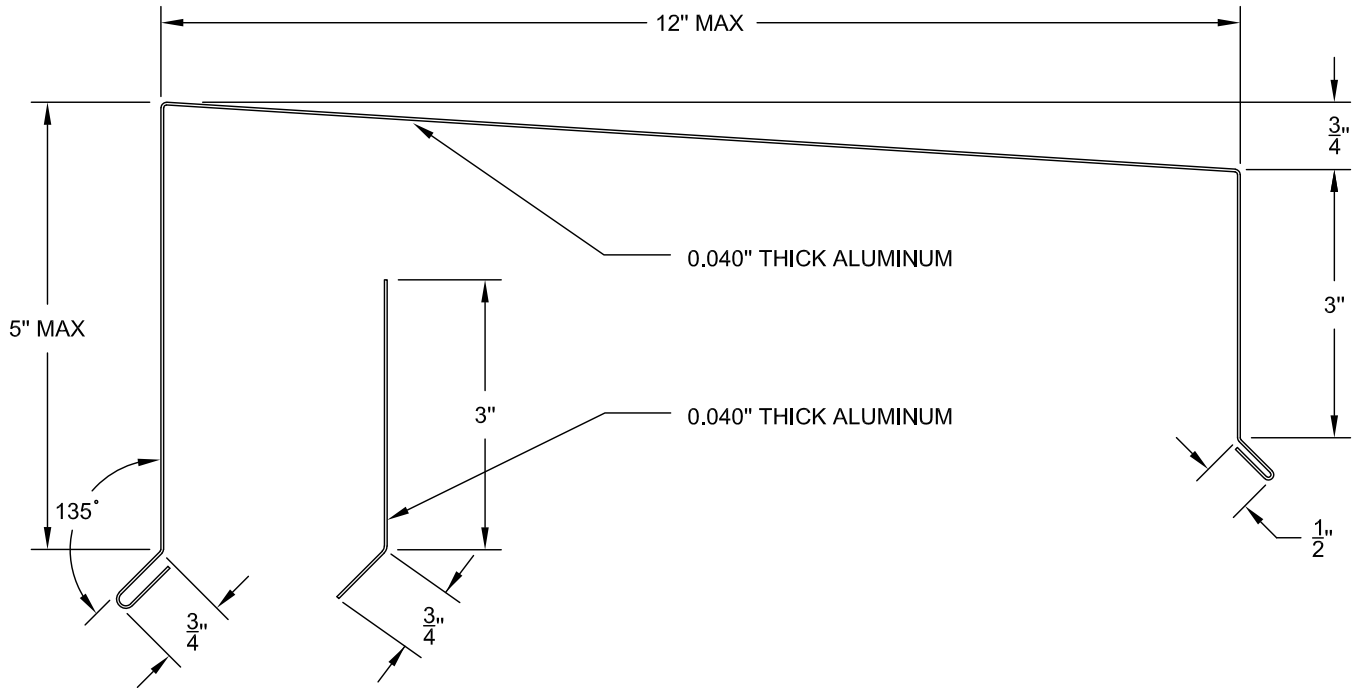
UPWARD

160 LBS./SQ. FT.

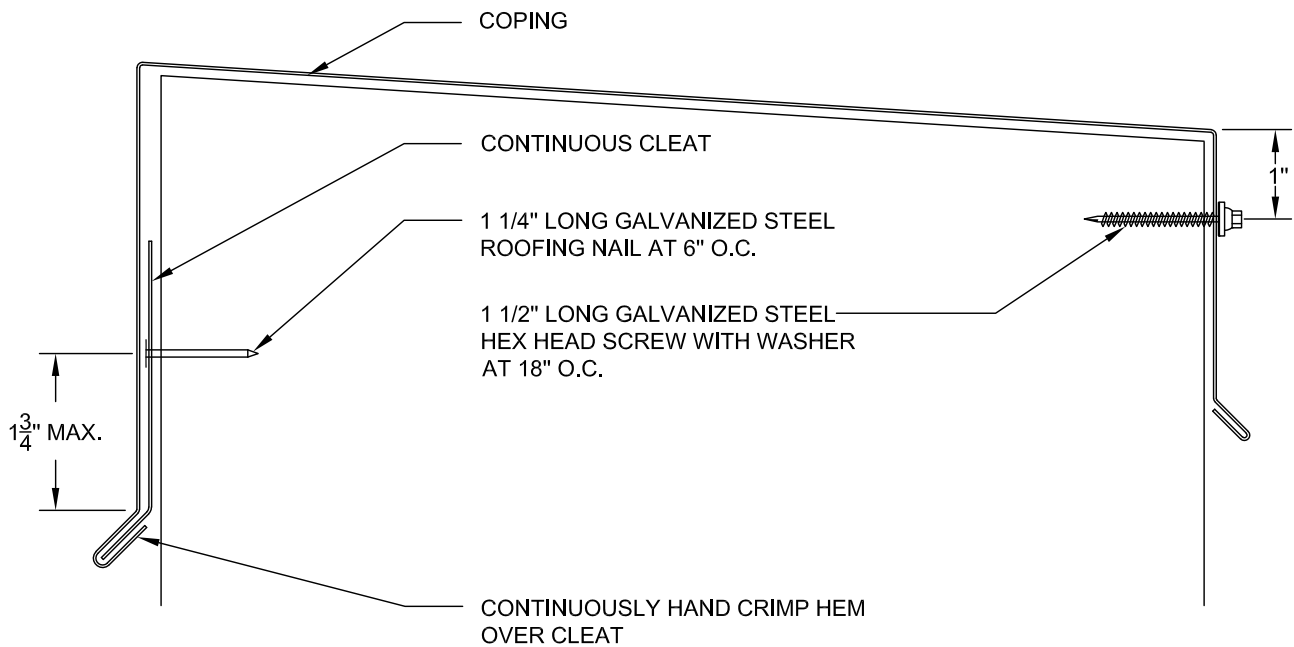
UL-6

2/15/21 REV.

2/6/17

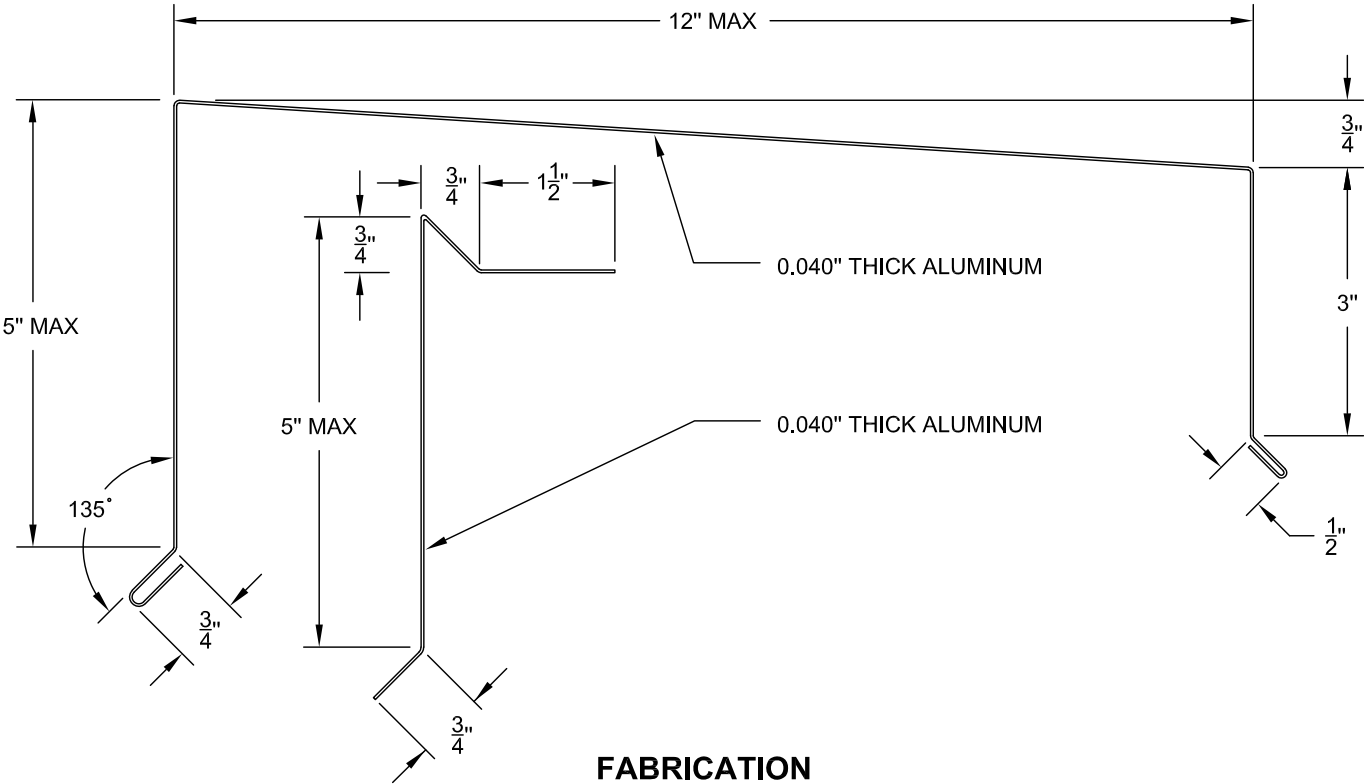


FABRICATION

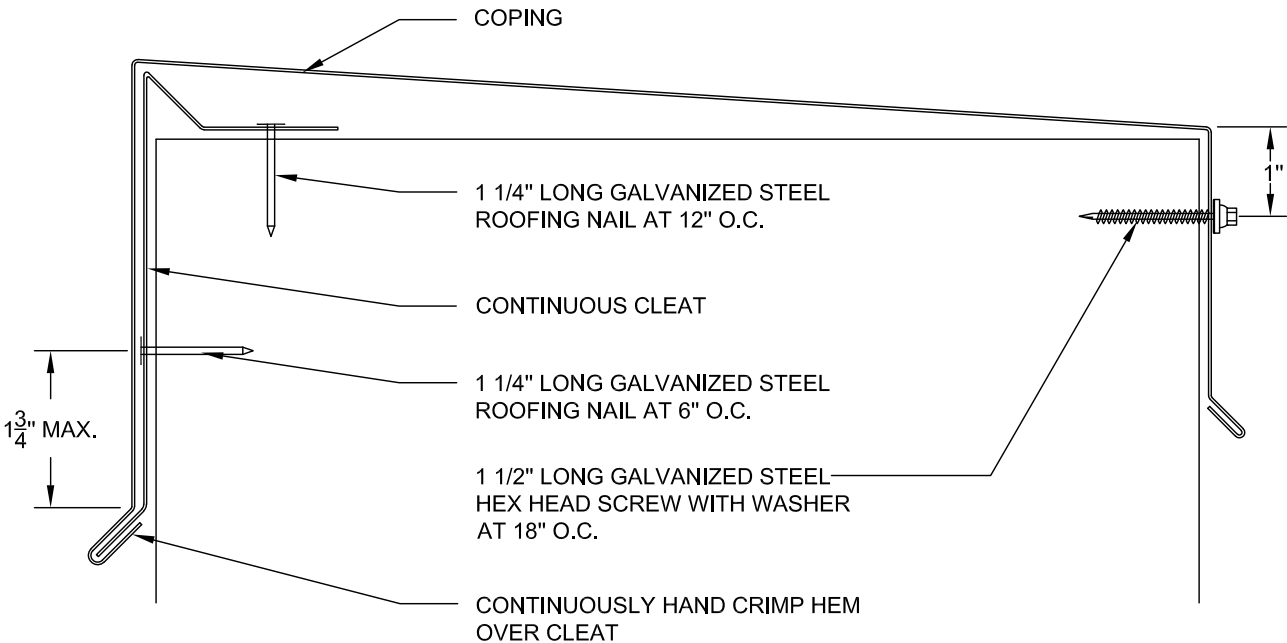


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-3	COPING 0.040" ALUMINUM	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-6B 2/15/21 REV. 2/6/17
NRCA UL ES-1 CERTIFICATION		OUTWARD 202 LBS./SQ. FT.	UPWARD 330 LBS./SQ. FT.	



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL
CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

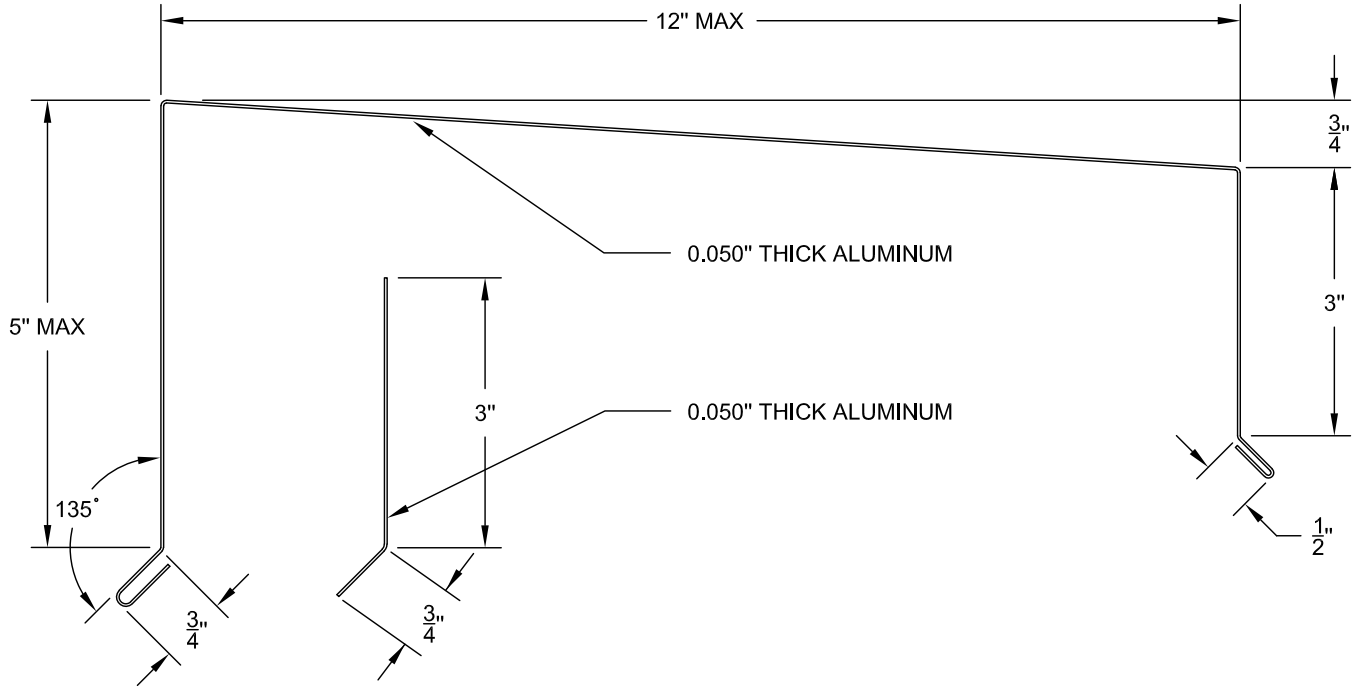
- 0.050" ALUMINUM

**ANSI/SPRI ES-1
TESTED RESISTANCE**

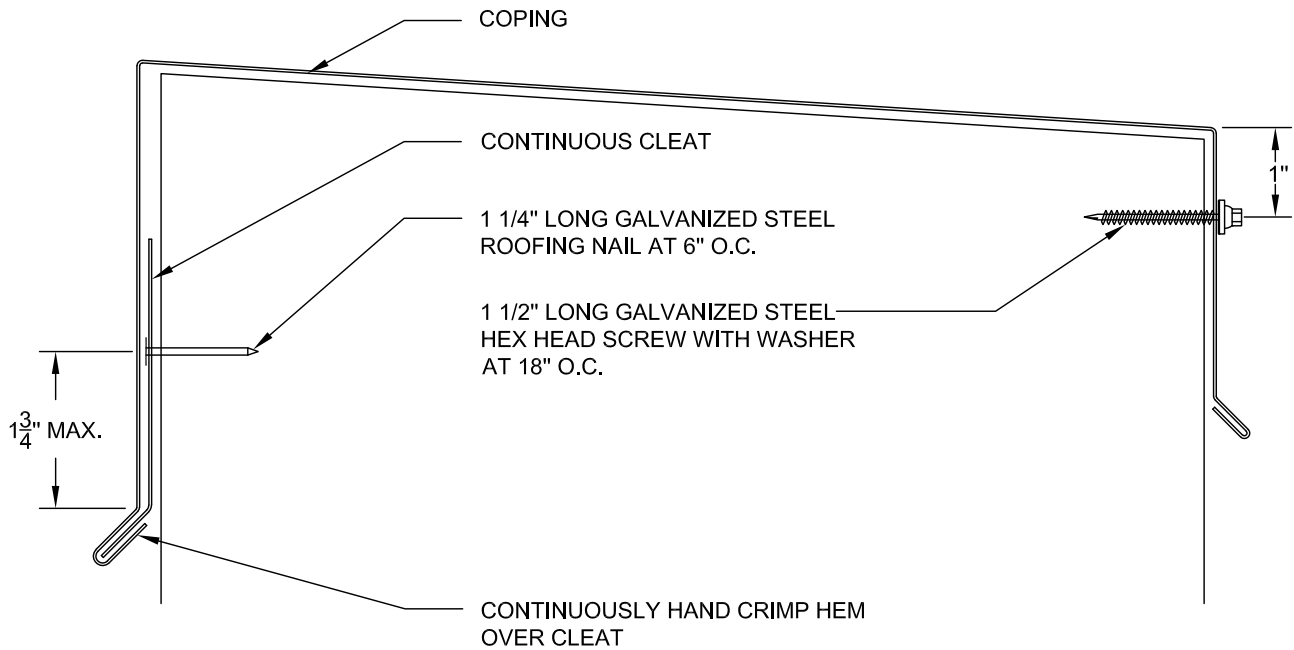
OUTWARD **UPWARD**
180 LBS./SQ. FT. 300 LBS./SQ. FT.

UL-7

2/15/21 REV.
2/6/17



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL
CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 16 OZ. COPPER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD

75 LBS./SQ. FT.

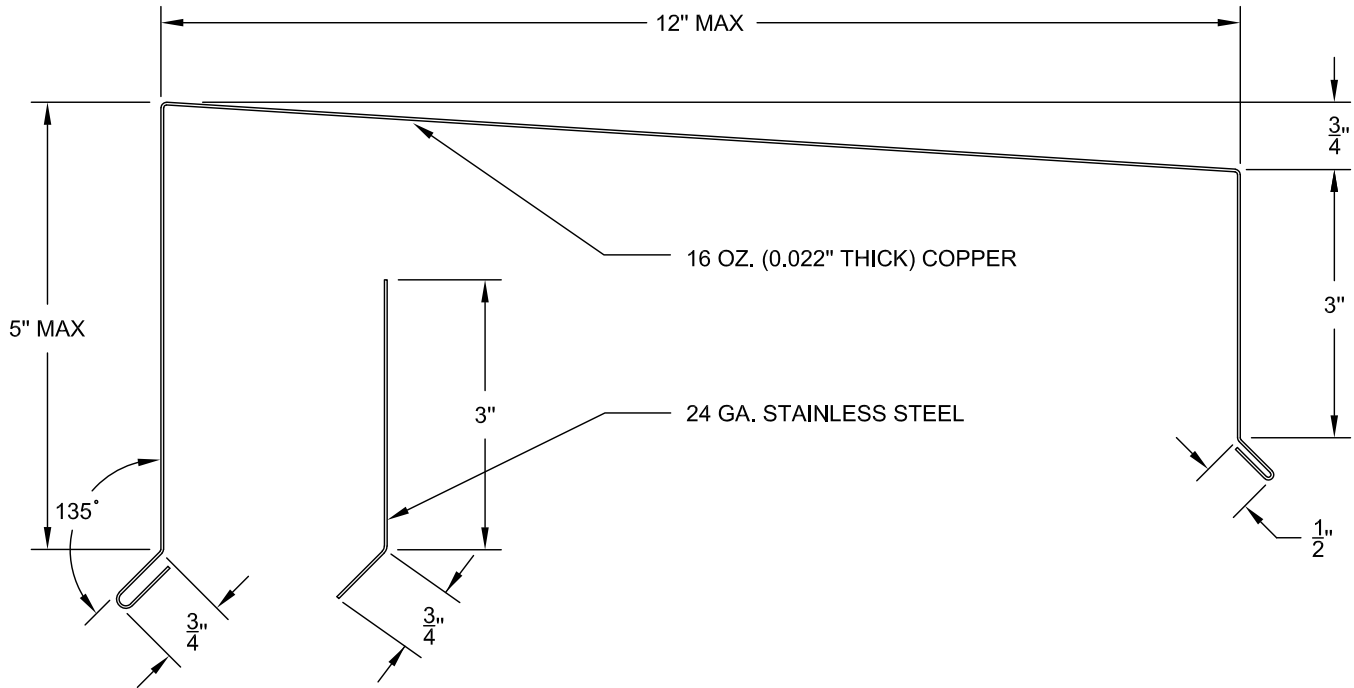
UPWARD

125 LBS./SQ. FT.

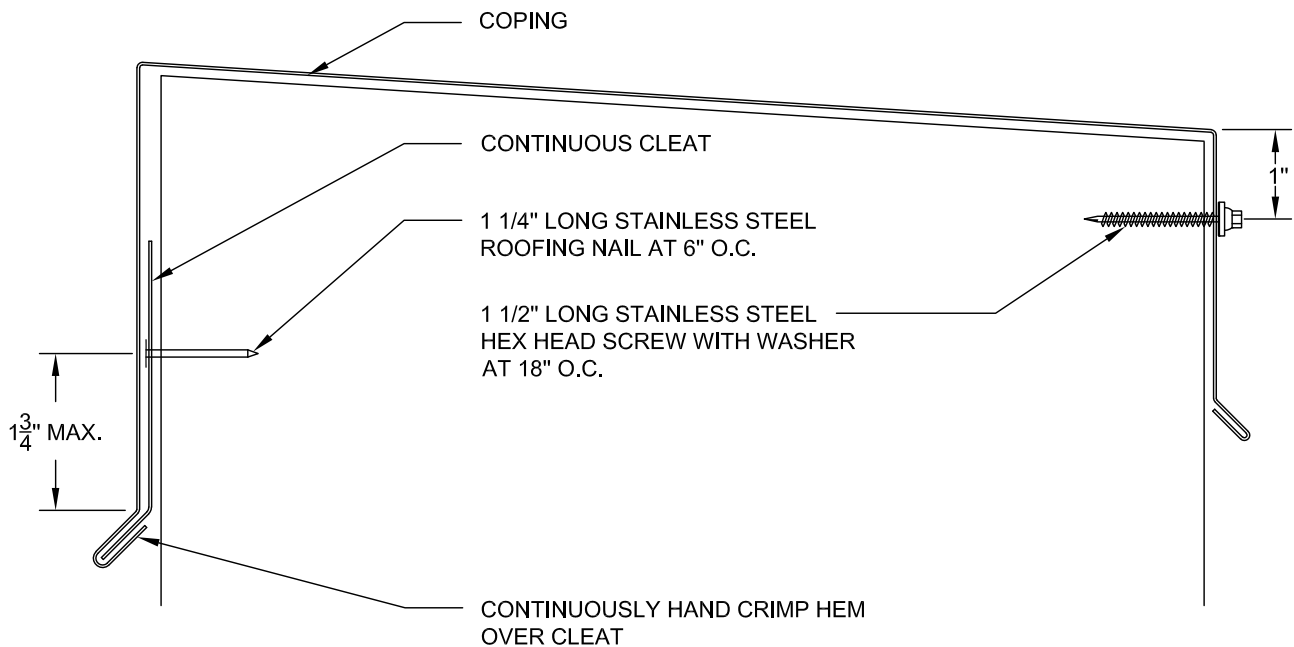
UL-8

2/15/21 REV.

3/1/11



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL
CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

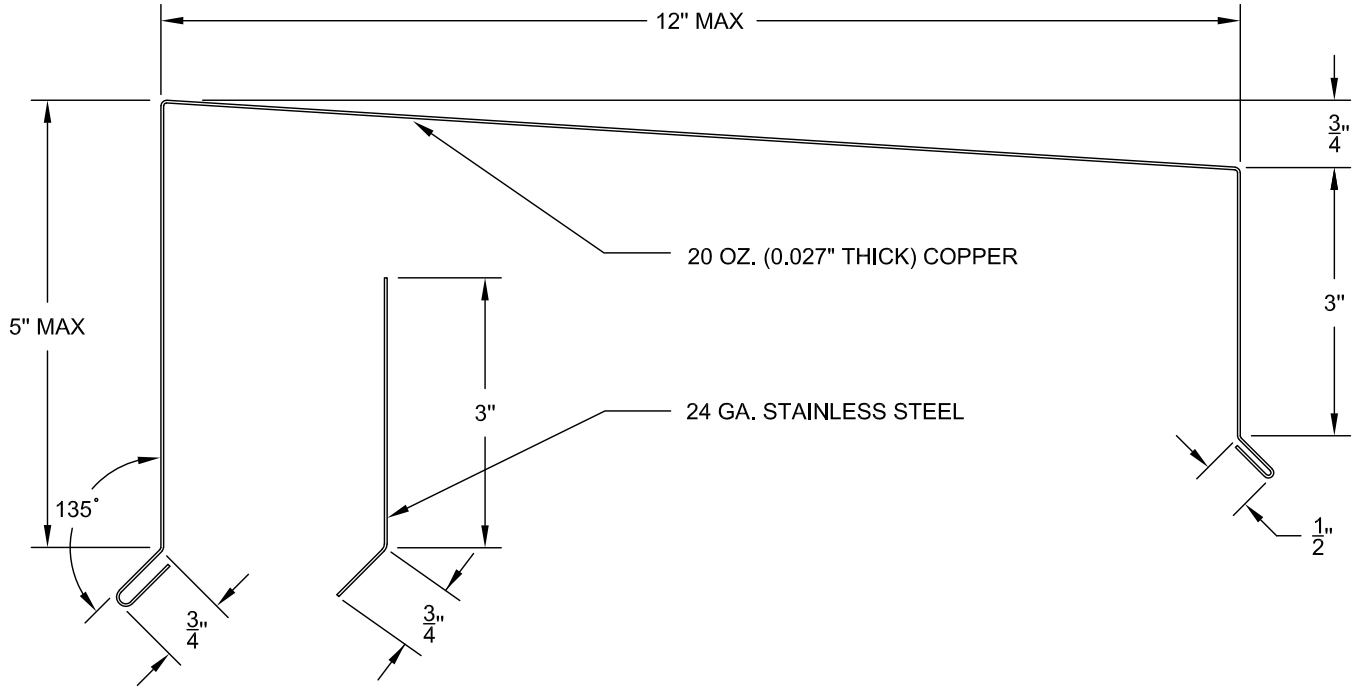
- 20 OZ. COPPER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

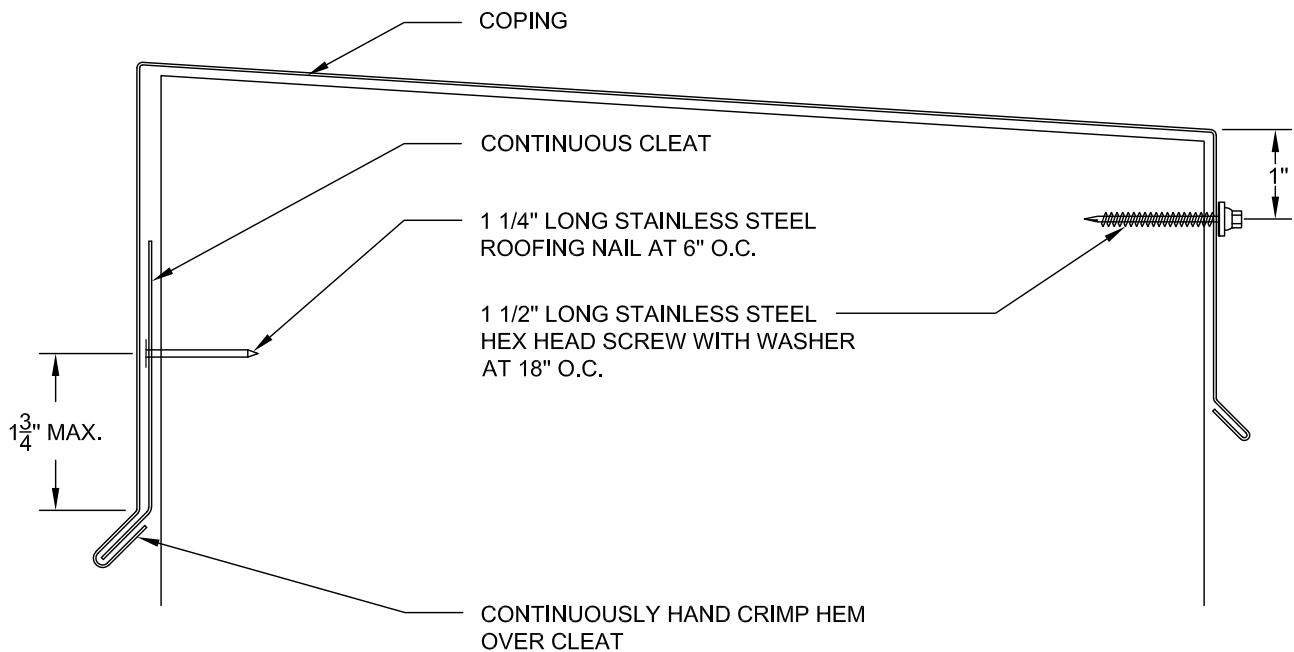
OUTWARD **UPWARD**
150 LBS./SQ. FT. 250 LBS./SQ. FT.

UL-9

2/15/21 REV.
3/1/11



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 24 GA. STEEL
- 24 GA. STAINLESS STEEL
- 24 GA. GALVALUME®

**ANSI/SPRI ES-1
TESTED RESISTANCE****OUTWARD**

145 LBS./SQ. FT.

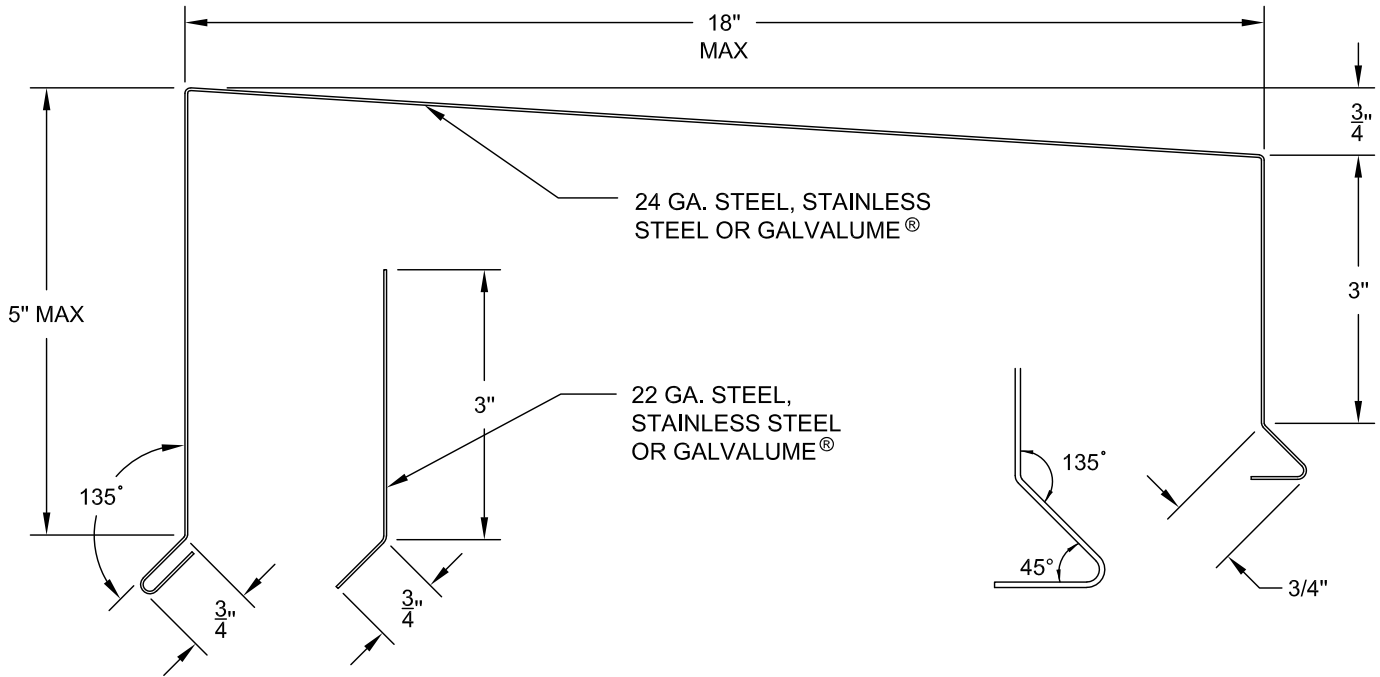
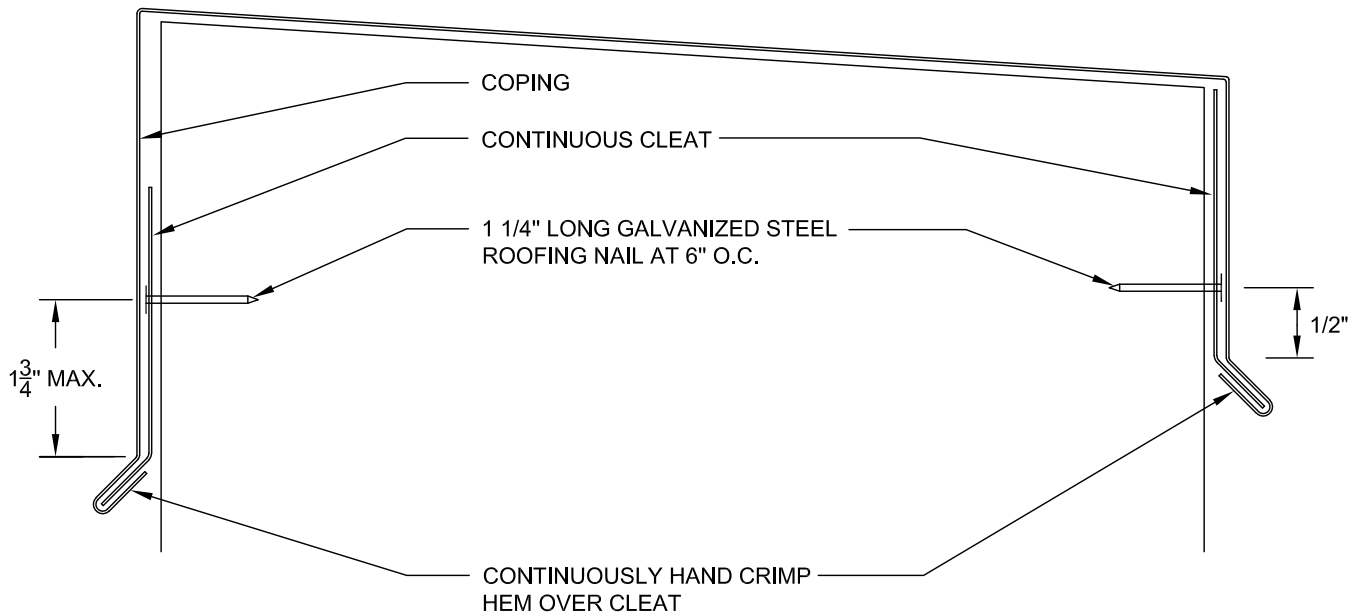
UPWARD

240 LBS./SQ. FT.

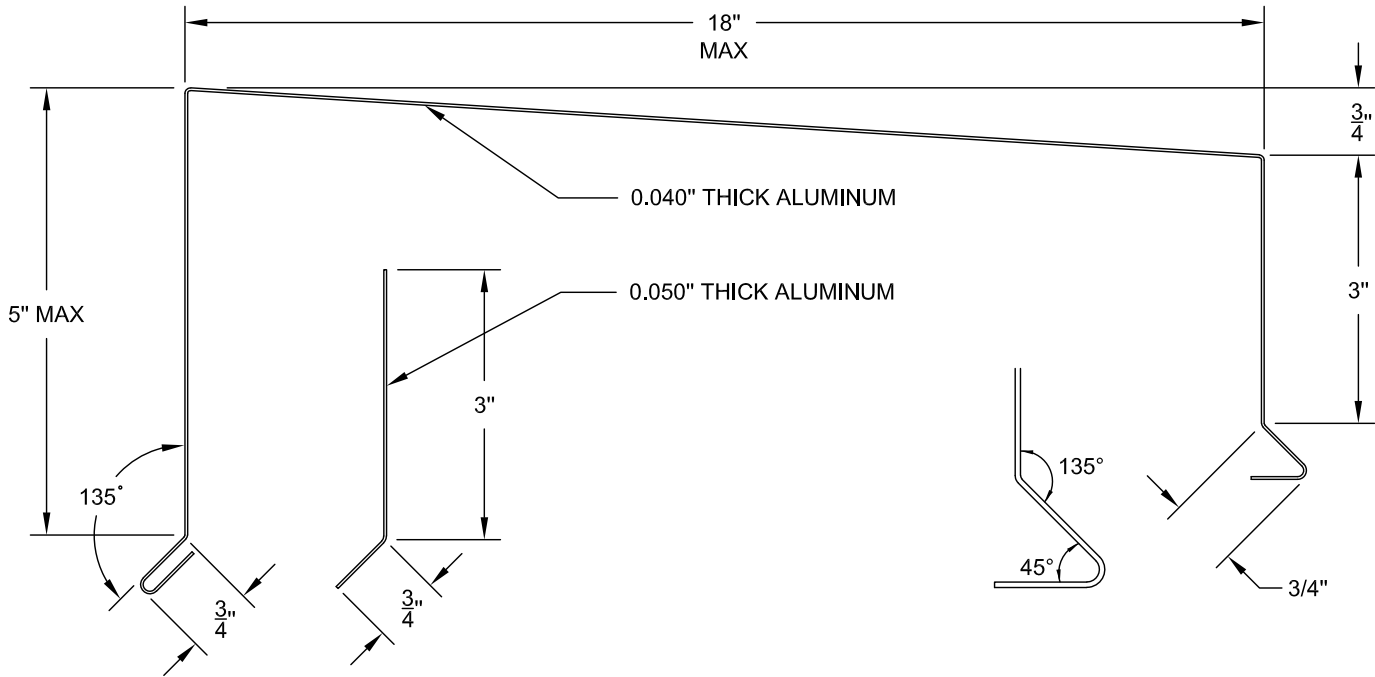
UL-10

2/15/21 REV.

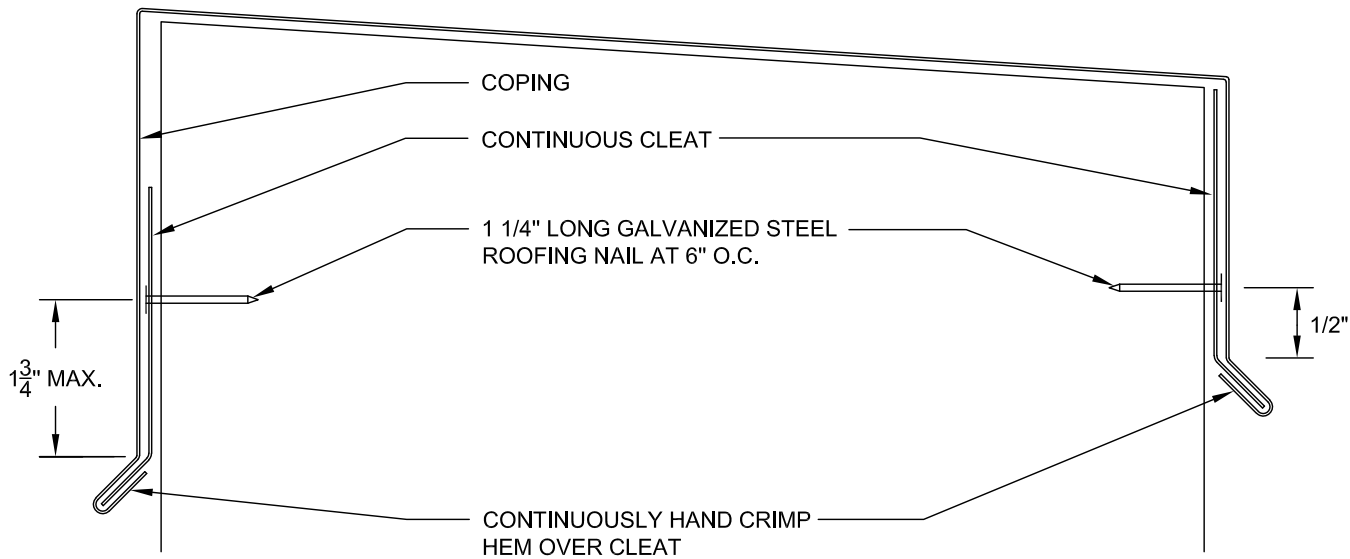
10/30/15

**FABRICATION****INSTALLATION**

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 0.040" ALUMINUM	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-11 2/15/21 REV. 2/6/17
NRCA UL ES-1 CERTIFICATION		OUTWARD 145 LBS./SQ. FT.	UPWARD 240 LBS./SQ. FT.	

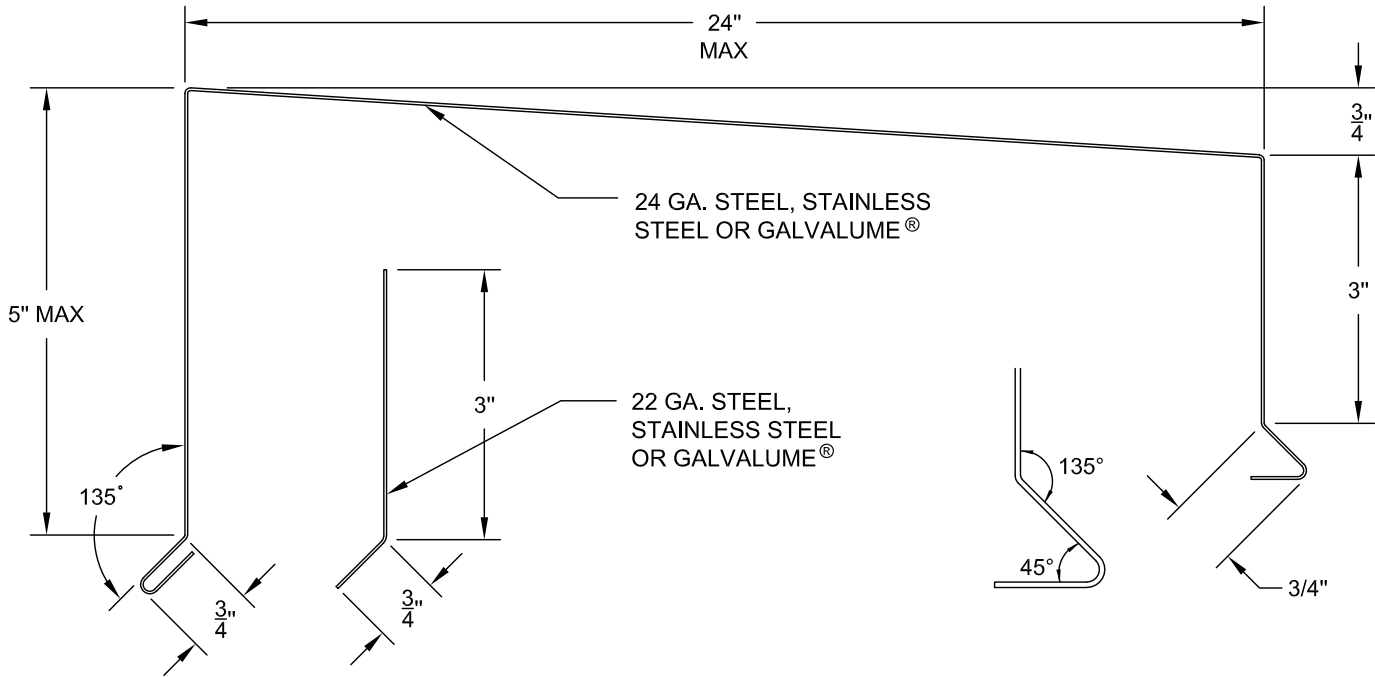


FABRICATION

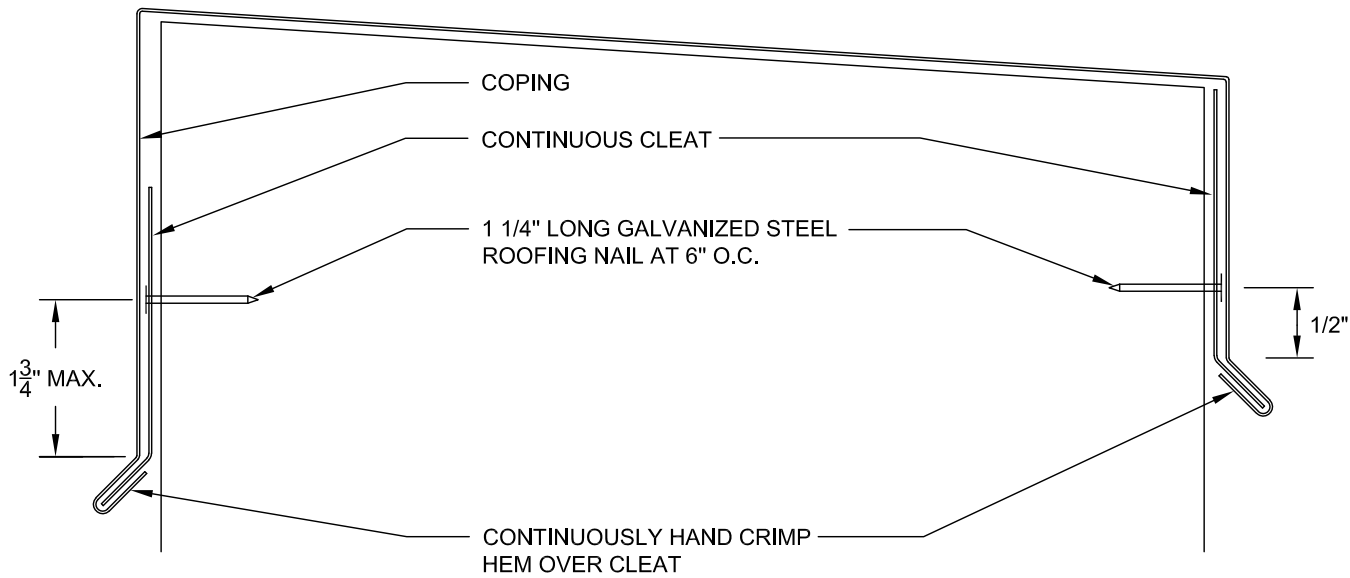


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-12 2/15/21 REV. 10/30/15
		OUTWARD 90 LBS./SQ. FT.	UPWARD 150 LBS./SQ. FT.	
NRCA UL ES-1 CERTIFICATION				

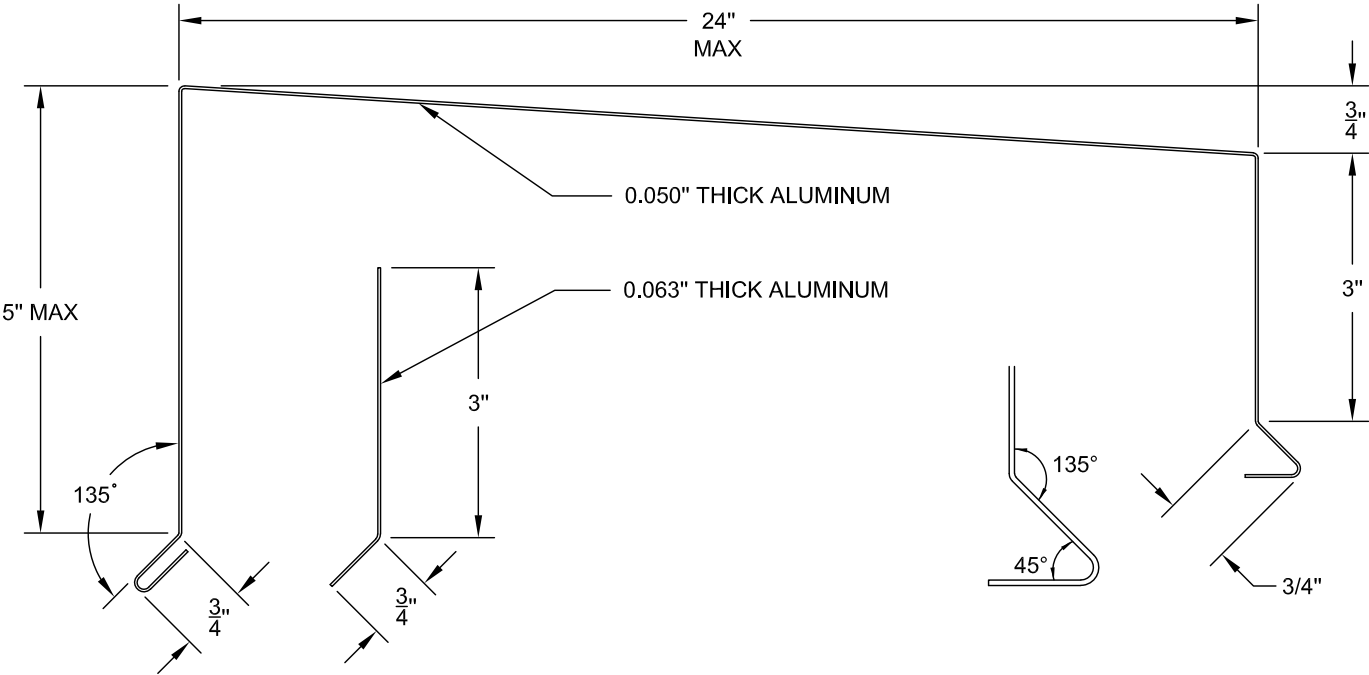


FABRICATION

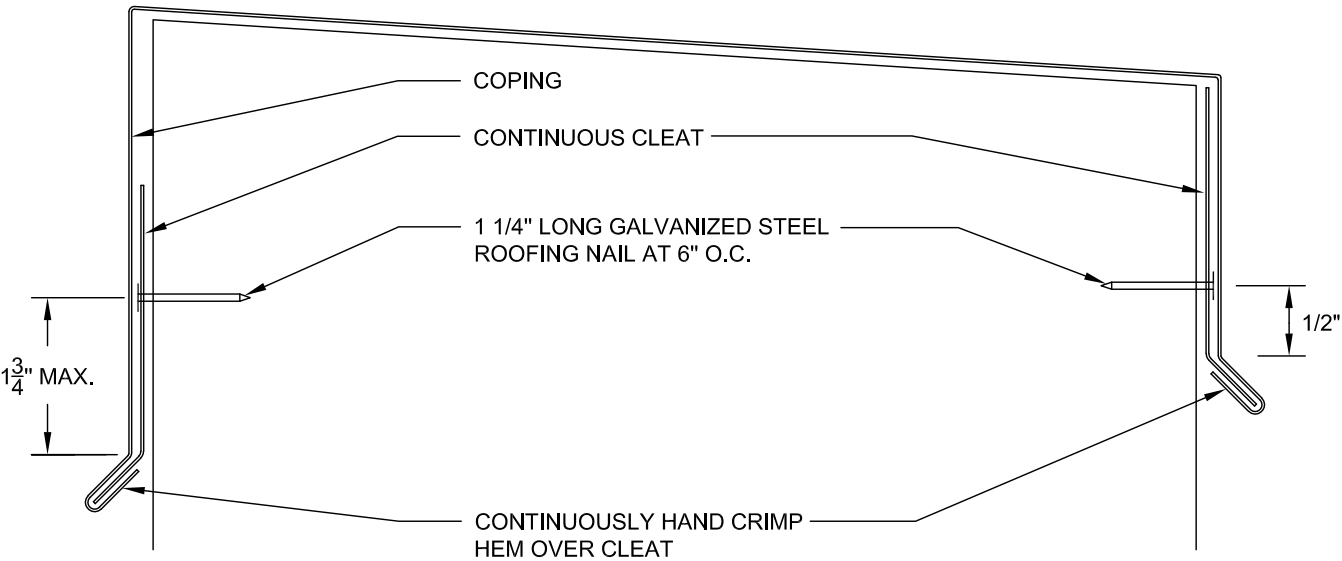


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 0.050" ALUMINUM	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-13 2/15/21 REV. 2/6/17
NRCA UL ES-1 CERTIFICATION		OUTWARD 120 LBS./SQ. FT.	UPWARD 200 LBS./SQ. FT.	

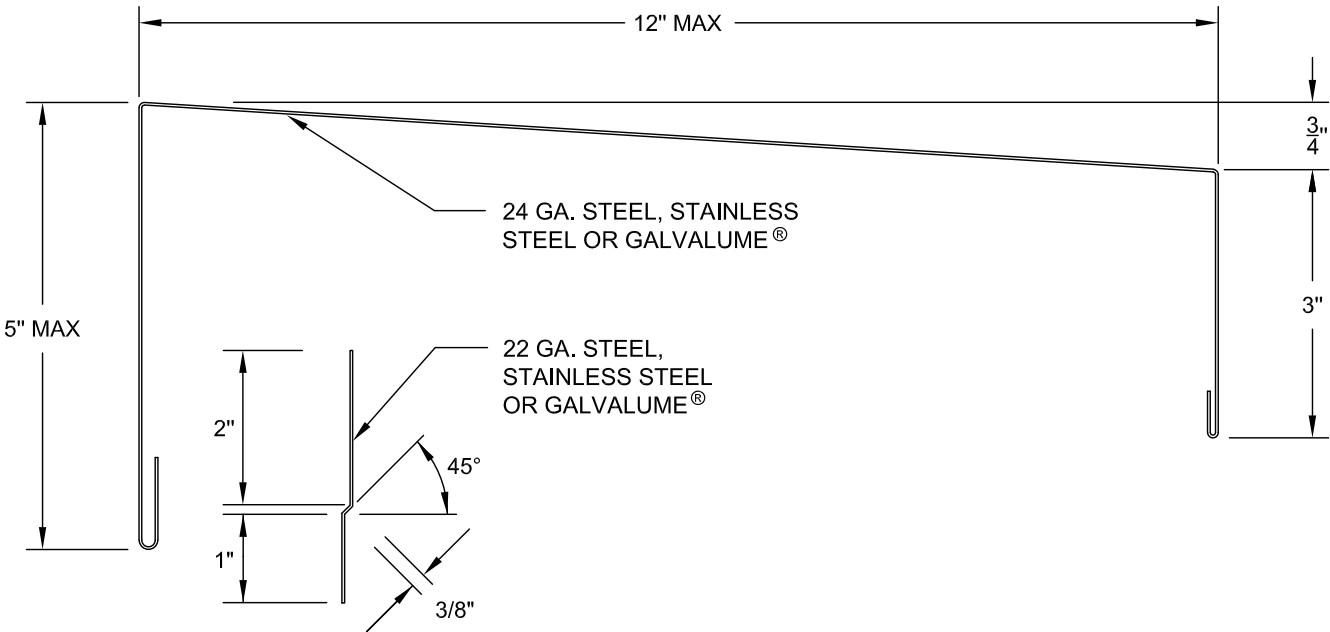


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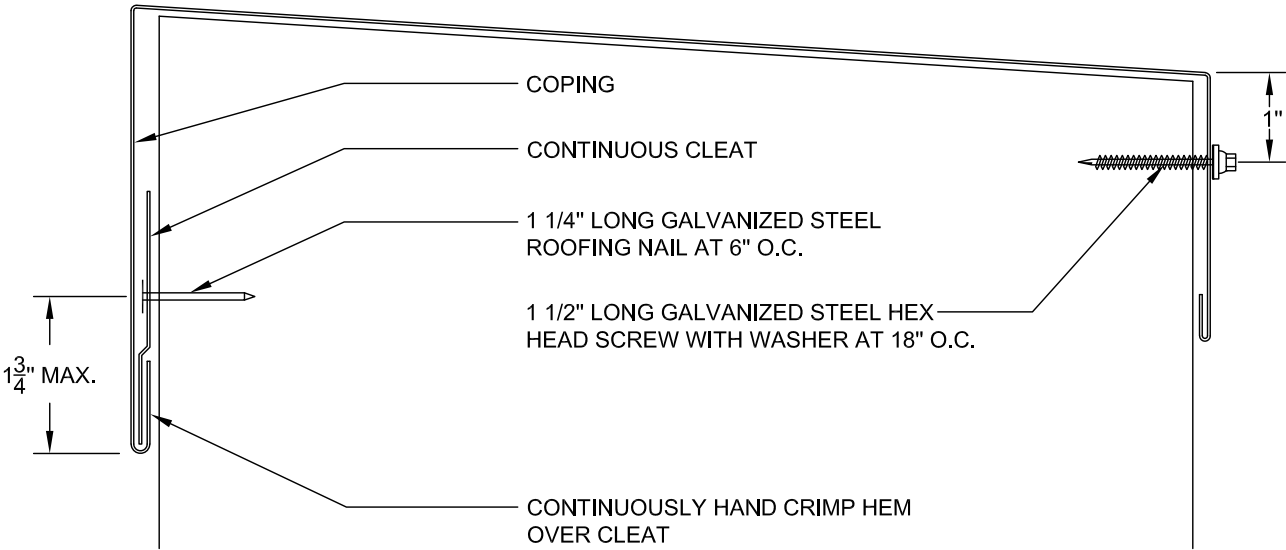


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-6	COPING WITH FLAT DRIP • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-14 2/15/21 REV. 10/30/15
		OUTWARD 235 LBS./SQ. FT.	UPWARD 390 LBS./SQ. FT.	
NRCA UL ES-1 CERTIFICATION				

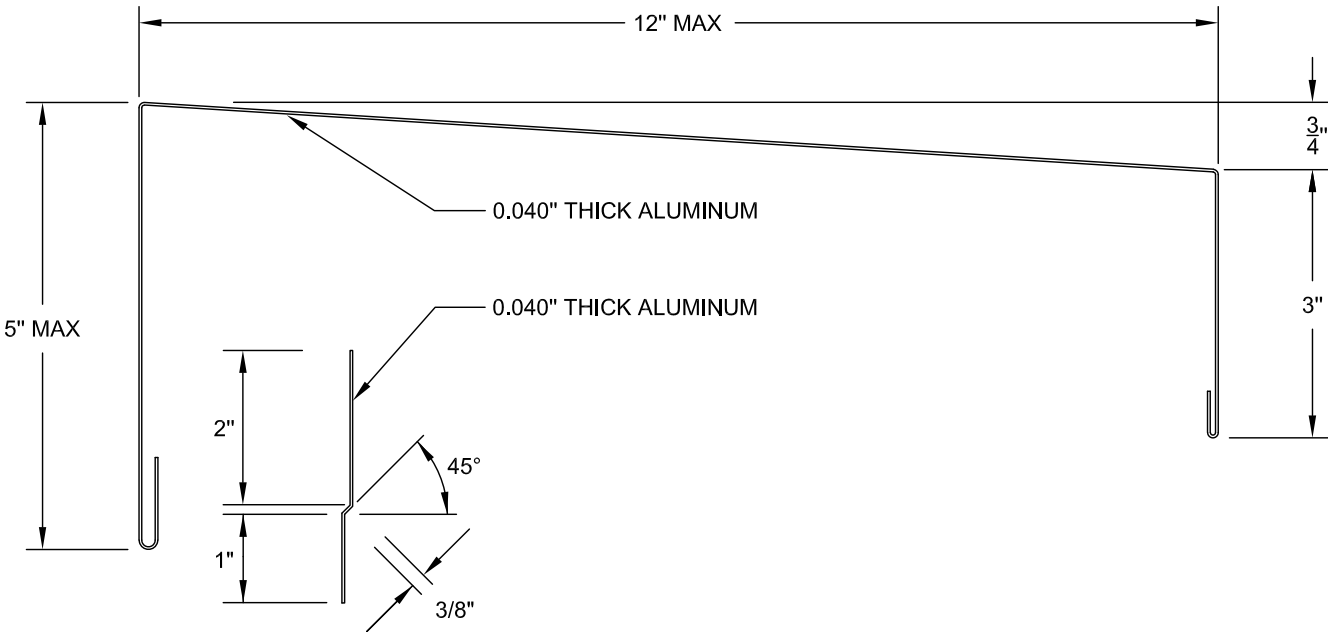


FABRICATION

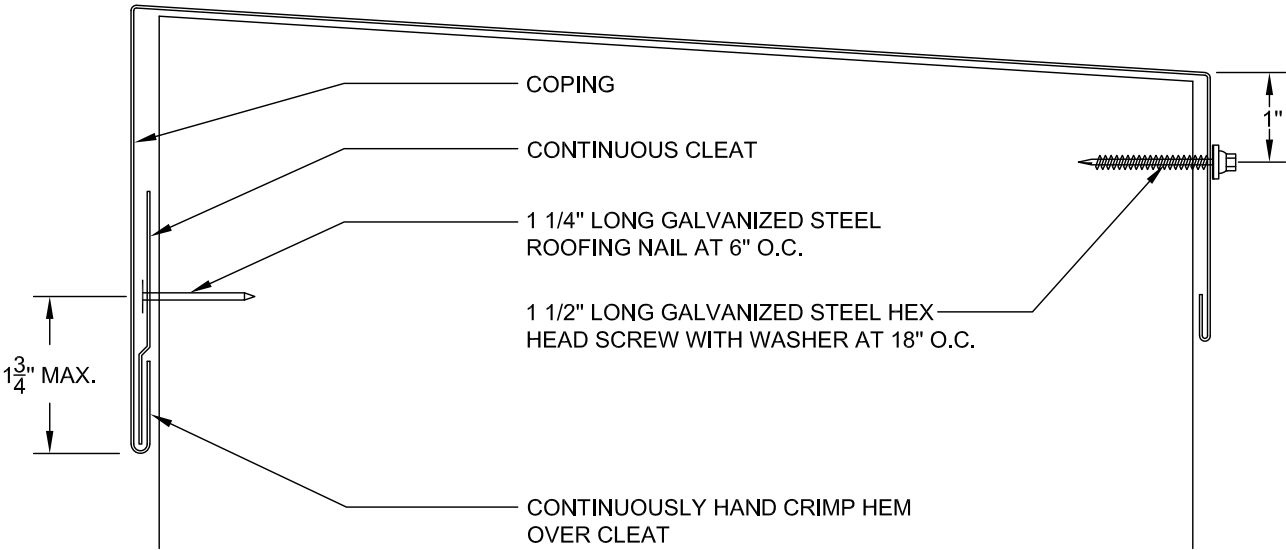


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-6	COPING WITH FLAT DRIP • 0.040" ALUMINUM	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-15 2/15/21 REV. 2/6/17
NRCA UL ES-1 CERTIFICATION		OUTWARD 225 LBS./SQ. FT.	UPWARD 400 LBS./SQ. FT.	

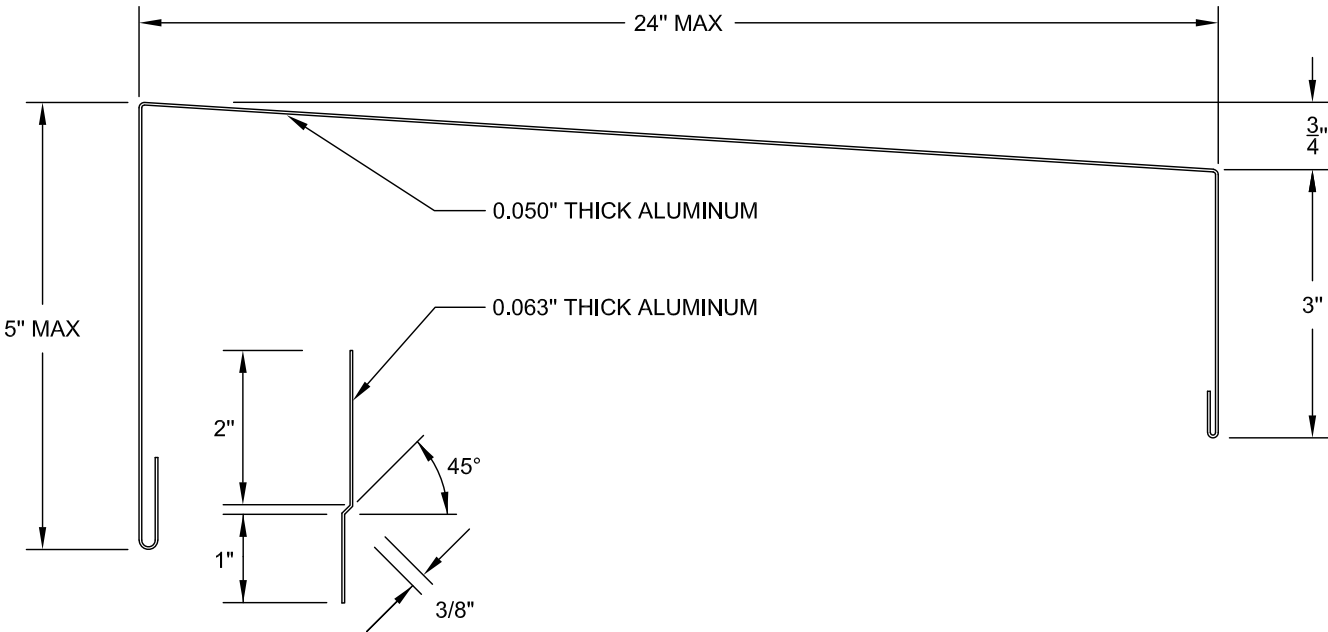


FABRICATION

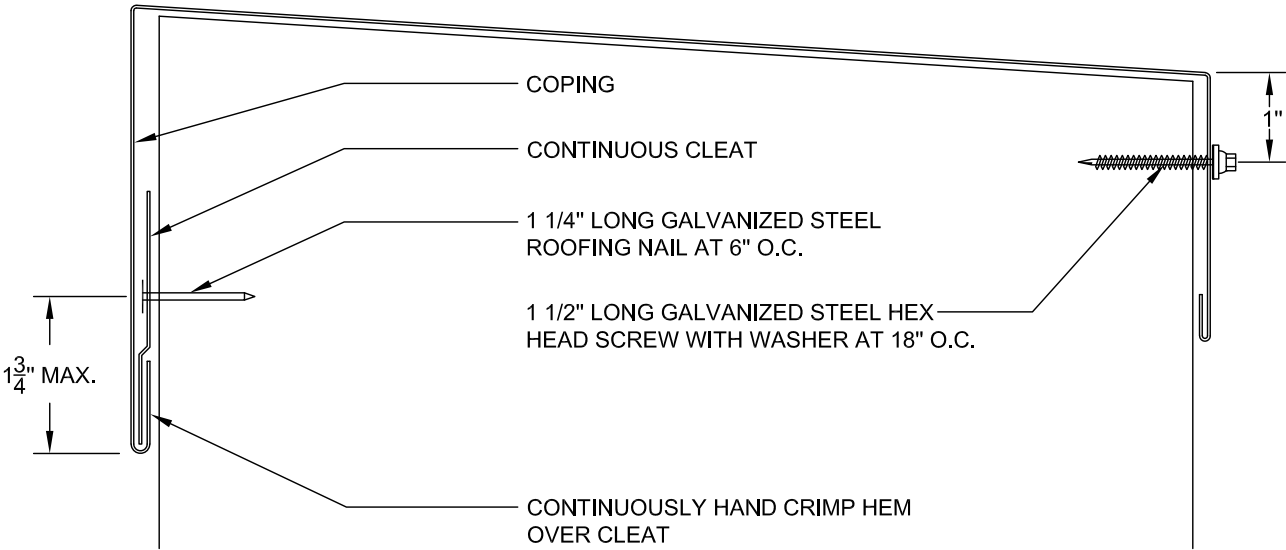


INSTALLATION

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-6	COPING WITH FLAT DRIP • 0.050" ALUMINUM	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-19 2/15/21 REV. 2/6/17
NRCA UL ES-1 CERTIFICATION		OUTWARD 90 LBS./SQ. FT.	UPWARD 150 LBS./SQ. FT.	



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 24 GA. STEEL
- 24 GA. STAINLESS STEEL
- 24 GA. GALVALUME®

**ANSI/SPRI ES-1
TESTED RESISTANCE****OUTWARD**

104 LBS./SQ. FT.

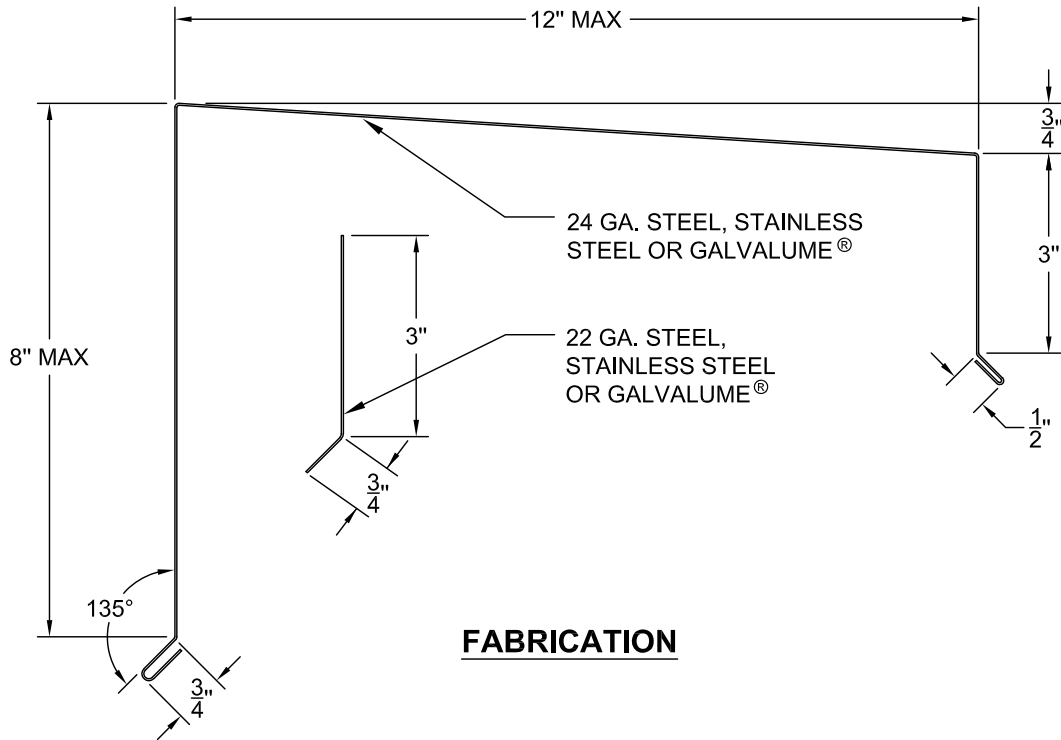
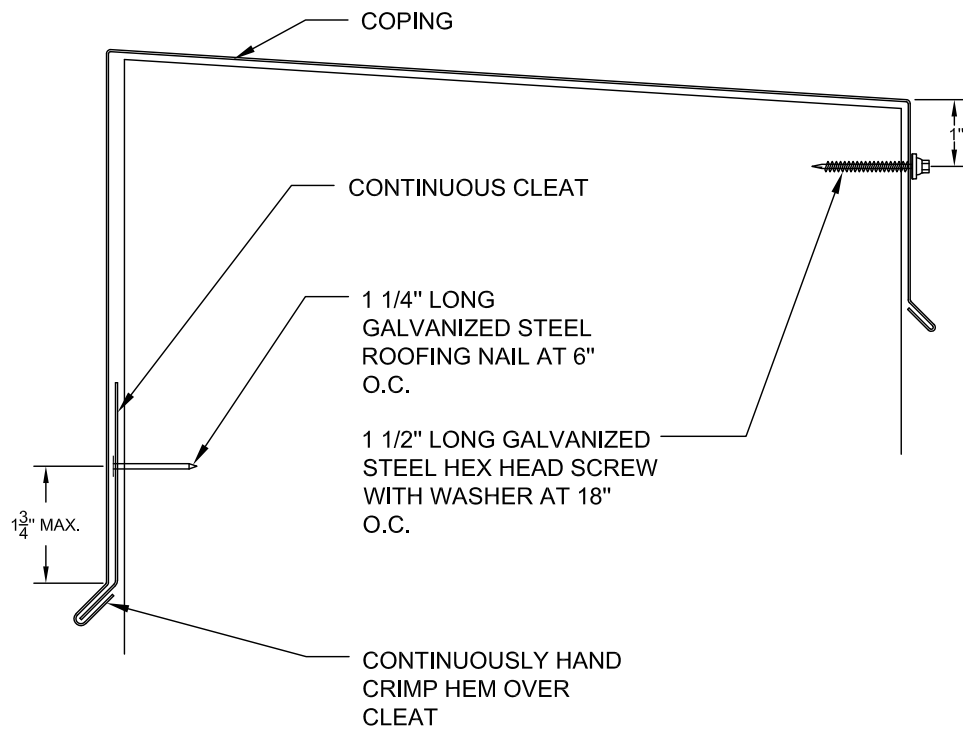
UPWARD

180 LBS./SQ. FT.

UL-38

2/15/21 REV.

8/31/17

**FABRICATION****INSTALLATION**

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 0.040" ALUMINUM

**ANSI/SPRI ES-1
TESTED RESISTANCE****OUTWARD**

127 LBS./SQ. FT.

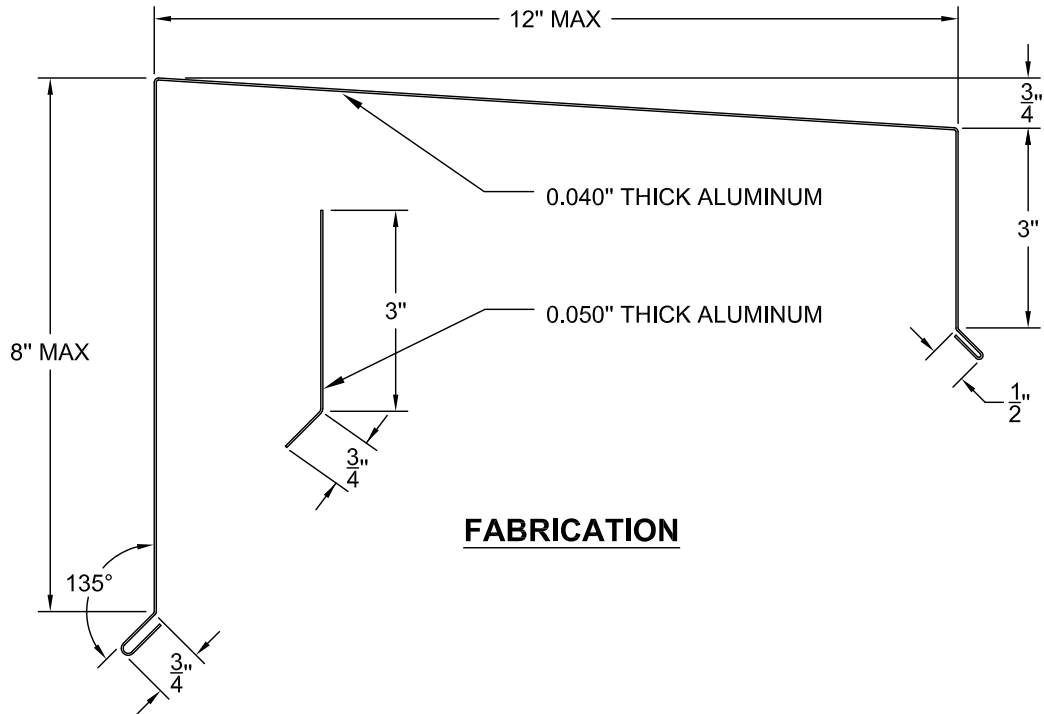
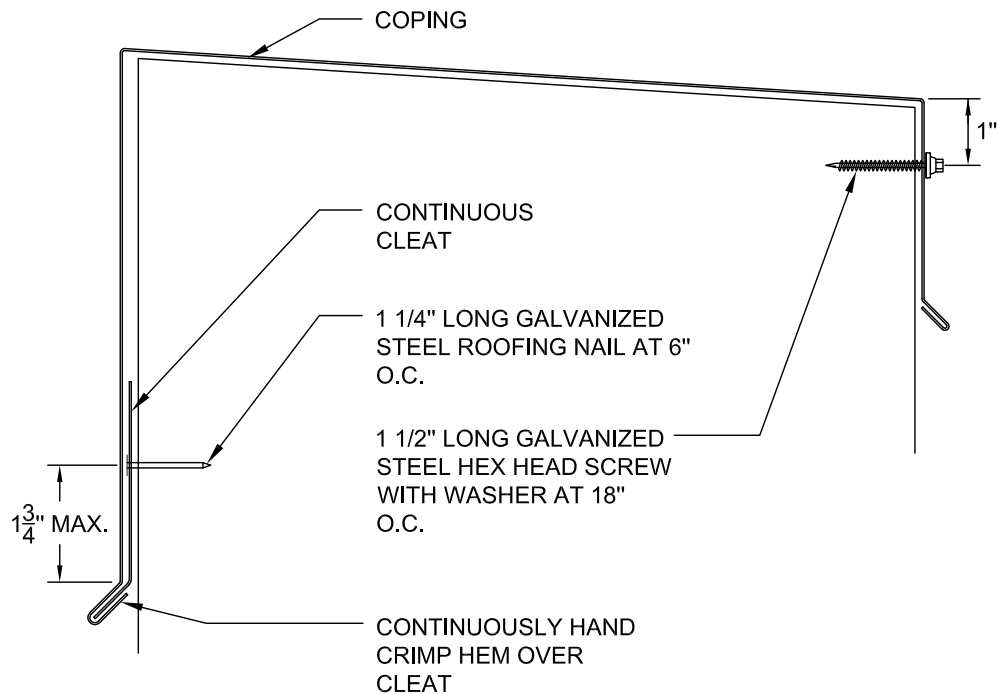
UPWARD

220 LBS./SQ. FT.

UL-39

2/15/21 REV.

8/31/17

**FABRICATION****INSTALLATION**

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 24 GA. STEEL
- 24 GA. STAINLESS STEEL
- 24 GA. GALVALUME®

**ANSI/SPRI ES-1
TESTED RESISTANCE****OUTWARD**

98 LBS./SQ. FT.

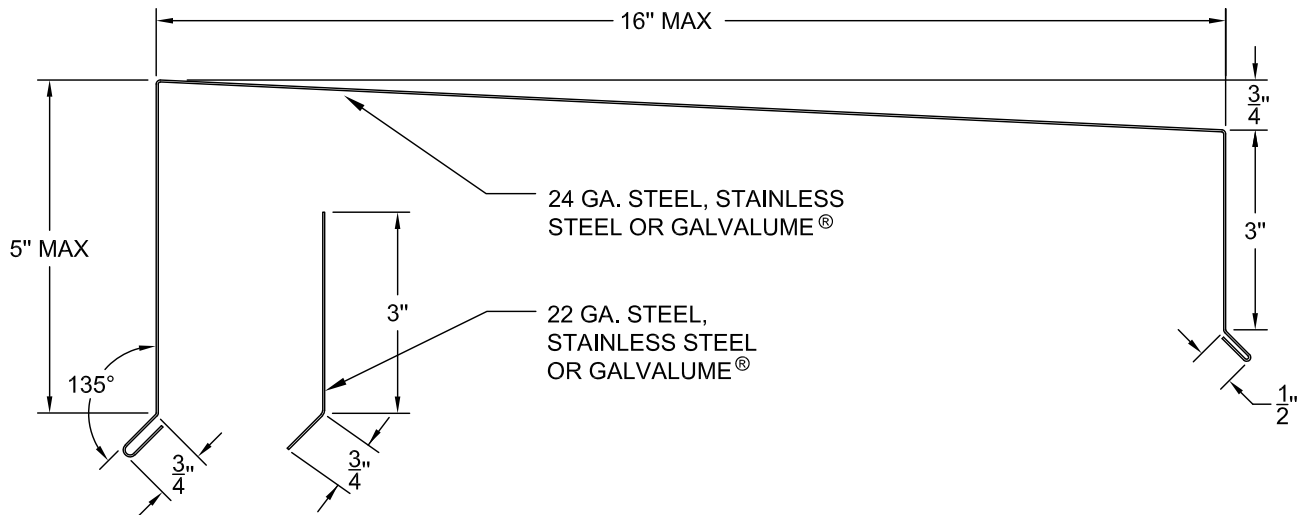
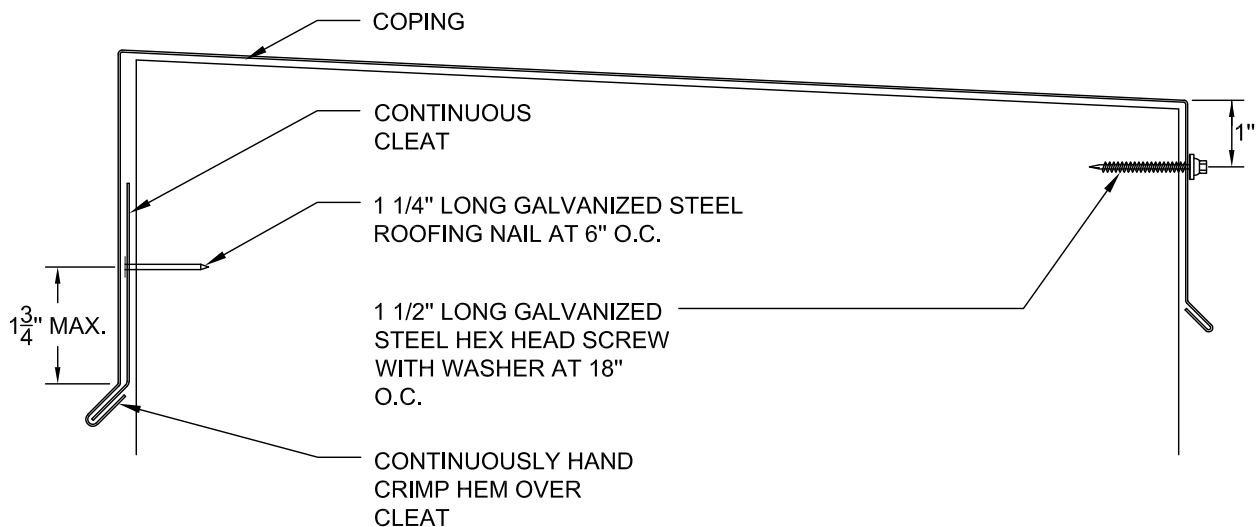
UPWARD

170 LBS./SQ. FT.

UL-40

2/15/21 REV.

8/31/17

**FABRICATION****INSTALLATION**

