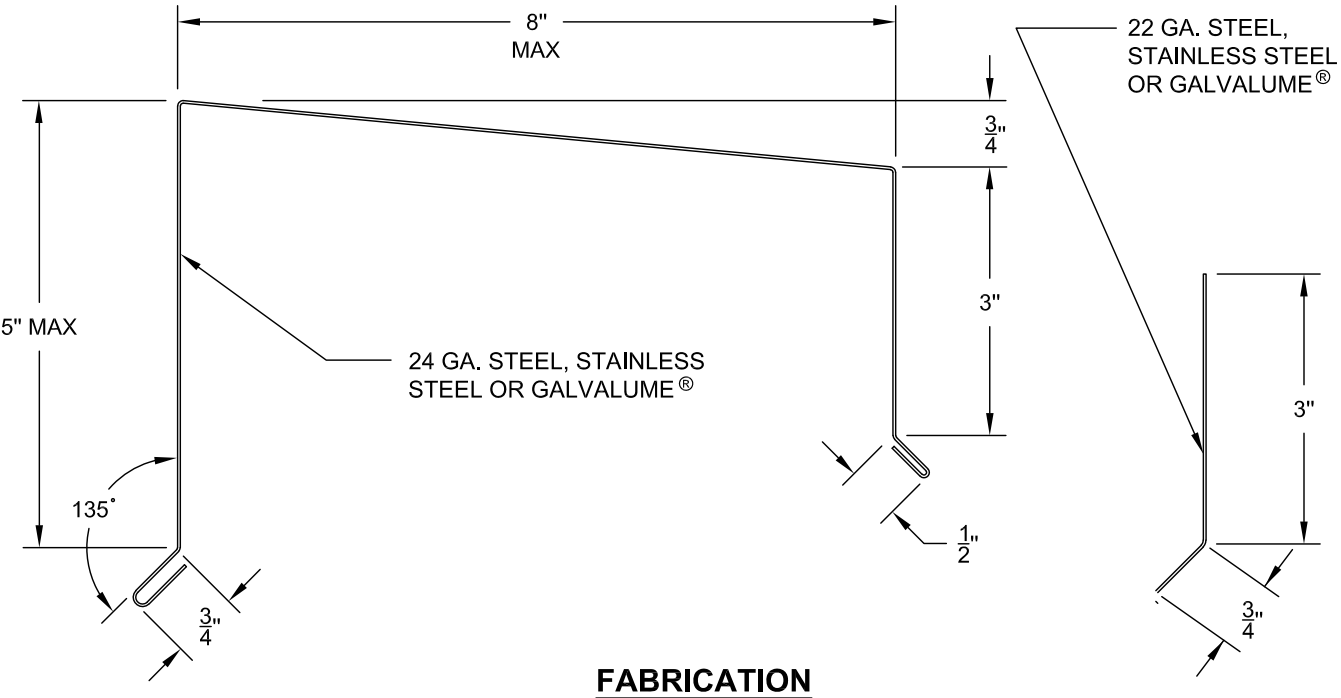
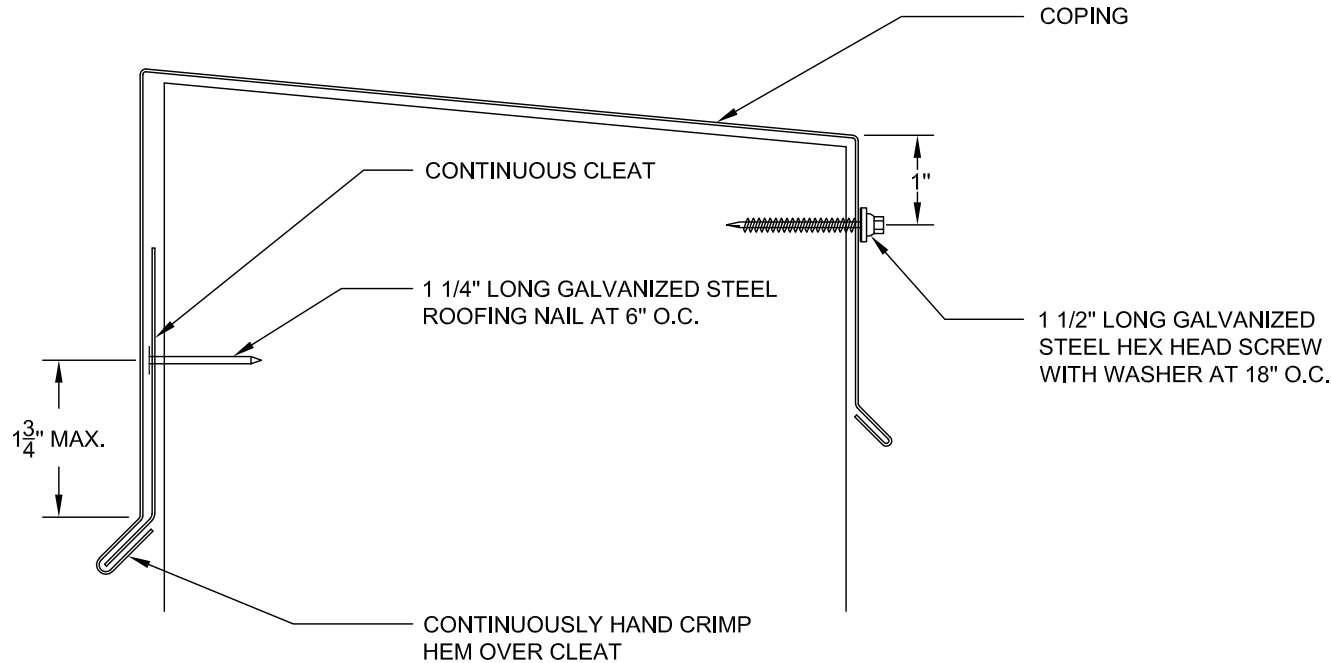


THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-1 2/15/21 REV. 10/30/15
		OUTWARD 190 LBS./SQ. FT.	UPWARD 310 LBS./SQ. FT.	



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL
CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 0.040" ALUMINUM

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD

150 LBS./SQ. FT.

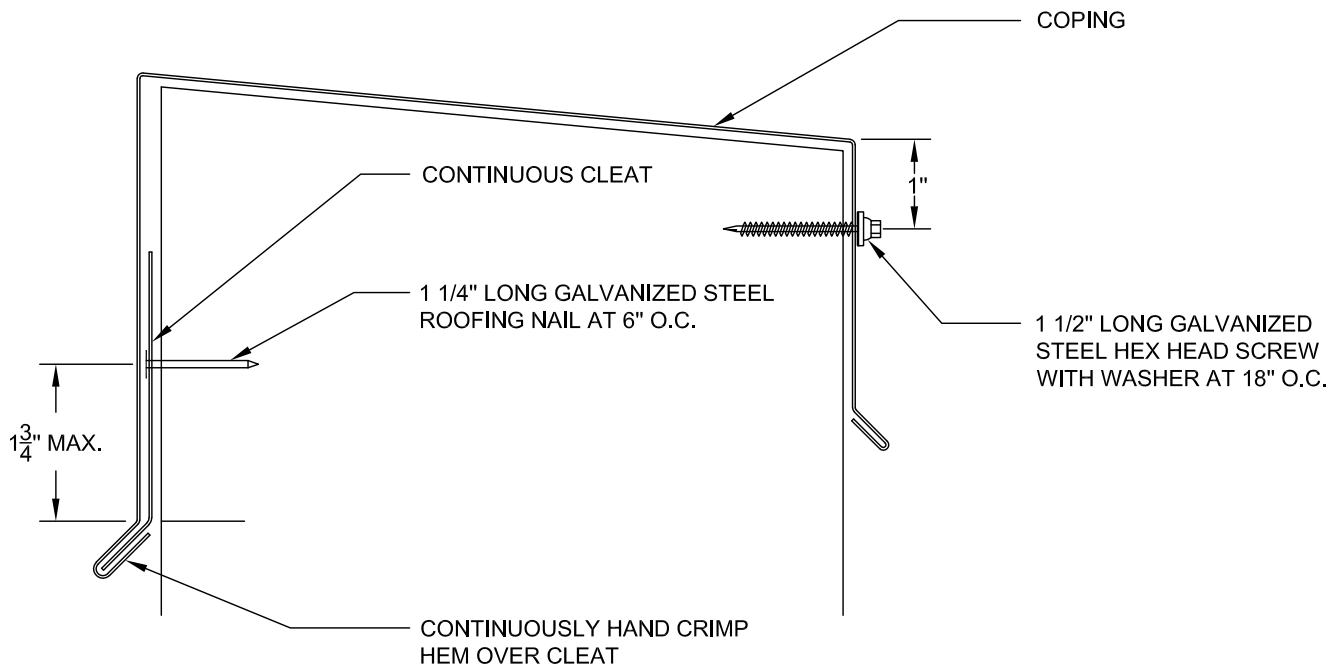
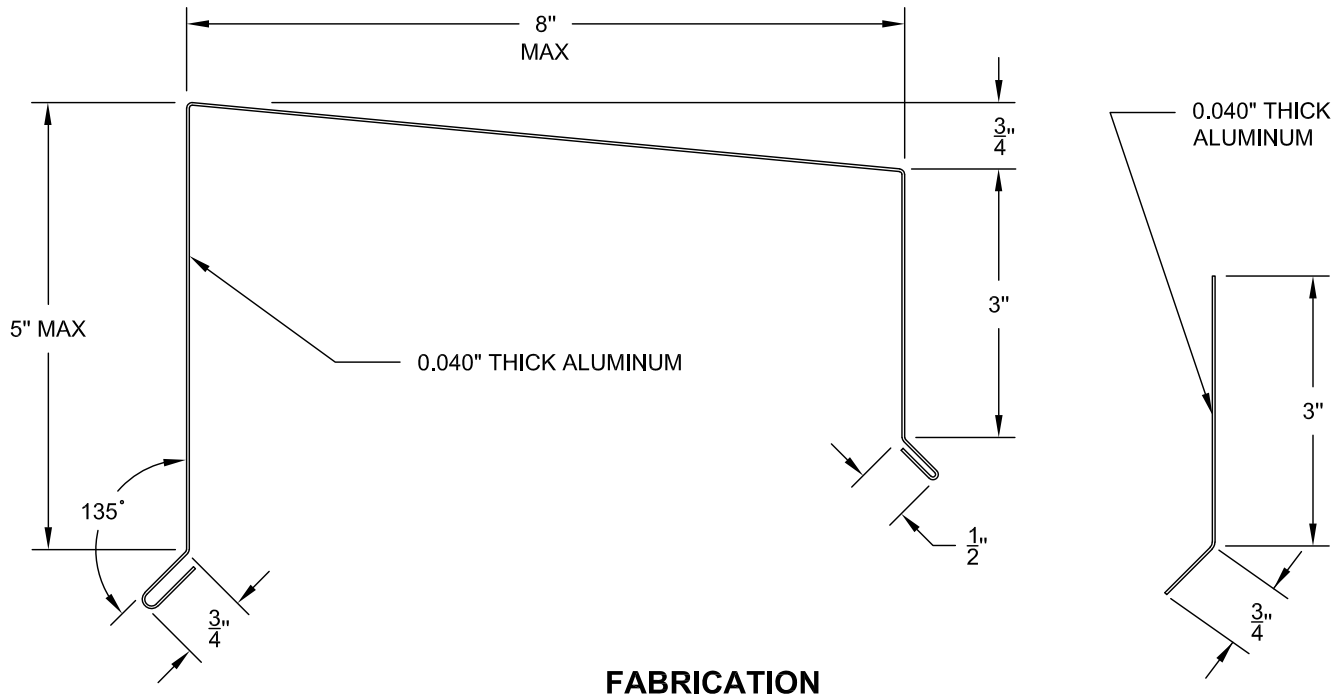
UPWARD

250 LBS./SQ. FT.

UL-2

2/15/21 REV.

2/6/17



THE NRCA ROOFING MANUAL
CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 20 OZ. COPPER

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD

135 LBS./SQ. FT.

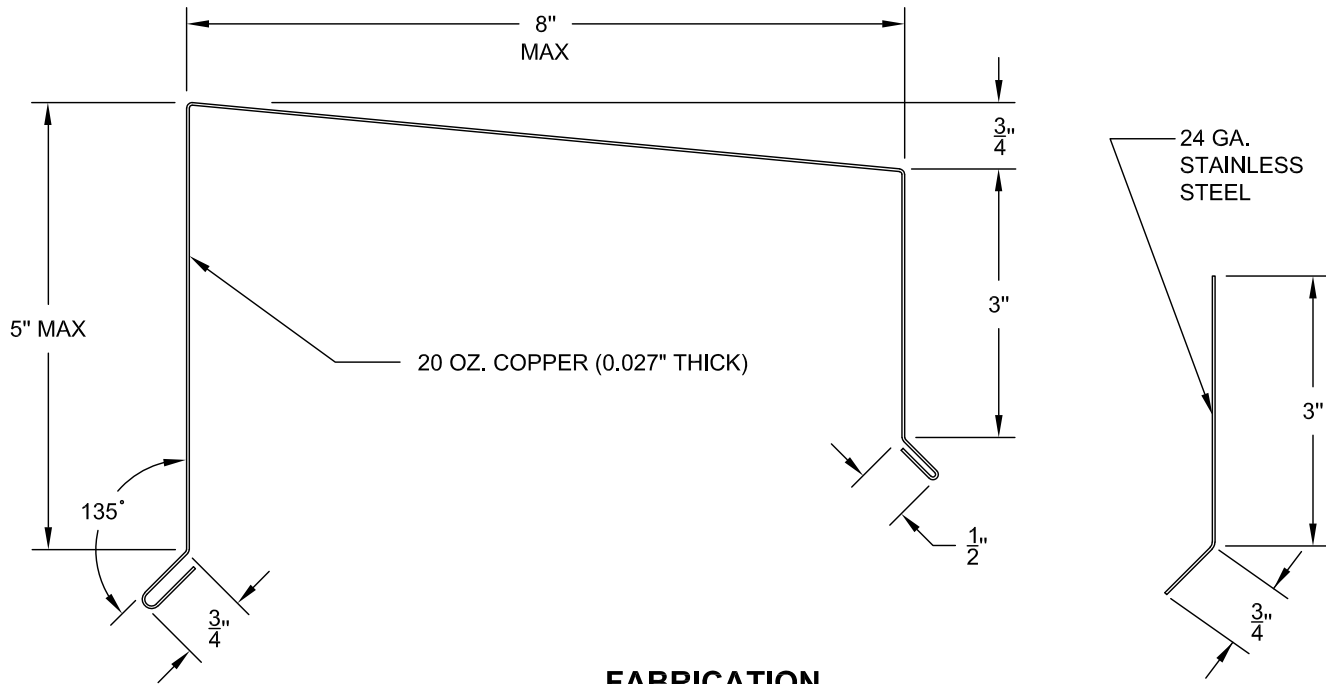
UPWARD

220 LBS./SQ. FT.

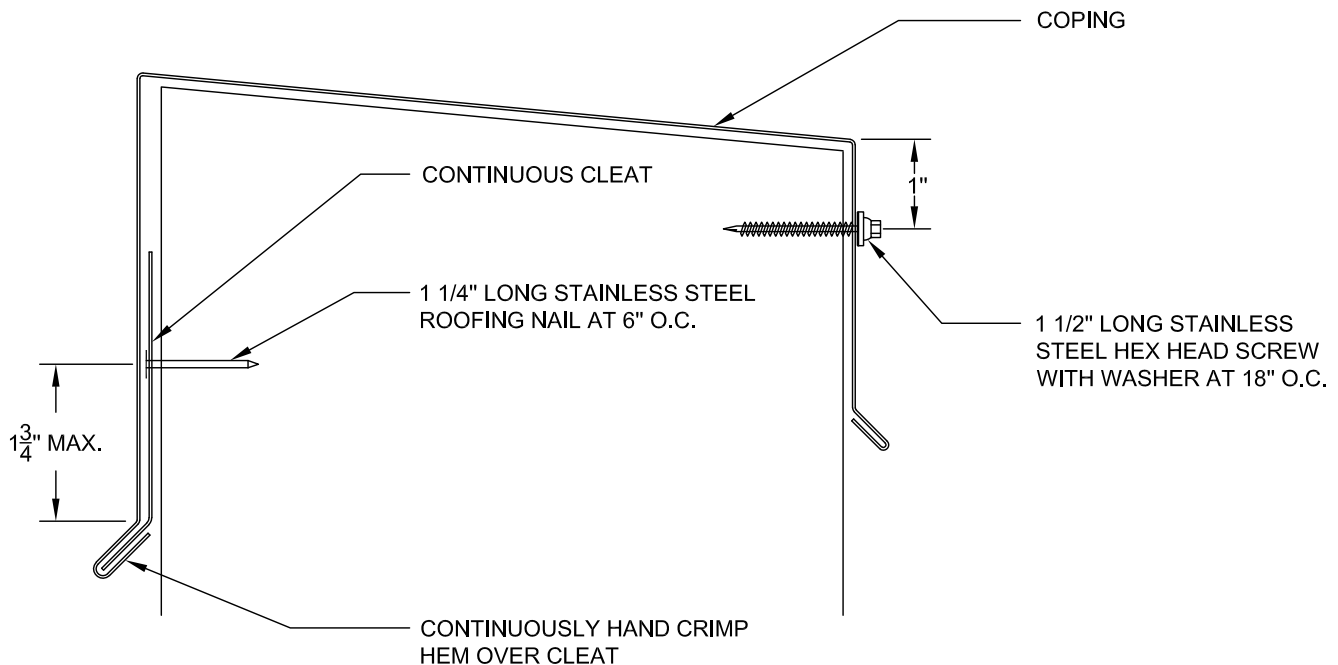
UL-3

2/15/21 REV.

3/1/11

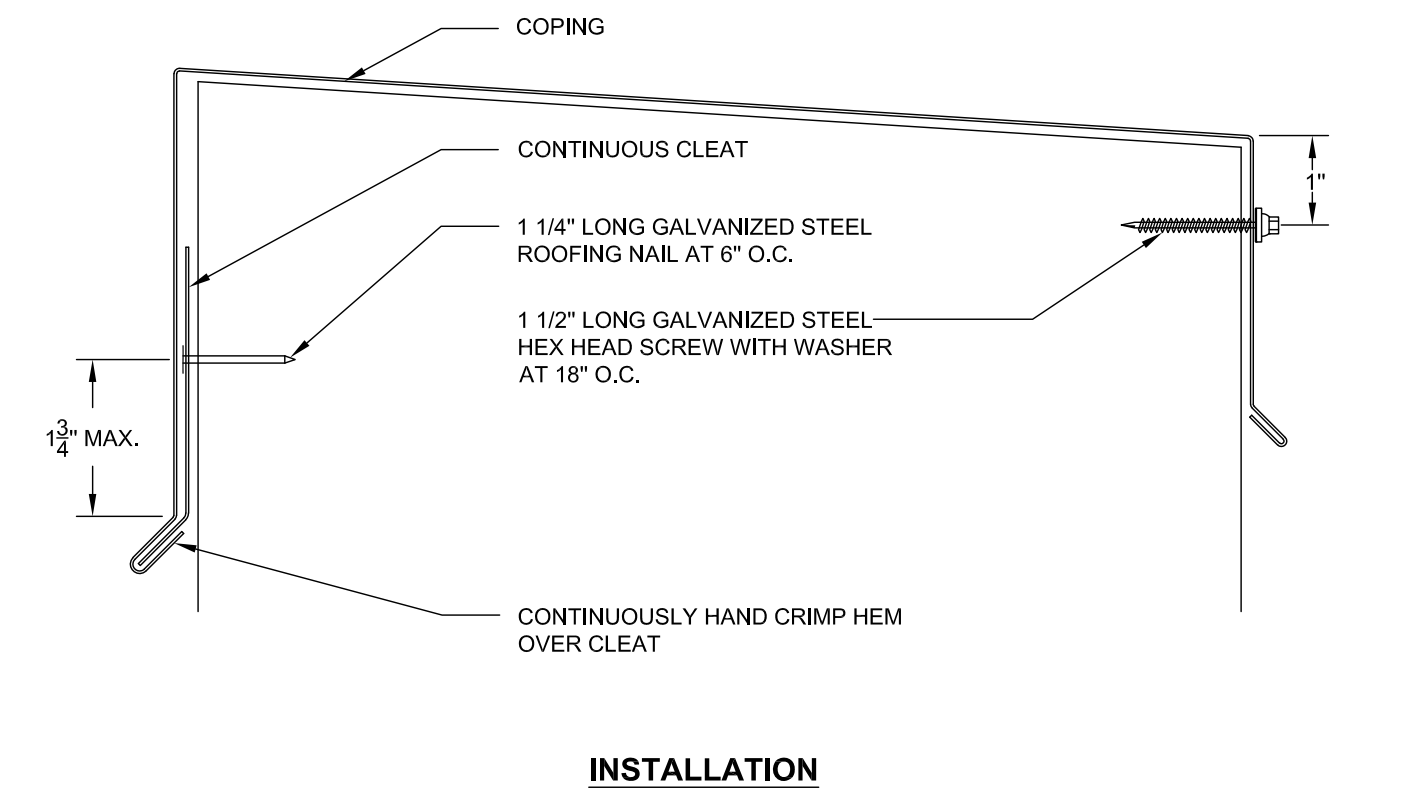
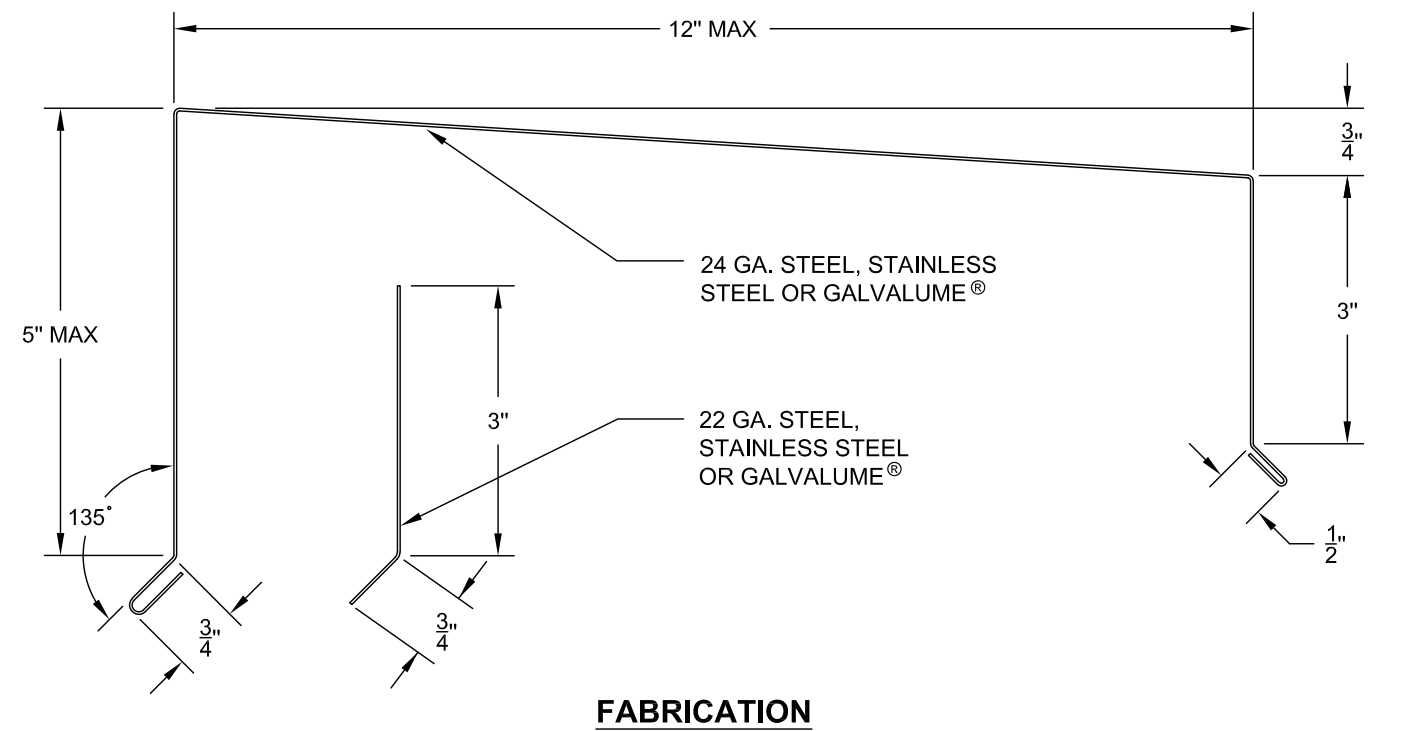


FABRICATION

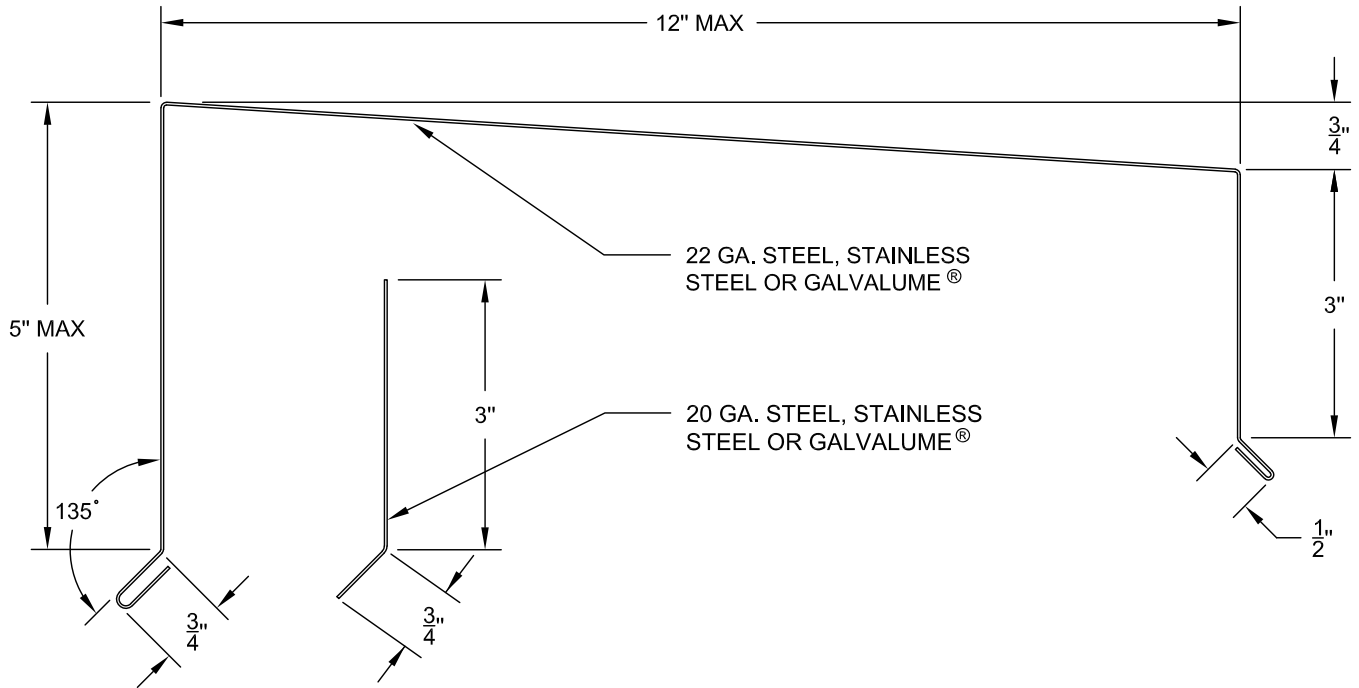


INSTALLATION

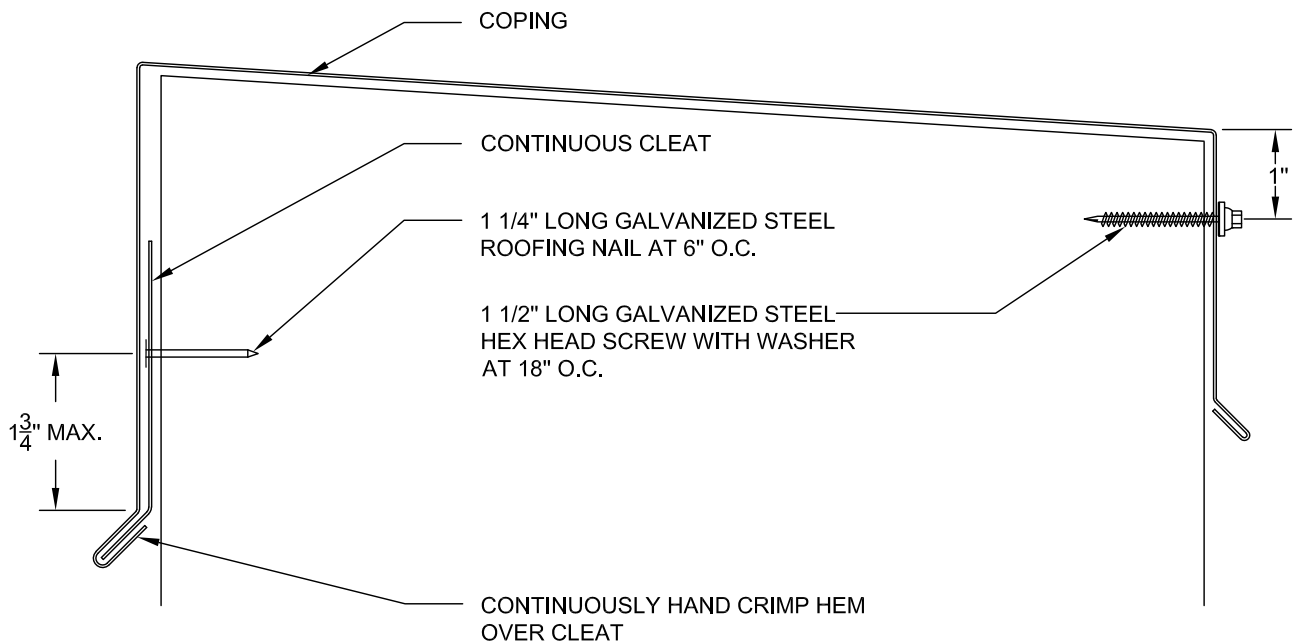
THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-4 2/15/21 REV. 10/30/15
		OUTWARD 265 LBS./SQ. FT.	UPWARD 440 LBS./SQ. FT.	
NRCA UL ES-1 CERTIFICATION				



THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 22 GA. STEEL • 22 GA. STAINLESS STEEL • 22 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-5
		OUTWARD 175 LBS./SQ. FT.	UPWARD 290 LBS./SQ. FT.	
NRCA UL ES-1 CERTIFICATION				



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

• 0.040" ALUMINUM

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD

95 LBS./SQ. FT.

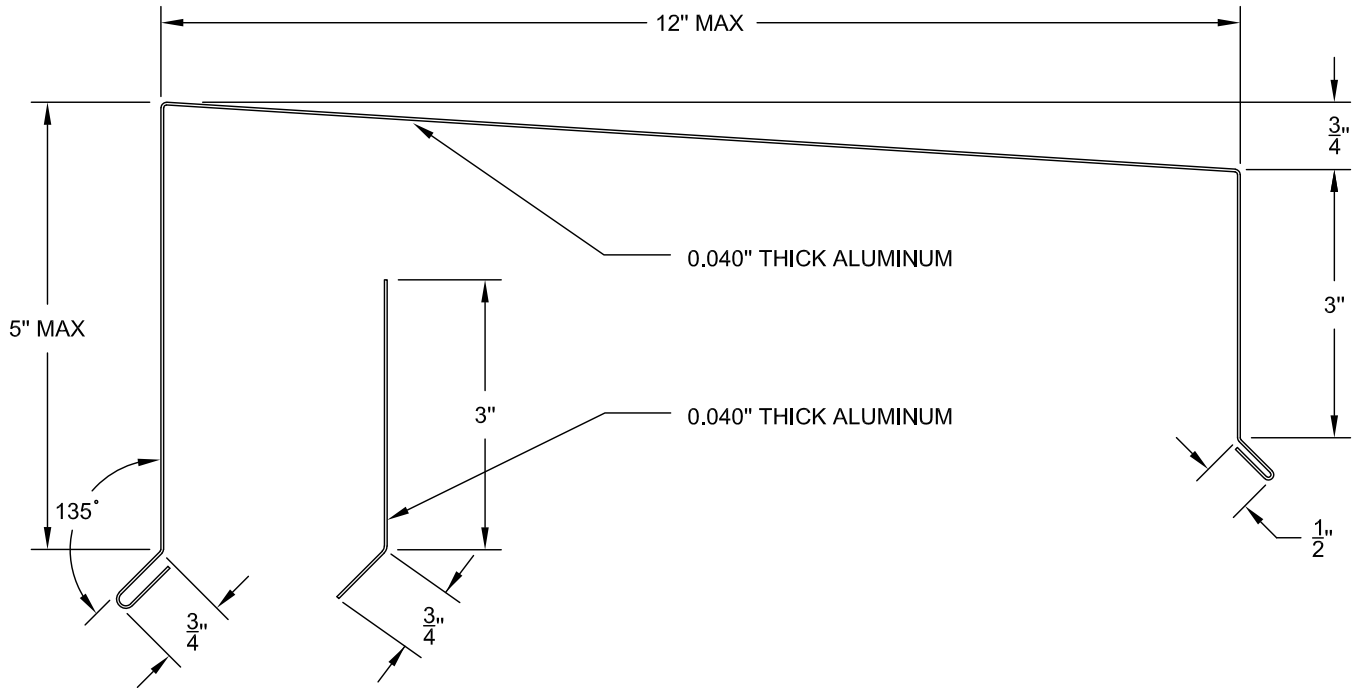
UPWARD

160 LBS./SQ. FT.

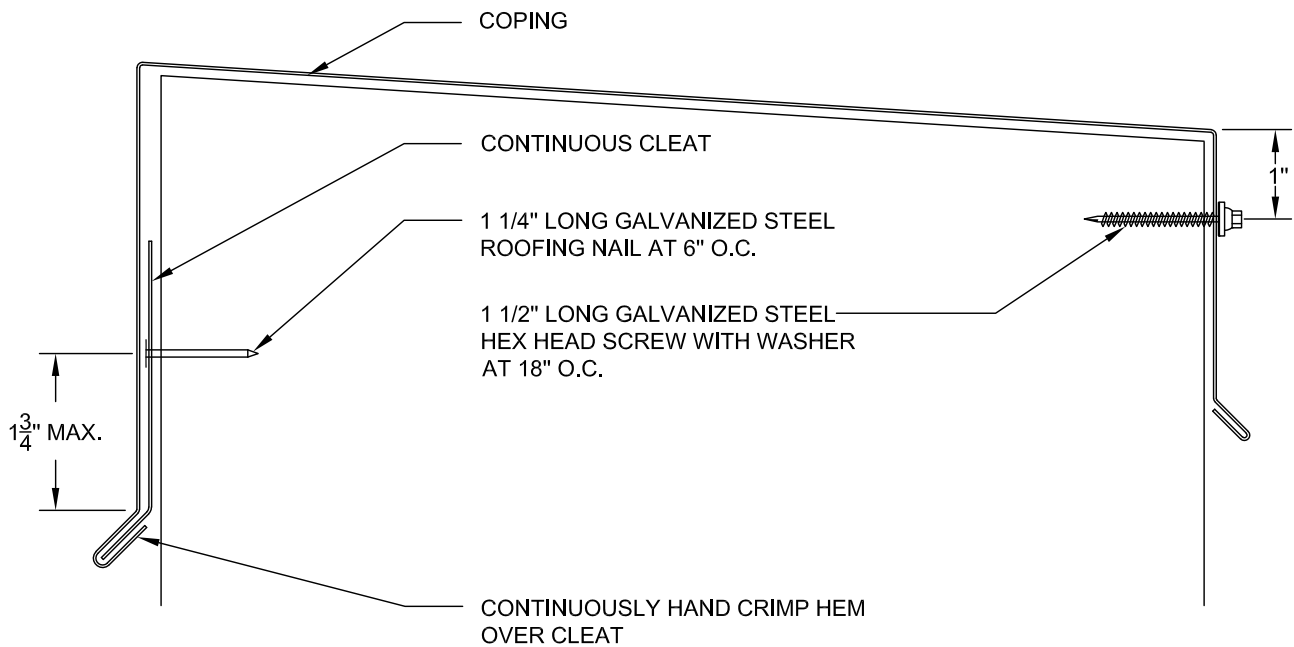
UL-6

2/15/21 REV.

2/6/17



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

• 0.050" ALUMINUM

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD

180 LBS./SQ. FT.

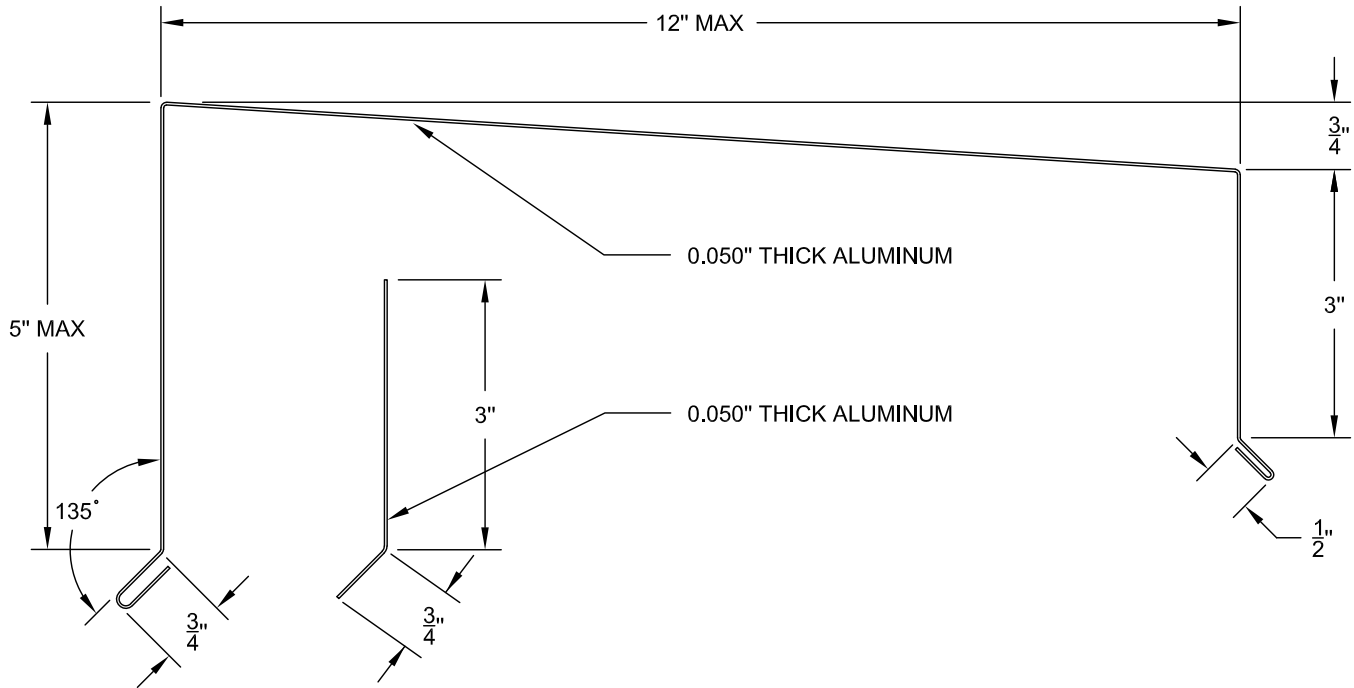
UPWARD

300 LBS./SQ. FT.

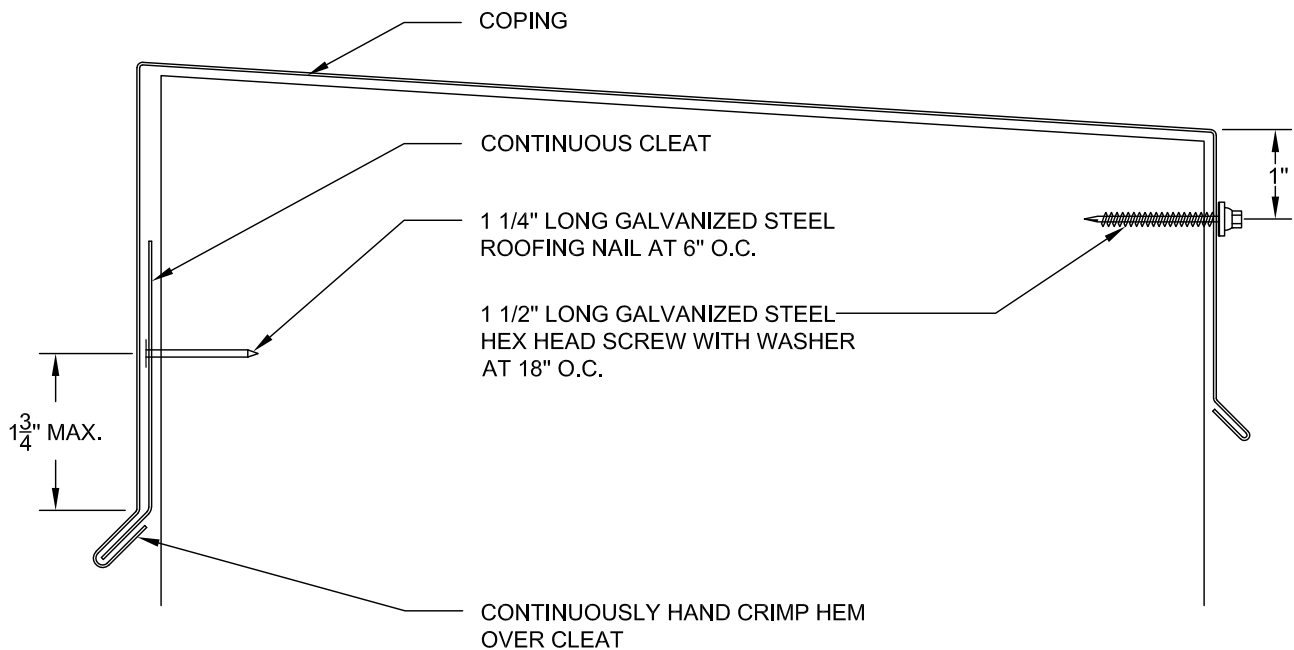
UL-7

2/15/21 REV.

2/6/17

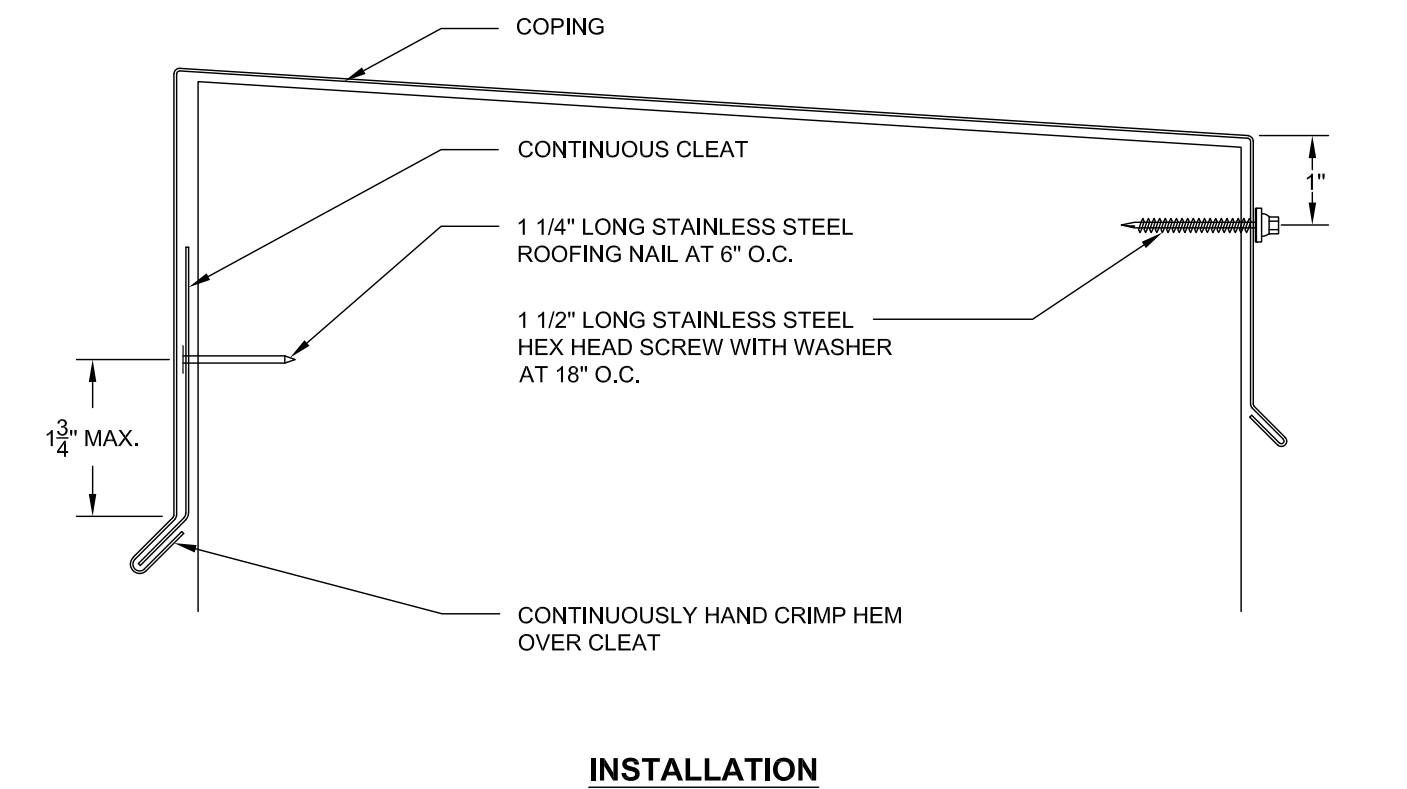
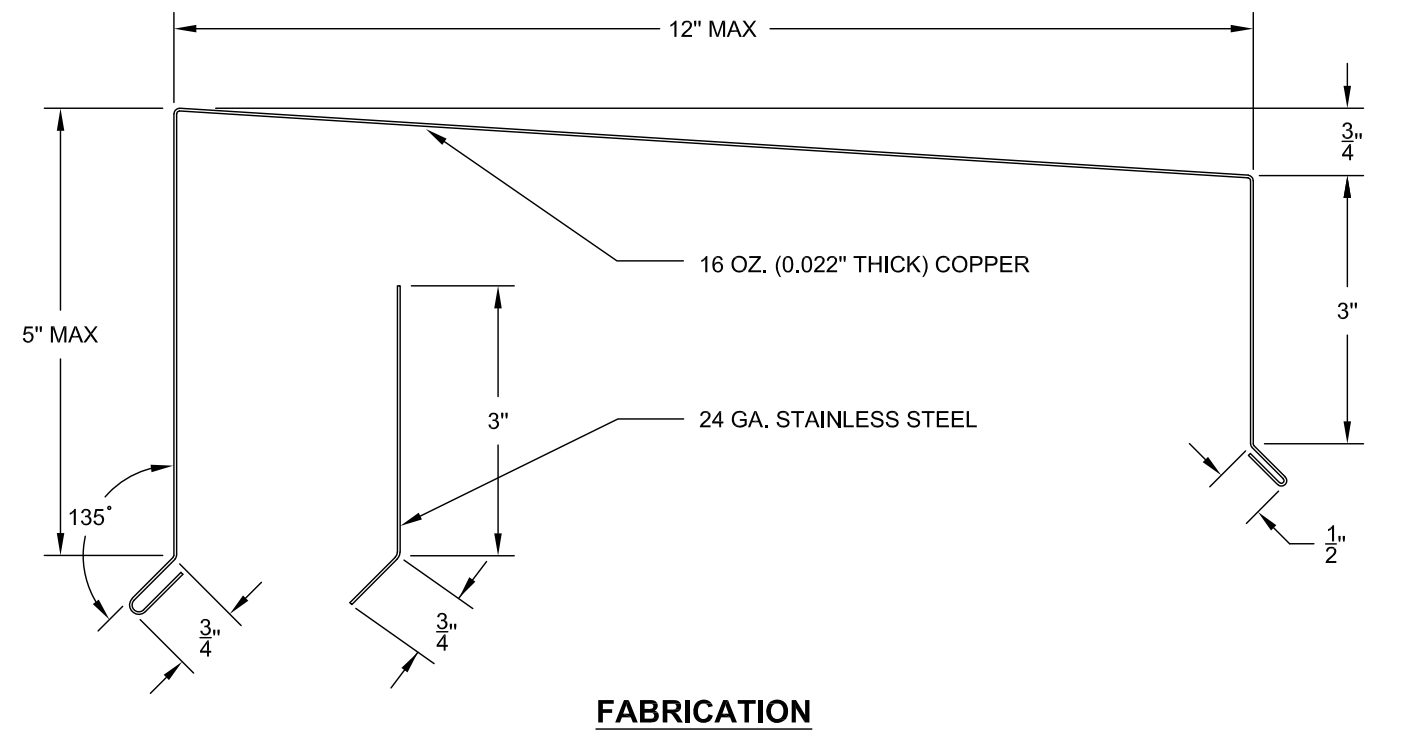


FABRICATION

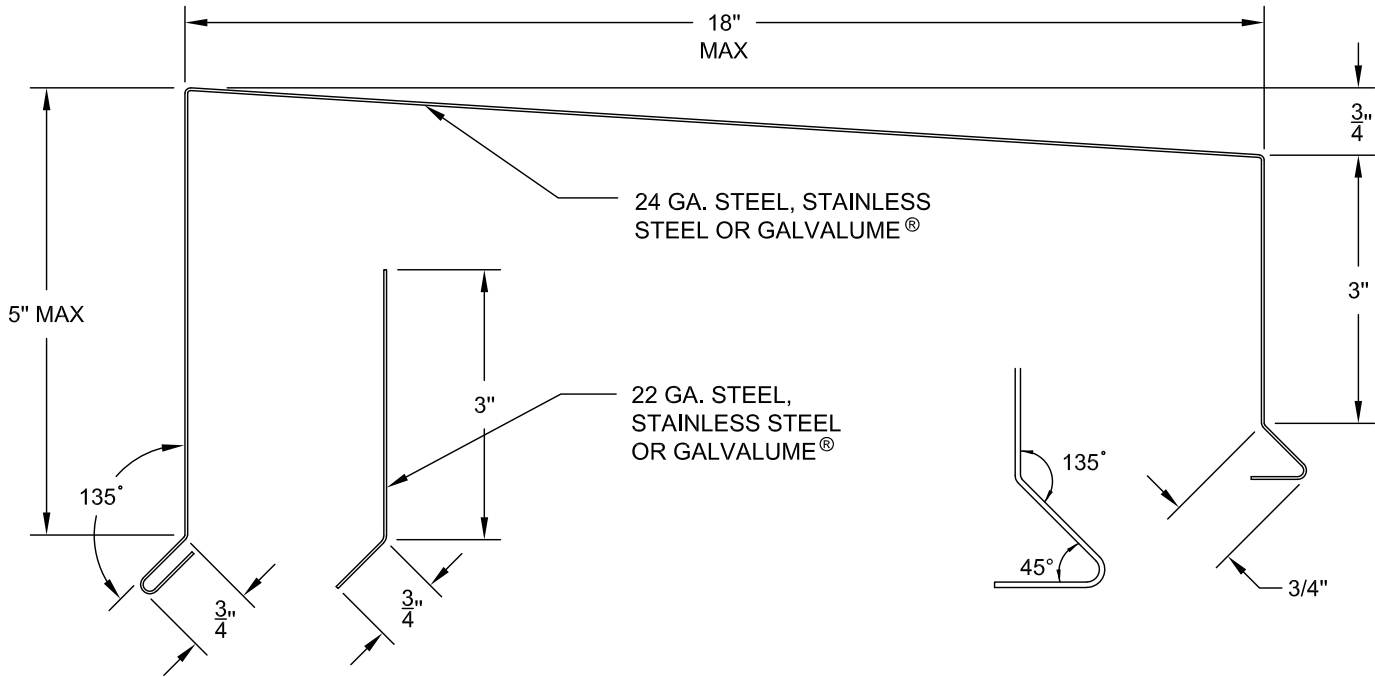


INSTALLATION

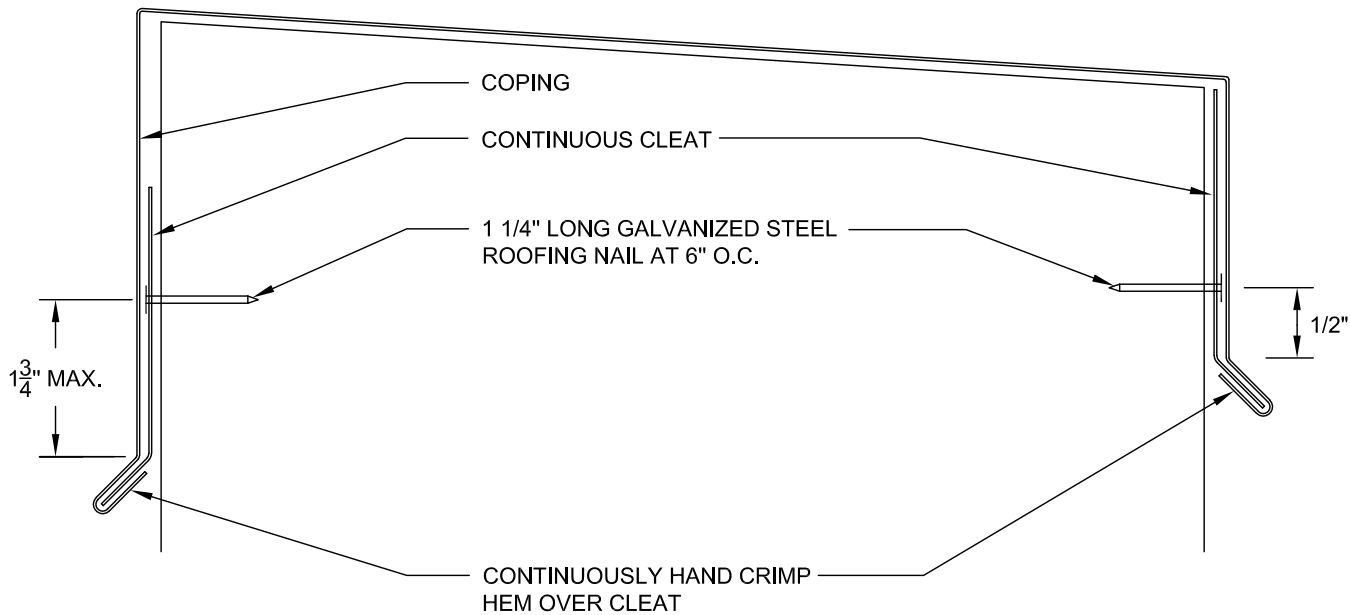
THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 16 OZ. COPPER	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-8 2/15/21 REV. 3/1/11
NRCA UL ES-1 CERTIFICATION		OUTWARD 75 LBS./SQ. FT.	UPWARD 125 LBS./SQ. FT.	



THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-10 2/15/21 REV. 10/30/15
		OUTWARD 145 LBS./SQ. FT.	UPWARD 240 LBS./SQ. FT.	



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

UL PROJECT No. 4792006404

COPING

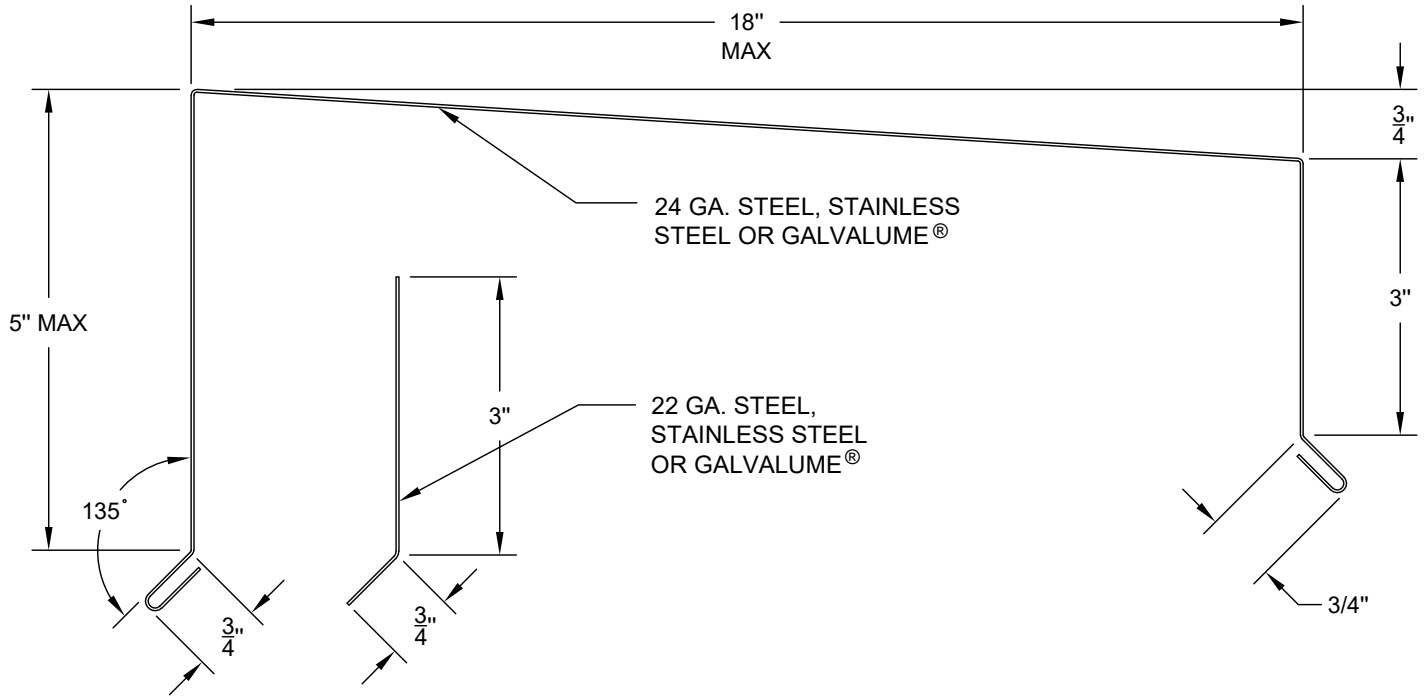
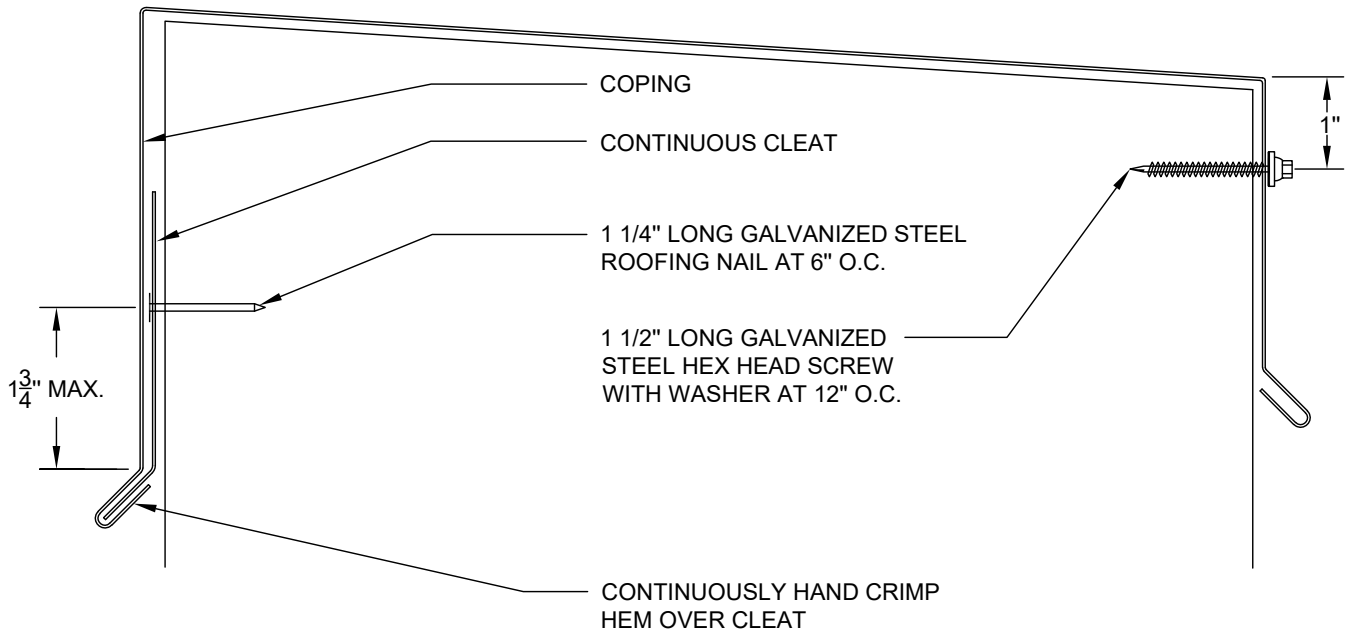
- 24 GA. STEEL
- 24 GA. STAINLESS STEEL
- 24 GA. GALVALUME®

**ANSI/SPRI ES-1
TESTED RESISTANCE**

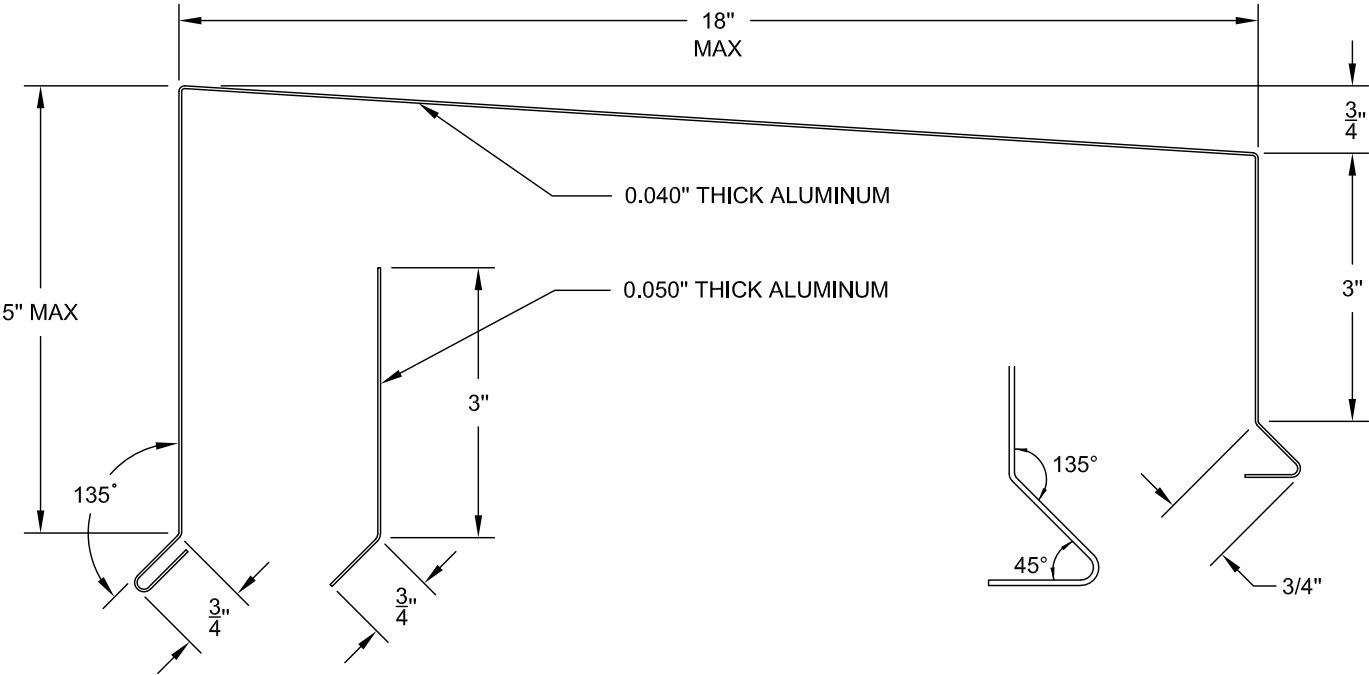
OUTWARD	UPWARD
145 LBS./SQ. FT.	240 LBS./SQ. FT.

UL-10B

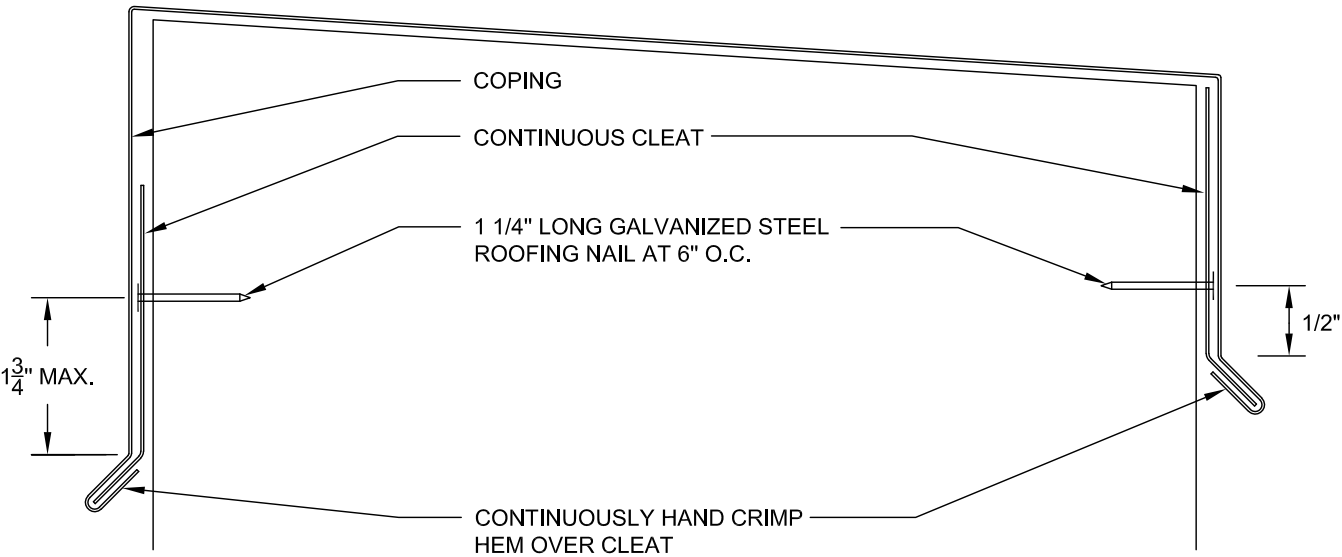
11/21/25

**FABRICATION****INSTALLATION**

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 0.040" ALUMINUM	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-11 2/15/21 REV. 2/6/17
NRCA UL ES-1 CERTIFICATION		OUTWARD 145 LBS./SQ. FT.	UPWARD 240 LBS./SQ. FT.	



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

UL PROJECT No. 4792006404

COPING

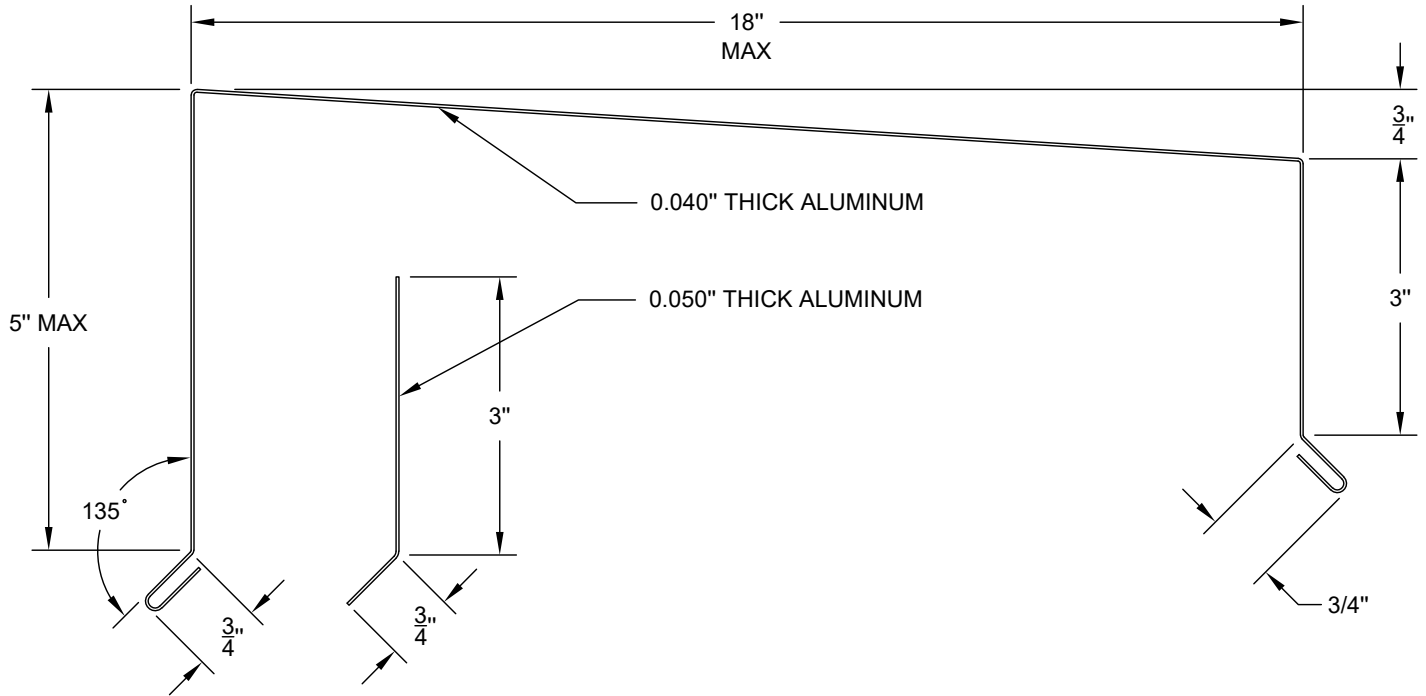
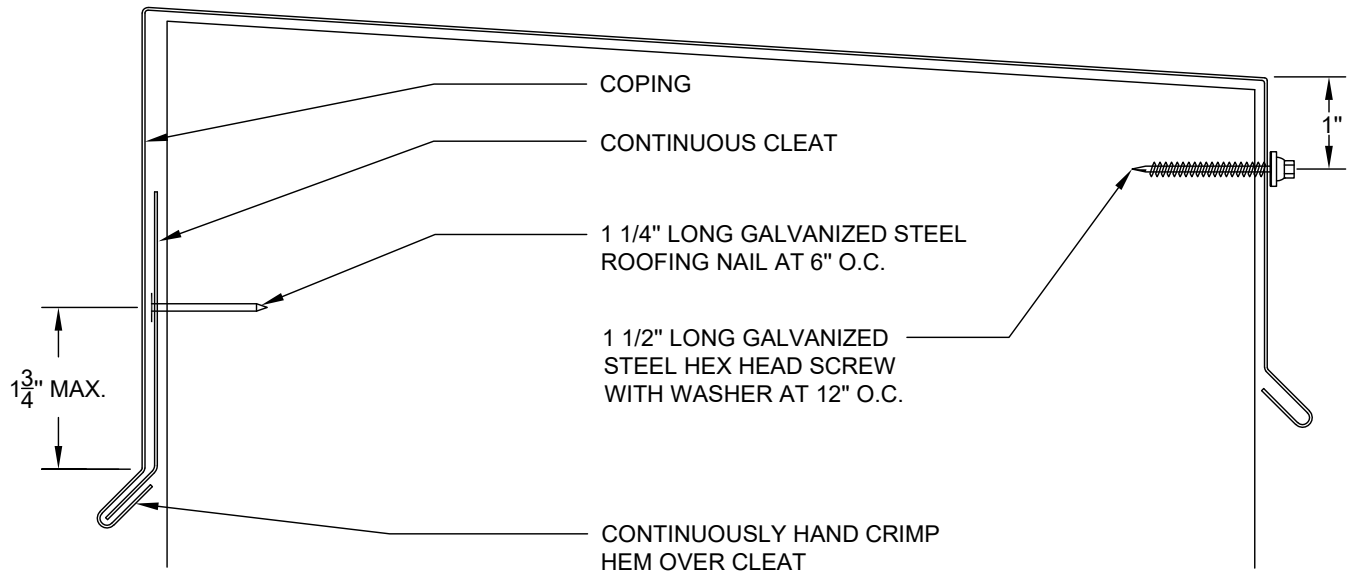
• 0.040" ALUMINUM

**ANSI/SPRI ES-1
TESTED RESISTANCE**

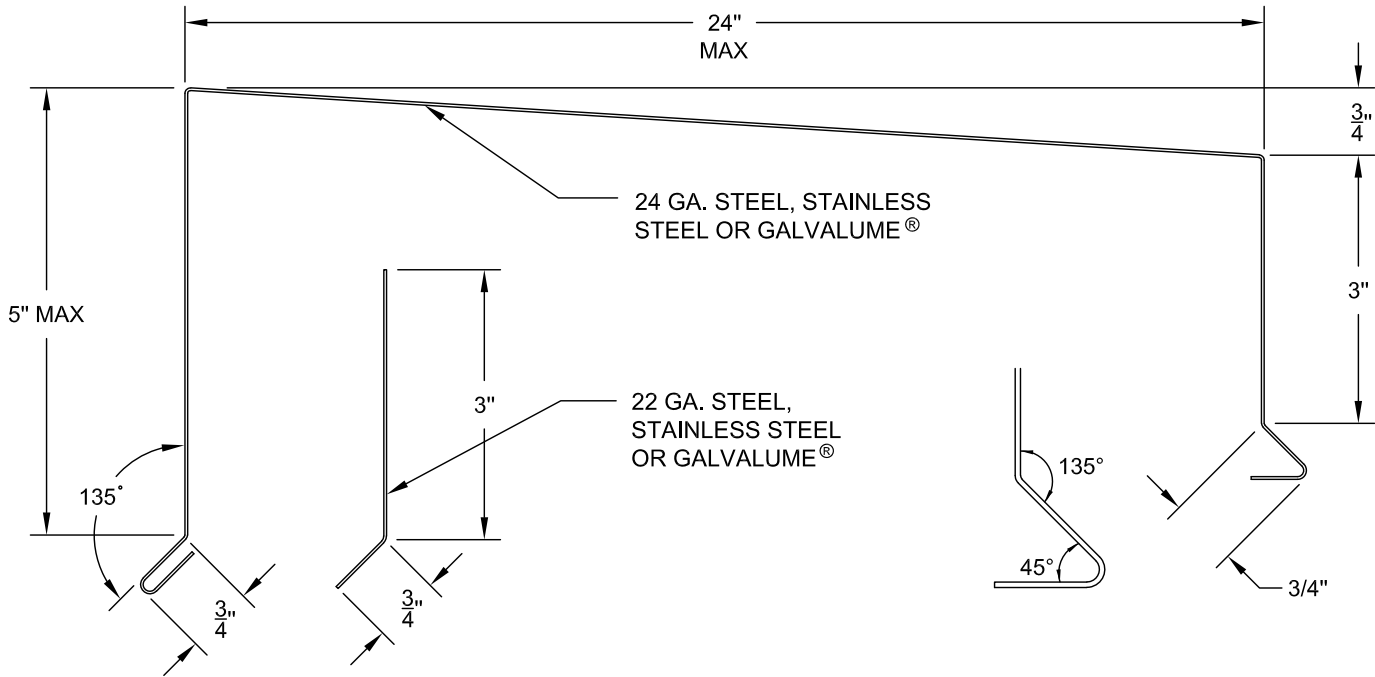
OUTWARD	UPWARD
145 LBS./SQ. FT.	240 LBS./SQ. FT.

UL-11B

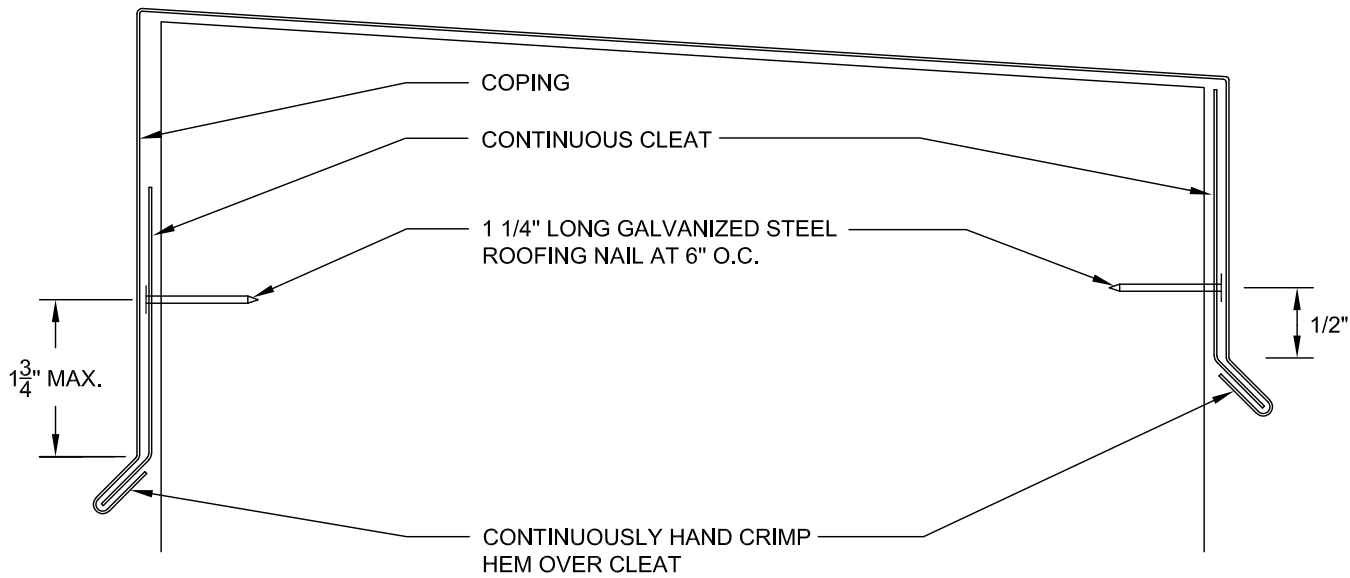
11/21/25

**FABRICATION****INSTALLATION**

THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-12 2/15/21 REV. 10/30/15
		OUTWARD 90 LBS./SQ. FT.	UPWARD 150 LBS./SQ. FT.	
NRCA UL ES-1 CERTIFICATION				

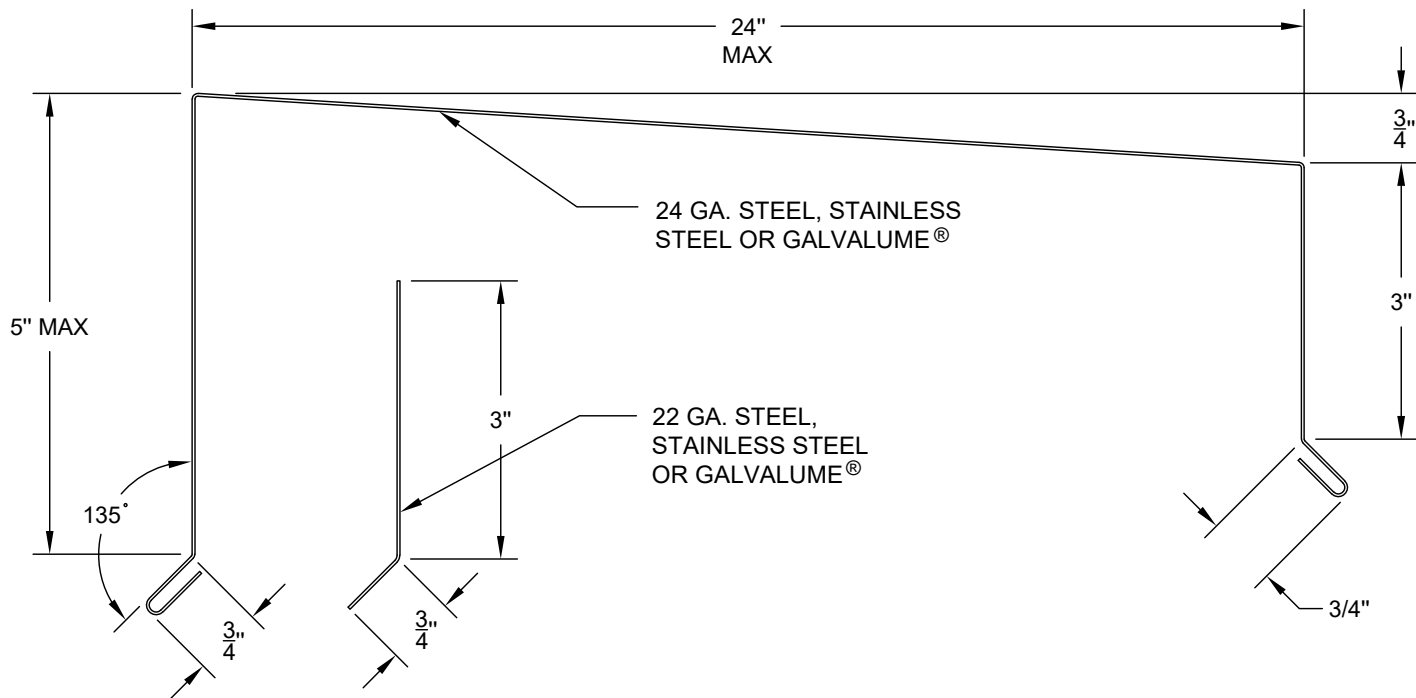


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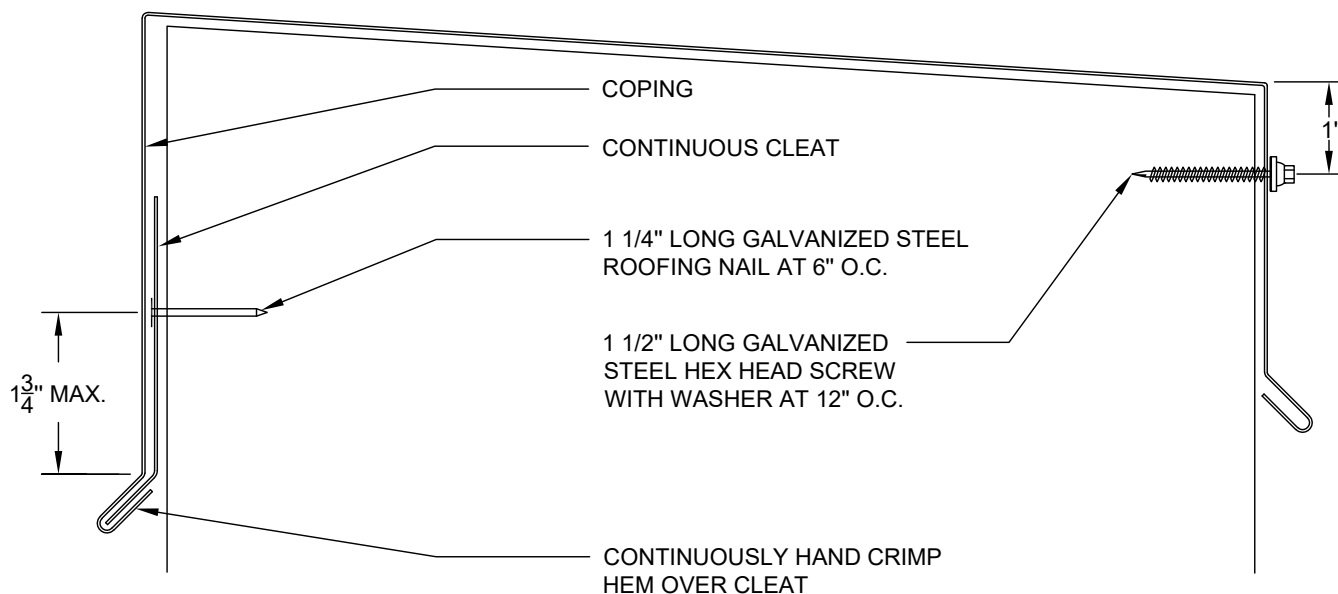


INSTALLATION

THE NRCA ROOFING MANUAL	COPING • 24 GA. STEEL • 24 GA. STAINLESS STEEL • 24 GA. GALVALUME®	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-12B
CONSTRUCTION DETAIL C-1		OUTWARD 90 LBS./SQ. FT.	UPWARD 150 LBS./SQ. FT.	
UL PROJECT No. 4792006404				11/21/25

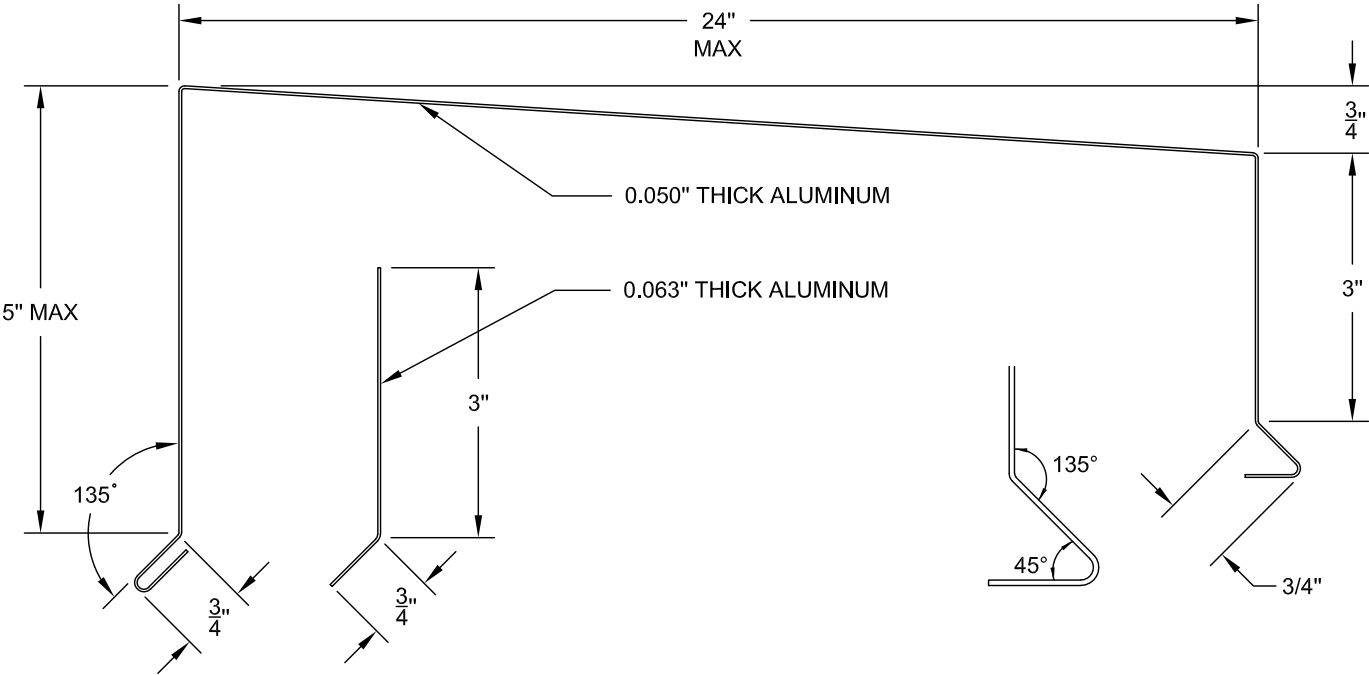


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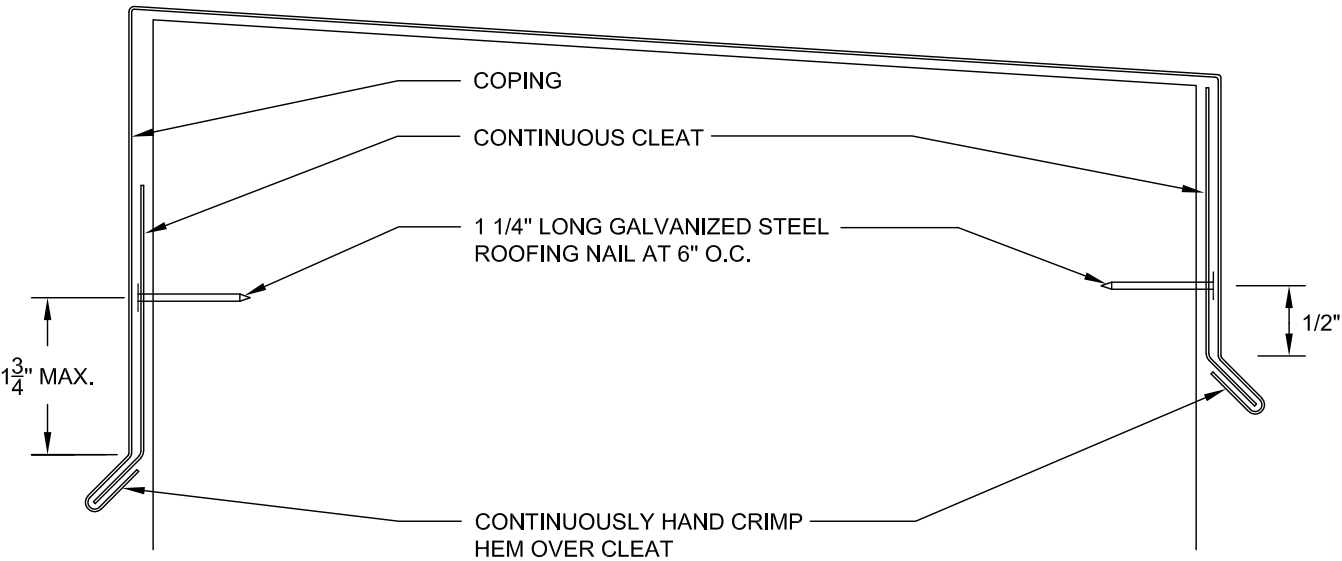


INSTALLATION

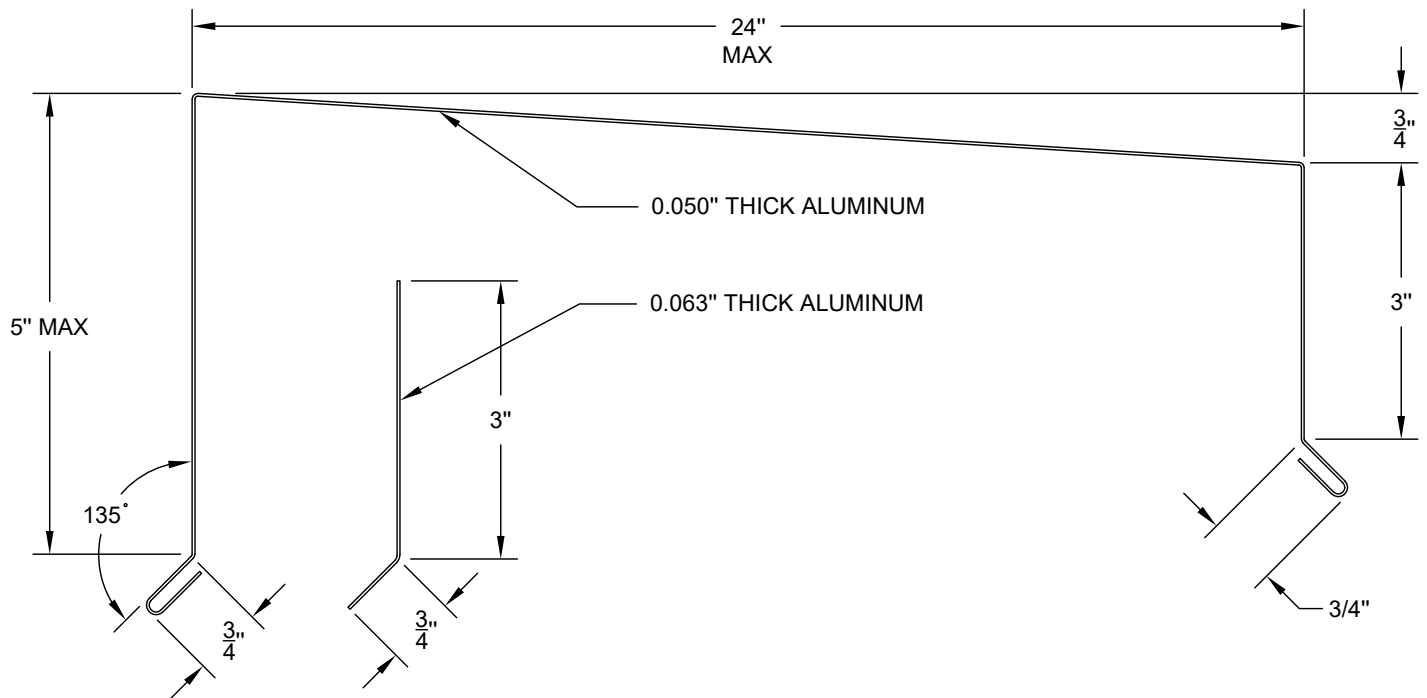
THE NRCA ROOFING MANUAL CONSTRUCTION DETAIL C-1	COPING • 0.050" ALUMINUM	ANSI/SPRI ES-1 TESTED RESISTANCE		UL-13 2/15/21 REV. 2/6/17
NRCA UL ES-1 CERTIFICATION		OUTWARD 120 LBS./SQ. FT.	UPWARD 200 LBS./SQ. FT.	



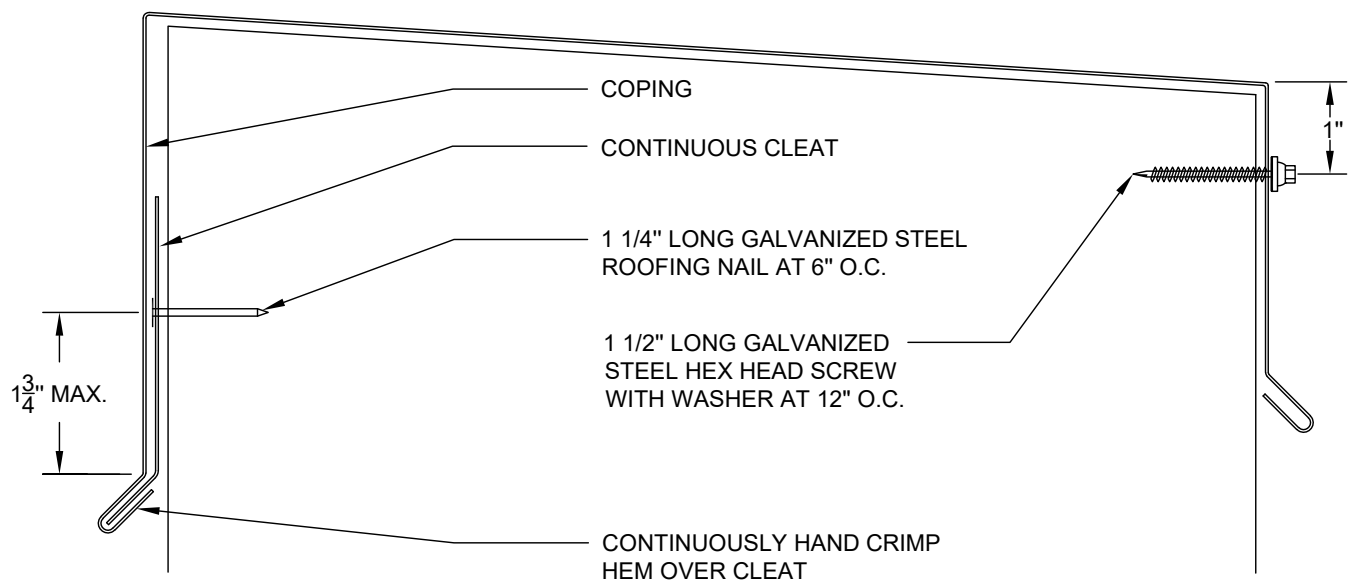
FABRICATION



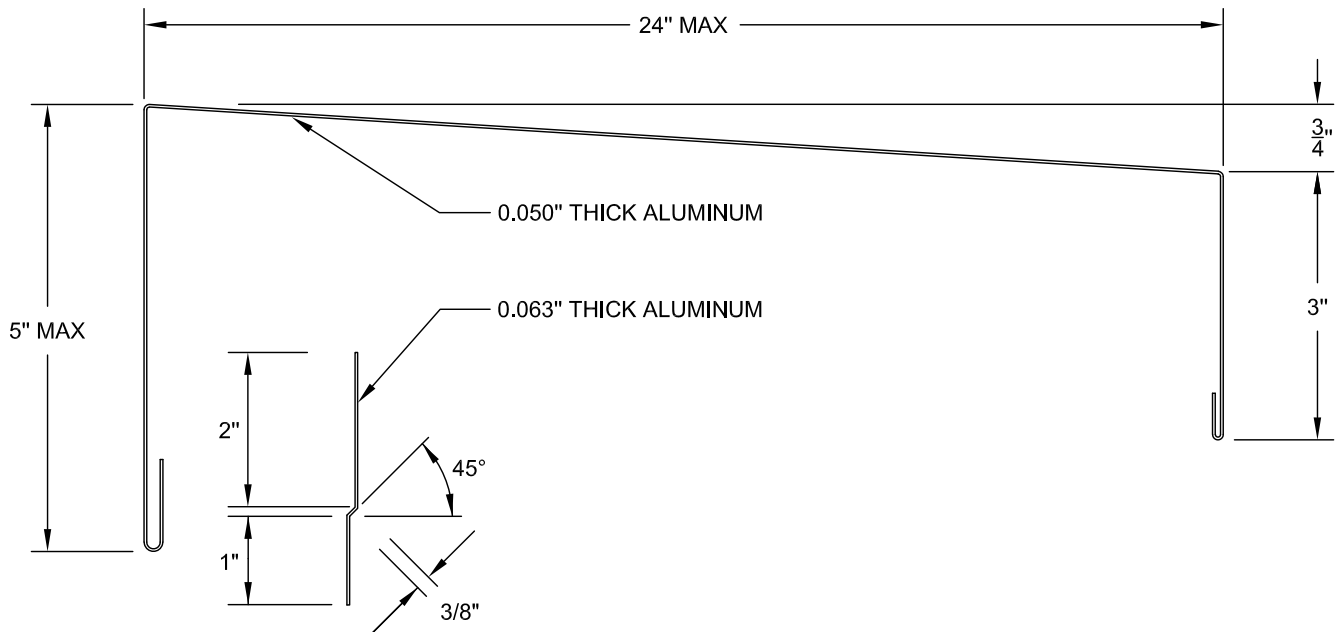
INSTALLATION

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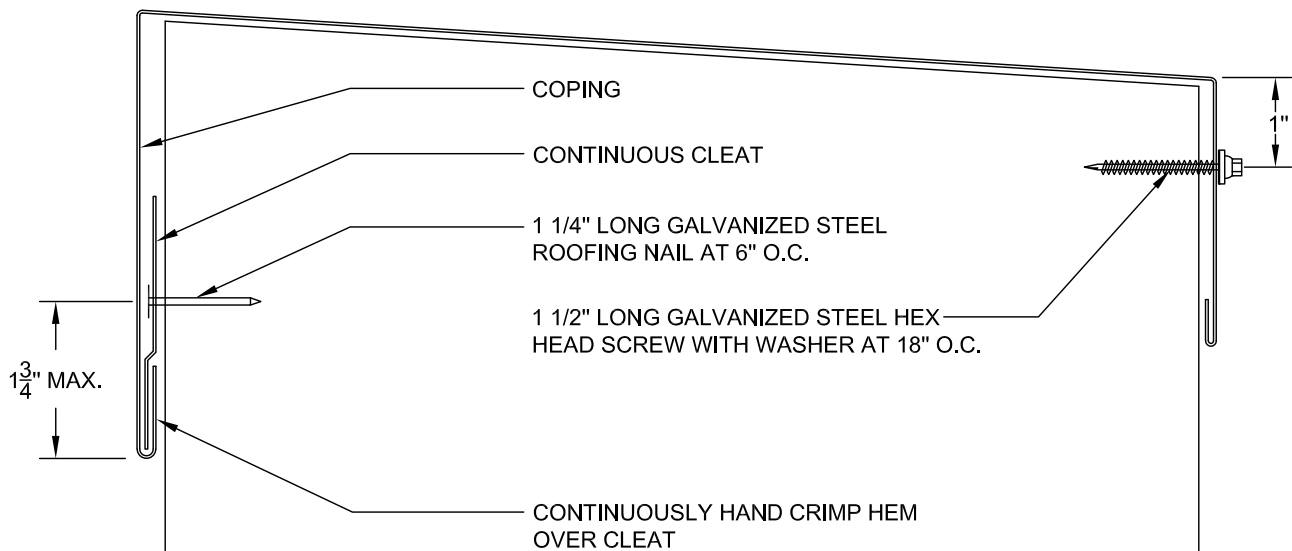
FABRICATION



INSTALLATION



FABRICATION



INSTALLATION

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

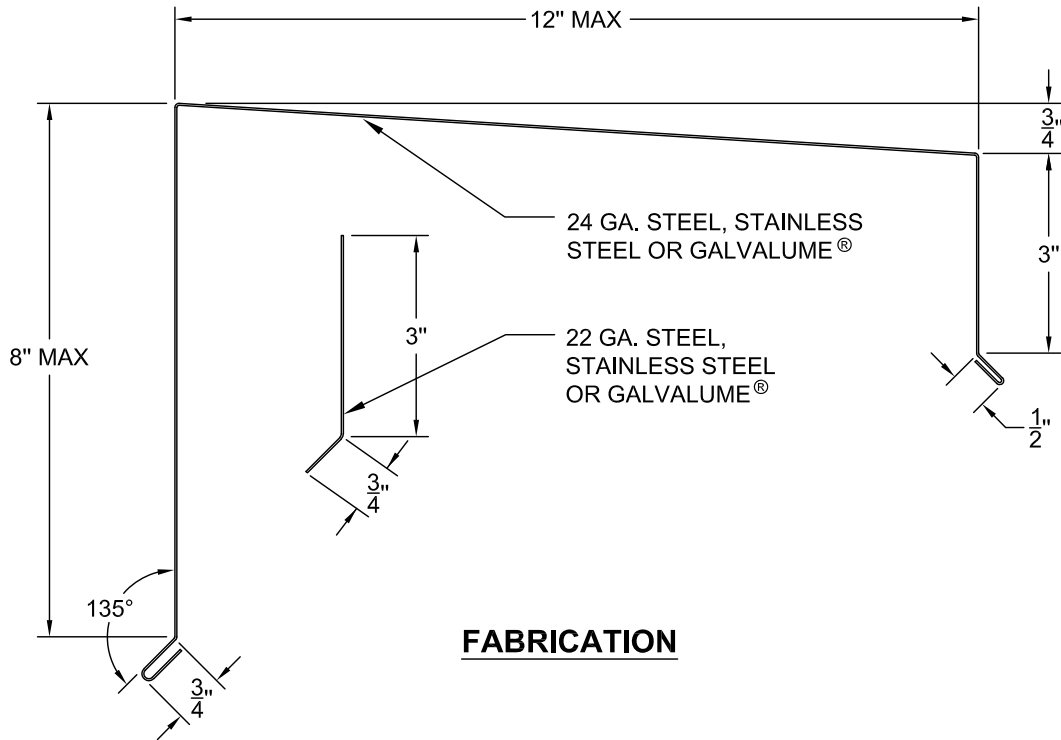
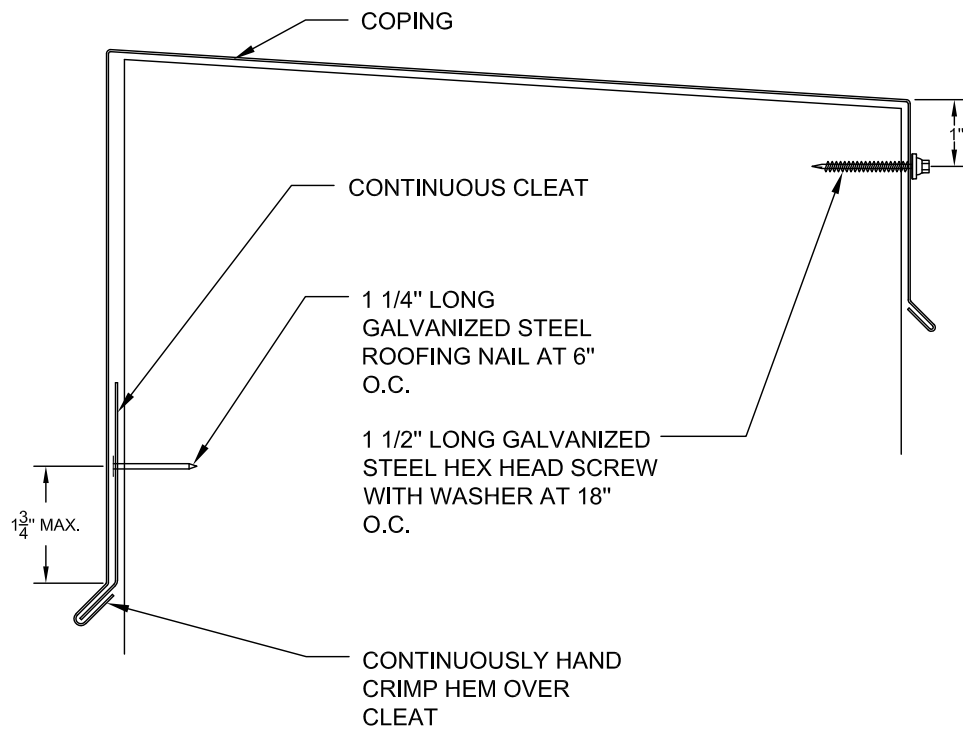
NRCA UL ES-1 CERTIFICATION

COPING

- 24 GA. STEEL
- 24 GA. STAINLESS STEEL
- 24 GA. GALVALUME®

**ANSI/SPRI ES-1
TESTED RESISTANCE**

OUTWARD	UPWARD
104 LBS./SQ. FT.	180 LBS./SQ. FT.

UL-382/15/21 REV.
8/31/17**FABRICATION****INSTALLATION**

THE NRCA ROOFING MANUAL

CONSTRUCTION DETAIL C-1

NRCA UL ES-1 CERTIFICATION

COPING

- 0.040" ALUMINUM

**ANSI/SPRI ES-1
TESTED RESISTANCE****OUTWARD**

127 LBS./SQ. FT.

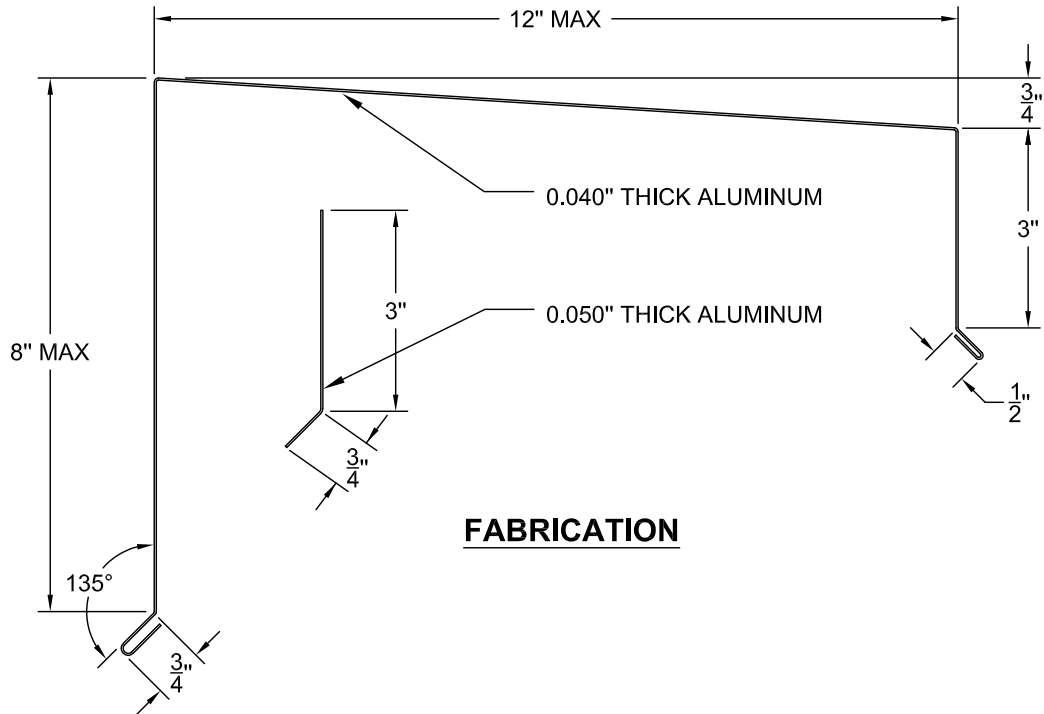
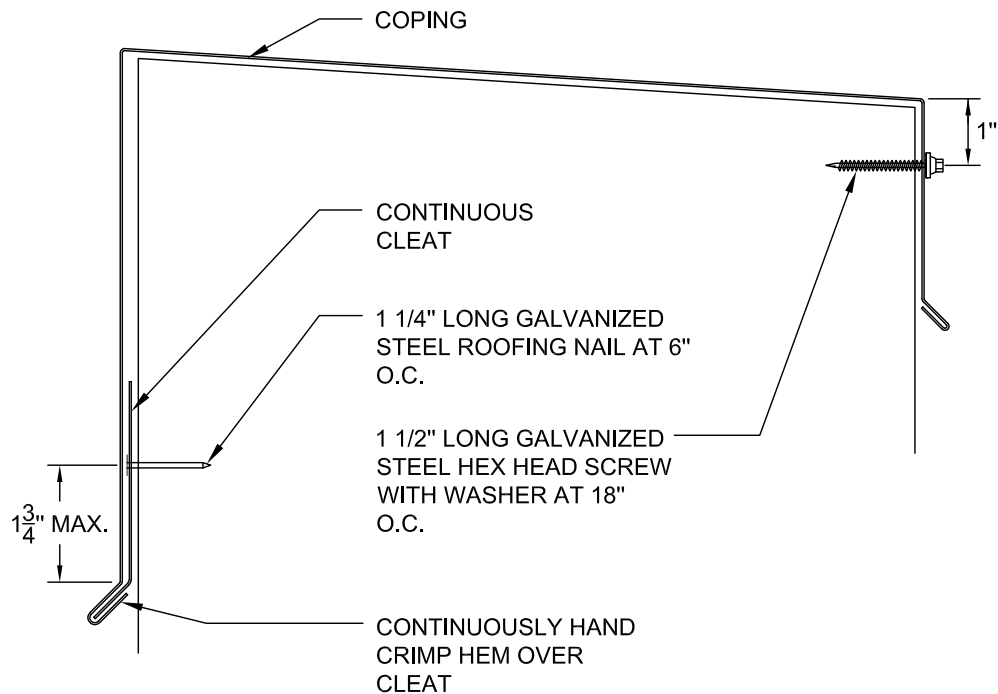
UPWARD

220 LBS./SQ. FT.

UL-39

2/15/21 REV.

8/31/17

**FABRICATION****INSTALLATION**

